

Arborline Doors

Premium Thermoformed Doors
Timber Cabinet Doors
Timber Exterior Doors



Arborline Doors

Section A

Arborline Products Limited

Company Profile

Established in 1979, Arborline Products Limited has forged a reputation as one of New Zealand's leading door manufacturers. Family owned and operated since inception, service and quality are paramount with customer requirements being handled on a personal basis.

Arborline Products is strictly a doors and accessories manufacturer, supplying the kitchen and joinery trades and have no intention of producing a range of cabinet componentry or supplying full kitchens.

The Team

General Manager

Andrew Jaques – andrew@arborline.co.nz

Factory Manager

Julian Jaques – julian@arborline.co.nz

Sales Representatives

Sue Millard – Auckland, Northland, Hamilton and Tauranga
sue@arborline.co.nz Mobile 0274 894 902

Paul Sayer – Waikato District, Hawkes Bay, Taranaki,
Wellington, South Island, Coromandel, Wairarapa,
Bay Of Plenty and Manawatu
paul@arborline.co.nz Mobile 0274 965 786

Process Improvement Manager

Peter Hemming – peter@arborline.co.nz

Foreman Timber

Steve Lennox – steve@arborline.co.nz

Foreman Arborform

Max Williams – max@arborline.co.nz

Administration/Accounts

Lynn Wilkinson – lynn@arborline.co.nz

Administration/Reception

Karen Reeves – karen@arborline.co.nz

Contact details:

Phone 07 847 8217, Fax 07 847 8222
www.arborlinedoors.co.nz

Orders:

sales@arborline.co.nz

Arborline Doors Manual

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Features of Arborline

- **Totally specialist door manufacturers.**
- **Arborform doors - premium thermoformed doors**
 - over 40 Styles
 - more than 80 colours
 - embossed, woodgrain, satin, gloss finishes
- **Exterior and Interior solid timber doors. French doors, Cavity sliders, Louvre doors, Shutters.**
 - Winners of the 'Best Entrance or Door' award at the NZ Joinery Manufacturers awards in 2004 and 2006. Winners of the 'Supreme Award' over all categories in 2006.
 - Doors produced the traditional way with mortice and tennon joints for ultimate strength.
 - Total flexibility to customise your design to your requirements. We make what you want.
 - Access to almost any species of timber available.
 - Each door individually produced by experienced craftsmen.
 - Timber Frames and prehanging available to complement your door.
 - The Arborline 5 year guarantee of materials and workmanship.
 - Members of the MASTER Joiners Federation of New Zealand.

Arborform Doors

Premium Thermoformed Doors



Arborform Doors

Section B

Arborform Guarantee

1. All Arborform doors are guaranteed in terms of the Consumer Guarantees Act.
2. In addition to all other statutory rights and remedies the consumer has, Arborline voluntarily guarantees Arborform doors for a period of 10 years, to the original purchaser, against all defects in material or workmanship subject to:
 - (a) compliance by the consumer or consumers agent with the terms regarding care and treatment of doors.*
 - (b) Arborline is not liable for faults or defects occurring for reasons outside its control.
3. Such guarantee will be met, at the option of Arborline, by either repair, replacement (from the current range of colours and styles at the time), or by an appropriate monetary refund.

Under no circumstances will liability exceed the original purchase price of the defective door(s). Arborline will not meet any costs of refitting, refinishing, installation etc.

*Care and Treatment

Whilst Arborform doors are water resistant they are not waterproof. To avoid damage to the doors care should be taken to avoid excessive exposure to water, steam or extreme humidity. High temperatures should also be avoided by keeping hot appliances, implements and cooking utensils off Arborform doors.

Doors should only be cleaned by wiping with a damp cloth. A multi purpose non-abrasive spray cleaner may be used for any stubborn marks. DO NOT use solvents or abrasives on Arborform doors e.g. Janola, thinners, scourer pads or similar.

Excessive heat and vacuum formed doors

Arborform doors are manufactured by a process of heat and vacuum which shrinks the appropriate foil onto a M.U.F. moulded panel.

This process once completed gives a panel surface that is very resistant to expected wear and tear of a kitchen environment.

Whilst Arborform doors are water resistant they are not waterproof. To avoid damage to the doors care should be taken to avoid excessive exposure to water, steam or extreme humidity. High temperatures should also be avoided by keeping hot appliances, implements and cooking utensils off Arborform doors.

At the time of kitchen design careful planning is required to eliminate potential shrinkage to the foil on the edges of doors and panels adjacent to or above steam, ovens, gas hobs and other heat sources.

The doors are designed to be low maintenance, however we do have some tips for looking after them. We recommend the following:

1. Fit 180 degrees rolled panels to either side of potential problem area. This will eliminate exposed edges and once clamped to the carcass will prevent any possible shrinkage.
2. Fit aluminum strips to deflect heat. These may be powder coated to match.
3. Fitting a low-pressure melamine panel with a P.V.C. edge in a matching colour between the doors and potential problem area will prevent the door being exposed to excessive heat.

Arborform manufacture a range of high gloss doors which arrive to your factory with a protective coating. This coating should not be removed until installation is complete to reduce the chance of any damage by scratching.

If you have any further queries regarding care and maintenance of our products please feel free to call us on 07 847 82

Arborform Colour Range

Embossed Range and possible match (See Note: below)		Gloss Range	Satin Range	Woodgrain Range
Alabaster	Prime Moonlite	(+20% range)	Black	Burlington Oak
Black	no match	Alabaster	Classic White	Ceramicwood
Brushed Aluminium	no match	Antique White	Cream	Fino Chambery
Cappuccino	no match	Caribbean White	Designer White	Fino Crème
Classic White Ash	no match	Moleskin	NX Antique White	Hacienda Black
Cloud White	Bestwood Cloud White	New Antique White	NX White	Hacienda White
Designer White	no match	Paperbark	Warabi White	Melinga Grey Oak
Driftwood	Prime Driftwood	Parchment		New Select Beech
Featherwhite	Bestwood Featherwhite	Royal Oyster		Tyrolean Oak
Flannel	Bestwood Flannel/Prime Putty	Vanilla Latte		
Fossilite	B/W Fossilite/Melteca Vienna/Prime Riverstone	White		
Granat	no match			
Irish Cream	Bestwood Irish Cream	(+40% range)		
Latte	no match	Black		
Moleskin	no match	Bouari Gold		
New Antique White Ash	no match	Bouari Grey		
New Arctic White	Bestwood Arctic White	Café Allegro		
Nomad	Prime Nomad	Charcoal		
NX Antique White	no match	Cocoa Allegro		
NX White	no match	Dark Ebony		
NX Wiluna White	no match	Designer Red		
Oyster / Sandstone	Melteca Oyster/Prime Sandstone	Dusky Oak		
Pavement	Bestwood Pavement	Fossill		
Snow White	no match	Golden Illusion		
Suave	Bestwood Suave	Gunmetal		
Tobacco	Bestwood Tobacco	Licorice Linea		
Tusk	Prime Tusk	Mountain Grey		
		Mushroom Linea		
		Oyster Linea		
		Pearl Illusion		
		Rosso Armstrong		
		Stainless Steel		
		Stipple Seal		

Note: The onus is on the designer to satisfy themselves the match is acceptable. Nov 2012

How to fill out the Arborform Order/Quote form

Fill out this area with as much information as possible. Contact name and number should be the person directly involved with the job

Circle 'Order' or 'Quote' to indicate which applies

Ensure that the measurements are in the correct column as this will effect grain and pattern direction. Please note that all designs have minimum and maximum dimensions. These can be found on our design sheets

Panels must not be put on this form. They can be put on the Arborform panel order form

If you would like a square edge, 1mm or 3mm edge then write 'Square', R1 or R3 on the side that you want the change made to. Leave blank to get the edge of the style stated above

Frames have a standard width as per the design sheets. Leaving the box blank will give you this. If you require a different width you can write this in the box instead of a tick. Note that there are minimum and maximum widths

Fill out the number of identical drawer banks and the width here. Fill in the total number of drawer banks as a way for Arborline to cross check what has been ordered

Each drawer height MUST be individually entered here. Please note that styles do have minimum heights that can be found on the design sheets

Comments can be added here such as a change of style or drawer type from what is stated above, dimensions for a 6th or 7th drawer or alignment to a door stated above for style or grain direction

Comment to be added here. Examples are, Top rail at 60mm, grooves to align with door on line 3, Foil grain to align with line 2, and any other specific edging requirements

This area is important to identify the style of draws that are required. If you have a drawer bank that is different from the others then state this in the comments section below

Arborform Order/Quote Form

Arborline Products Ltd. 1 Edgar Street, P.O. Box 5000, Hamilton 3240
Phone: 07-847 8217, Email: sales@arborline.co.nz, Freefax 0508 478 221

Customer: _____

Delivery Address: _____

Phone No: _____

Style: _____

Contact Name: _____

Order No: _____

Date: _____

Required By: _____

Colour: _____

Email: _____

Notes: For doors with centre rail, state single or double rail, show distance from bottom of door to top of centre rail.

DOORS								
	QTY	HEIGHT	WIDTH	TOP	BOT	LH	RH	OTHER DETAILS, REQUESTS
1								
2								
3								
4								
5								
6								
7								
8								
9								
10								
11								
12								
13								
14								
15								
16								
17								
18								
19								
20								

FRAME ONLY FOR GLASS								
	QTY	HEIGHT	WIDTH	TOP	BOT	LH	RH	OTHER DETAILS, REQUESTS
1								
2								
3								

DRAWER REQUIREMENTS							
	QTY	WIDTH	DRW1	D2	D3	D4	D5
1							
2							
3							
4							
5							
		Total Drawer Banks					

☐ Bank ☐ Individual ☐ Split Rails

OTHER DETAILS, REQUESTS

How to fill out the Arborform Panel Order/Quote form


Fill out this area with as much information as possible. Contact name and number should be the person directly involved with the job

Circle 'Order' or 'Quote' to indicate which applies

Ensure that the measurements are in the correct column as this will effect grain and pattern direction. Please note that all designs have minimum and maximum dimensions as per the design sheets

Doors must not be put on this form. They can be put on the Arborform order form

Write 'clash', 'wrap', or 'form' in the boxes as applicable. Note, if you are using the panel for a shelf, then the dimensions will directly relate to which edge get the panel style applied to it.



Arborform Panels Order/Quote Form

ARBORLINE Arborline Products Ltd 1 Edge Street PO Box 9003 Hamilton 3240
SIMPLY ADOORABLE Phone: 07-847 8217, Email: sales@arborline.co.nz, Freecall 0508 478 221

Customer: _____

Order No: _____

Delivery Address: _____

Date: _____

Phone No: _____

Required By: _____

Contact Name: _____

Colour: _____

Email: _____

Edge Detail: (e.g. R3/SQ etc.) _____

Notes: All gloss panels will be R1, see reverse for example. For panels with design please indicate.

(a) formed one face only
FEO
(b) formed two edges
F2E
(c) wrapped one edge
W1E
(d) wrapped two edges
W2E
(e) double sided
DS1E
(f) double sided
DSW1E

	QTY	HEIGHT	WIDTH	TOP	BOT	LH	RF	DESCRIPTION
1								
2								
3								
4								
5								
6								
7								
8								
9								
10								
11								
12								
13								
14								
15								
16								
17								
18								
19								
20								
21								
22								
23								

These are the variety of panel edging we offer. All panels MUST have one of these styles referenced in the description section below.

State the style from the options above (satin and embossed only as gloss is manufactured in a different way) including the size of the wrap as required. Use the abbreviated letters, for example W1E or DSW1E. Comments such as, match grain with line 2 or refer to diagram 'A' attached. Also make clear any change in colour from what is stated above

We are able to put designs on the panel to match the rest of the kitchen. Enter this requirement here with any alignment requirements

Arborform Order/Quote Form

Arborline Products Ltd. 1 Edgar Street, PO Box 9003, Hamilton 3210
Phone: 07847 8217, Email: sales@arborline.co.nz, Freefax 0508 478 221



Customer: _____ Order No: _____

Delivery Address: _____ Date: _____

Phone No: _____ Required By: _____

Style: _____ Colour: _____

Contact Name: _____ Email: _____

Notes: For doors with centre rail, state single or double rail, show distance from bottom of door to top of centre rail.

DOORS

	QTY	HEIGHT	WIDTH	TOP	BOT	LH	RH	OTHER DETAILS, REQUESTS
1								
2								
3								
4								
5								
6								
7								
8								
9								
10								
11								
12								
13								
14								
15								
16								
17								
18								
19								
20								

FRAME ONLY FOR GLASS

	QTY	HEIGHT	WIDTH	TOP	BOT	LH	RH	OTHER DETAILS, REQUESTS
1								
2								
3								
4								

DRAWER REQUIREMENTS

☐ Bank ☐ Individual ☐ Split Rails

	QTY	WIDTH	DRW1	D2	D3	D4	D5	OTHER DETAILS, REQUESTS
1								
2								
3								
4								
5								
		Total Drawer Banks						



Arborform Panels Order/Quote Form

Arborline Products Ltd. 1 Edgar Street, PO Box 9003, Hamilton 3210
Phone: 07847 8217, Email: sales@arborline.co.nz, Freefax 0508 478 221

Customer: _____ Order No: _____

Delivery Address: _____ Date: _____

Phone No: _____ Required By: _____

Contact Name: _____ Colour: _____

Email: _____ Edge Detail: (e.g. R3/SQ etc.) _____

Notes: All gloss panels will be R1, see reverse for example. For panels with design please indicate.



(a) formed one face only
FFO

(b) formed two edges
F2E

(c) wrapped one edge
W1E

(d) wrapped two edges
W2E

(e) double sided
DS1E

(f) double sided
DSW1E

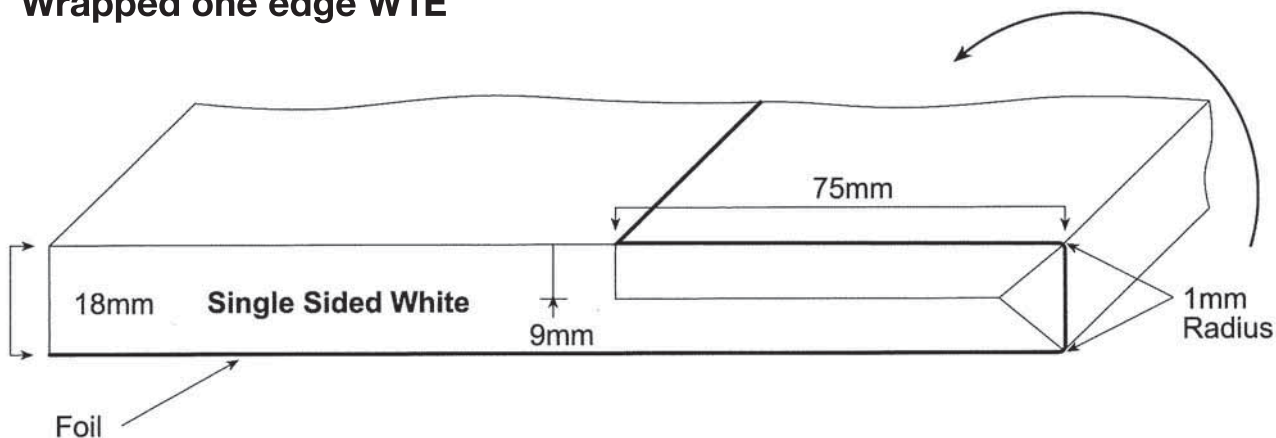
	QTY	HEIGHT	WIDTH	TOP	BOT	LH	RH	DESCRIPTION
1								
2								
3								
4								
5								
6								
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21								
22								
23								

Arborform Doors

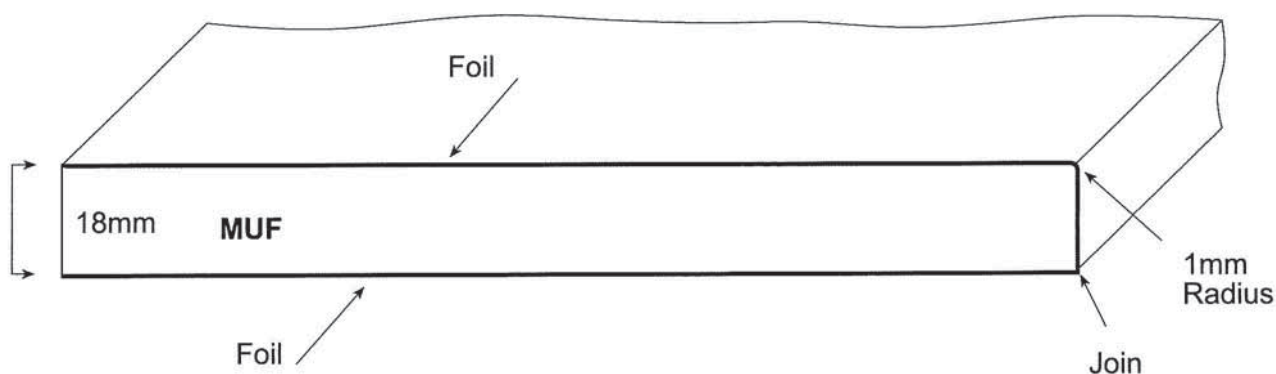
Arborline Products Ltd. 1 Edgar Street, PO Box 9003, Hamilton 3210
Phone: 07847 8217, Email: sales@arborline.co.nz, Freefax 0508 478 221



Wrapped one edge W1E



DOUBLE Sided Formed one edge DSF1E



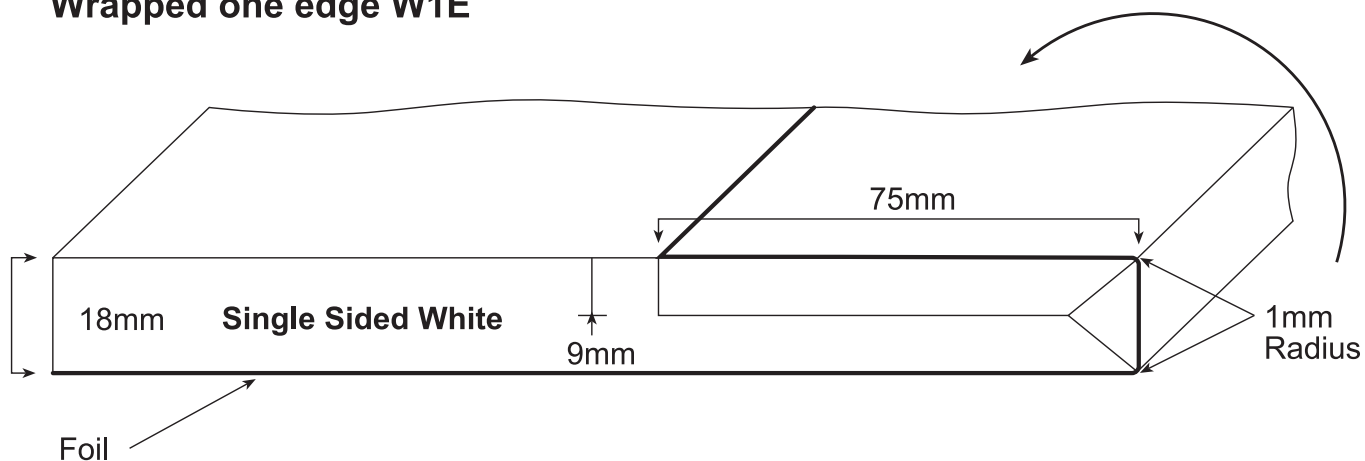
Drawings not to scale

ORDERING EXAMPLE

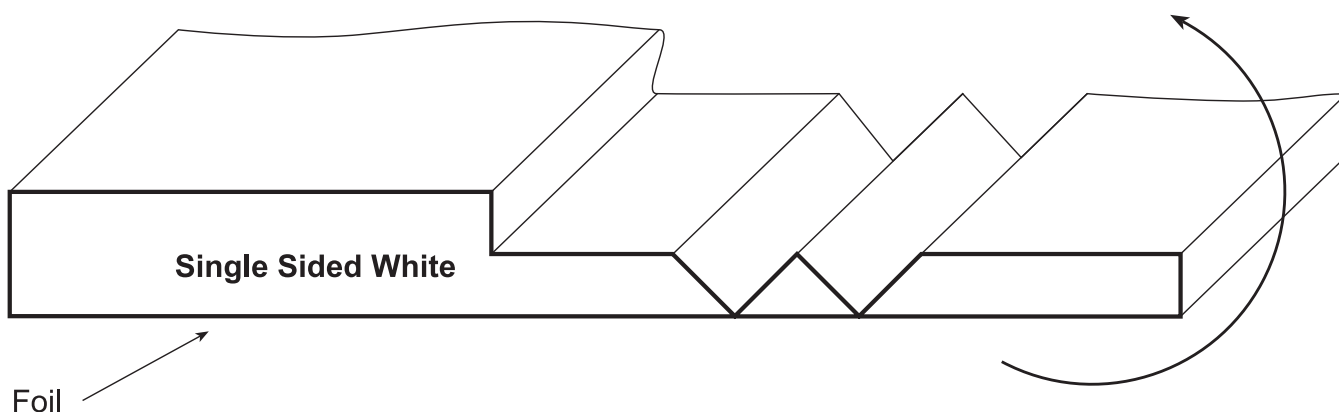
	QTY	HEIGHT	WIDTH	TOP	BOT	LH	RH	DESCRIPTION
1	1	2400	480					FFO
2	1	2390	700				R3	F1E
3	1	700	420			R3	R3	F2E
4	1	1012	350			R3		W1E
5	1	990	300	✓		R3	R3	W2E - CLASH TOP
6	1	2390	720	✓	✓		R3	DSW1E - CLASH TOP & BOT
7	1	2400	710				R1	DSF1E

Arborform Panel Profiles - Gloss

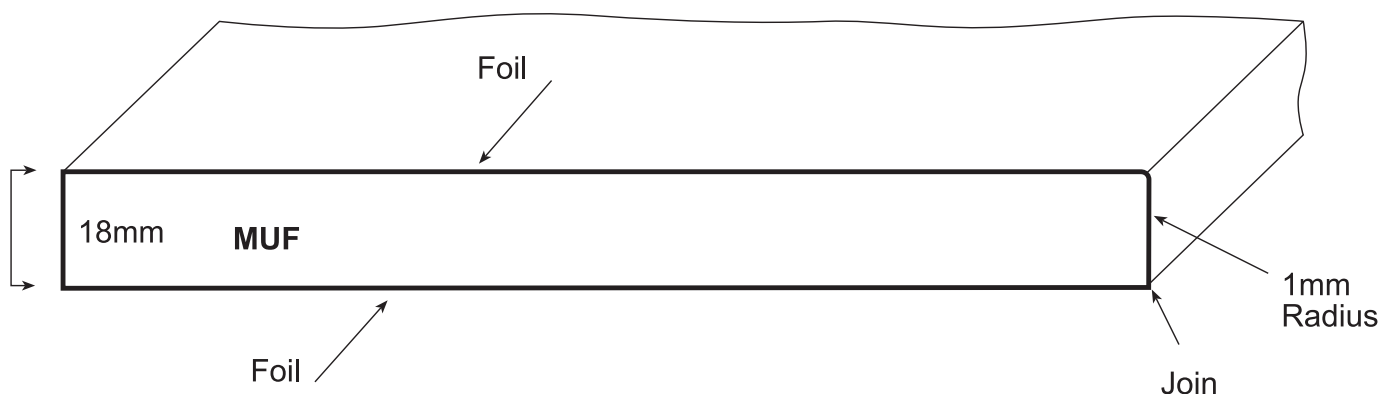
Wrapped one edge W1E



Wrapped one edge before folding



Double Sided Formed one edge DSF1E

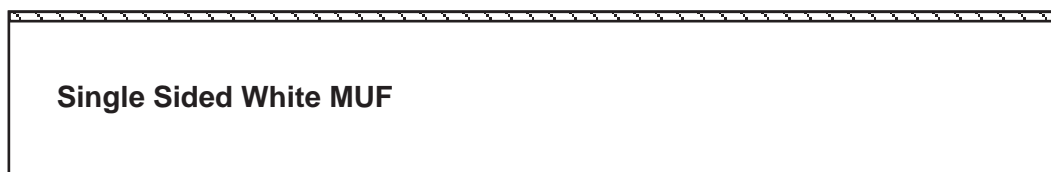


Arborform Embossed/Satin/Woodgrain Panel Profiles

Maximum size 2400mm x 1100mm.

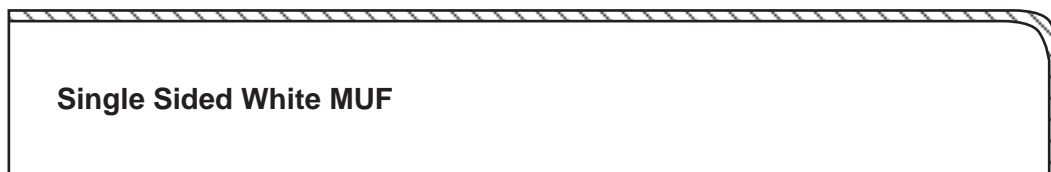
Flat panel/Toekicks

Formed face only

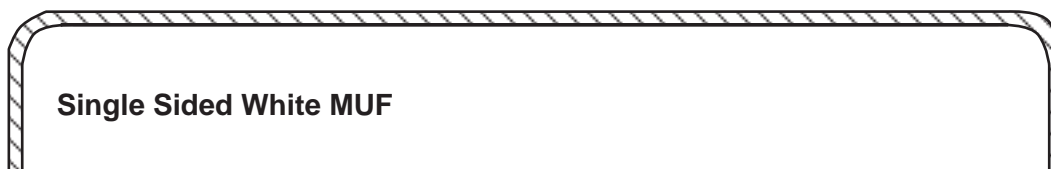


One or Two edges formed

Formed on face and one edge - F1E



Formed on face and two edges - F2E

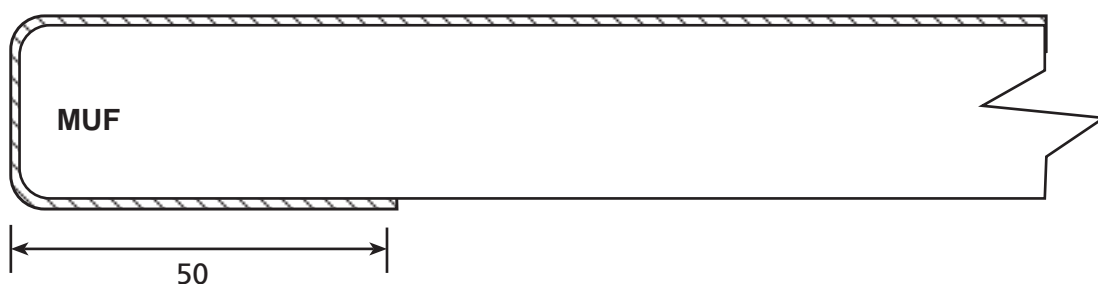


Drawings not to scale

Arborform Embossed/Woodgrain Panel Profiles

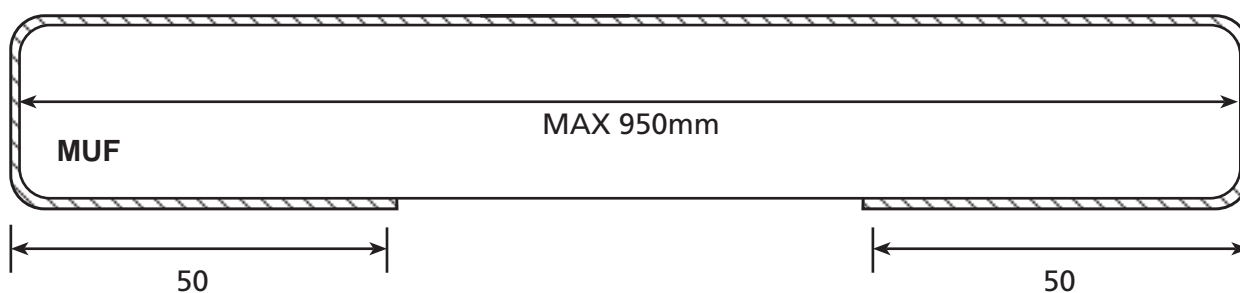
180 degree wrap around

Wrapped one edge - W1E.



Edges available as R3, R6, R8 or square

Wrapped two edges - W2E.



R3, R6, R8 or square

Note:

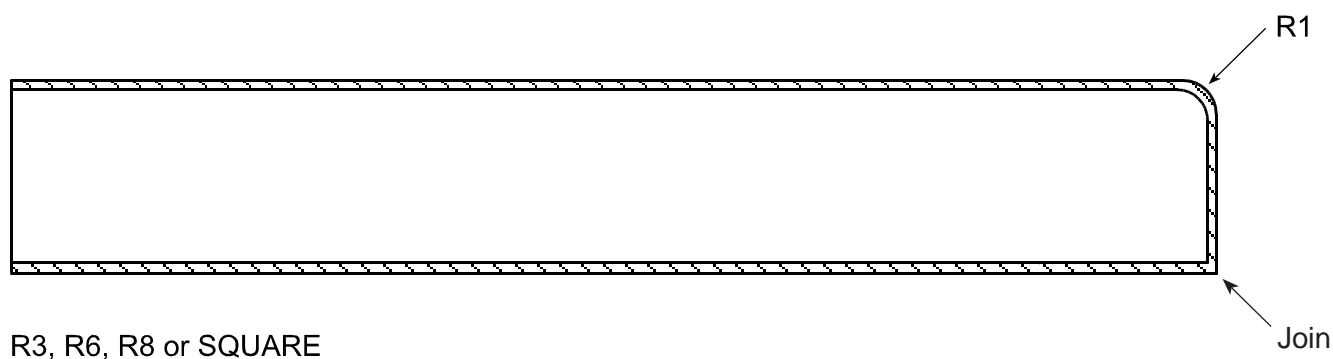
Standard wrap is 50mm unless otherwise requested.

Drawings not to scale

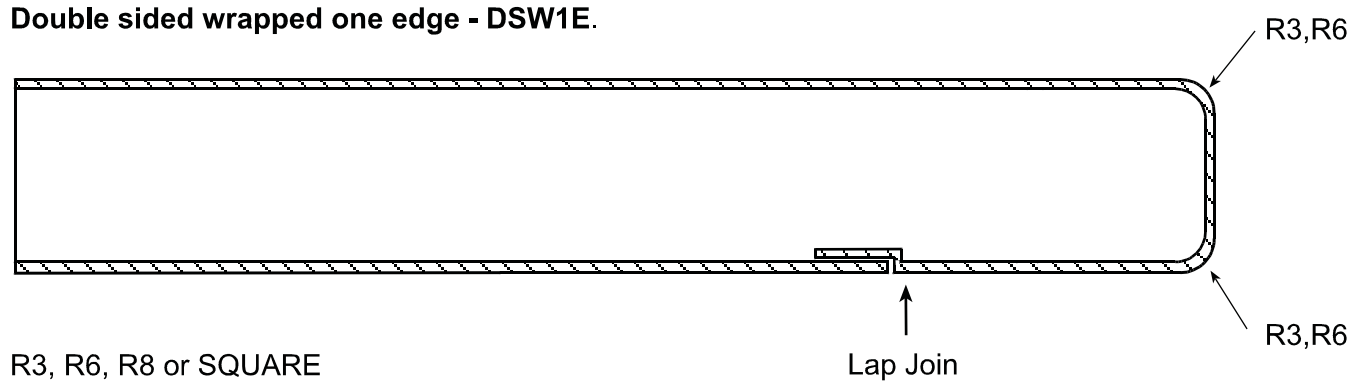
Arborform Embossed/Woodgrain Panel Profiles

Double Sided

Formed two faces and one or two edges - DSF1E/DSF2E.



Double sided wrapped one edge - DSW1E.



Note:

When using woodgrain foils, panels must be specified left or right hand to ensure grain runs in one direction.

Drawings not to scale

Arborform Doors



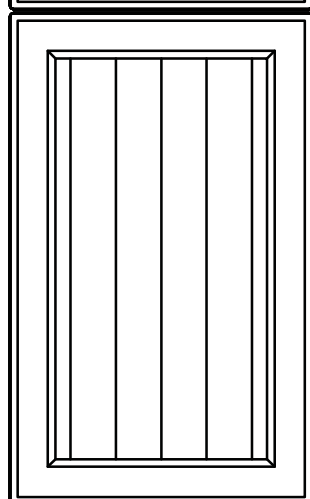
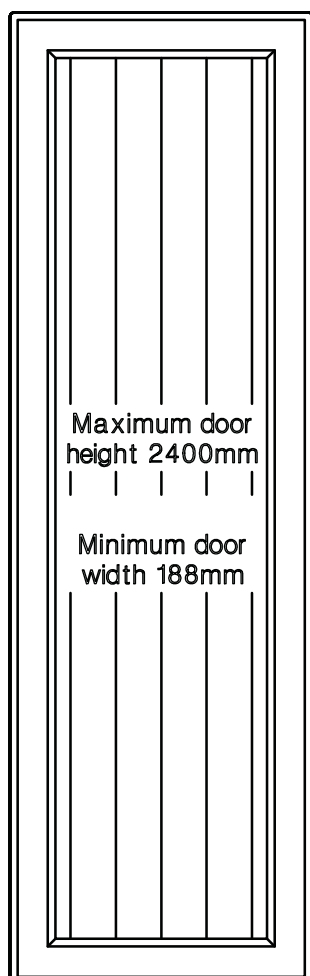
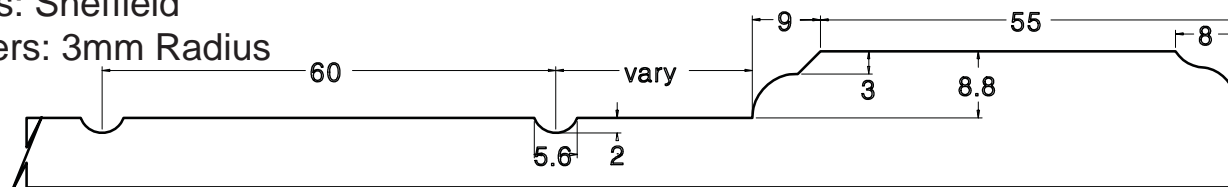
Akaroa

Style 3

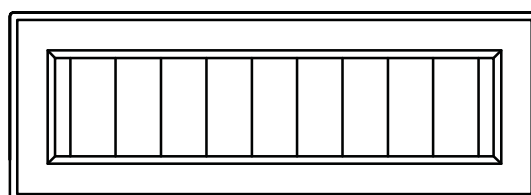
Edges: Sheffield

Corners: 3mm Radius

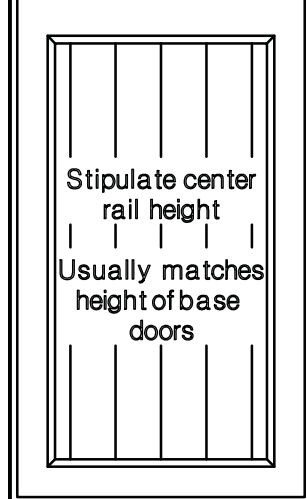
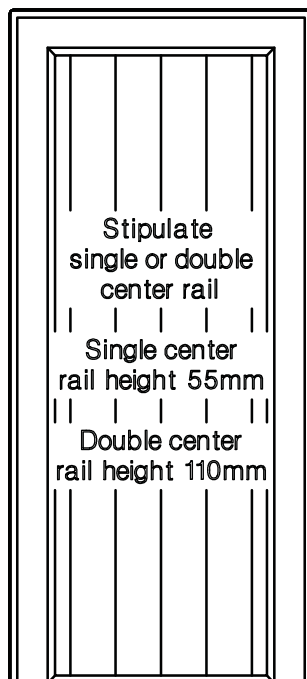
Standard border is 55mm. Internal outside grooves vary between 30mm & 60mm. The rest of the grooves are evenly spaced at 60mm from outside grooves.



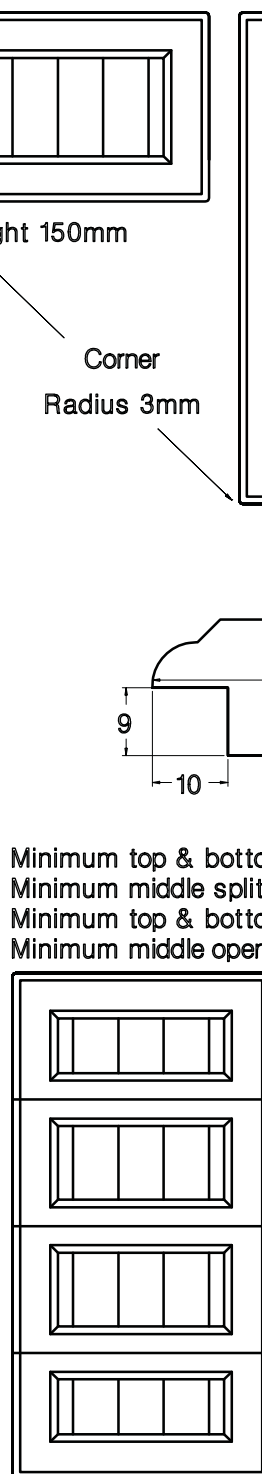
Doors



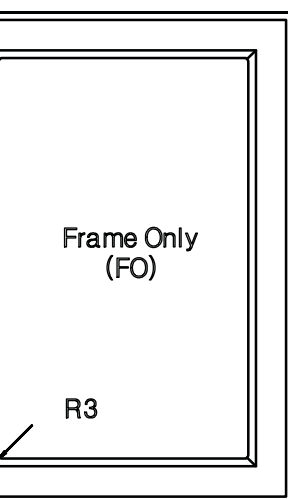
Minimum Door Height 150mm



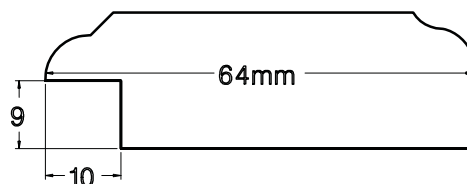
Pantry Door



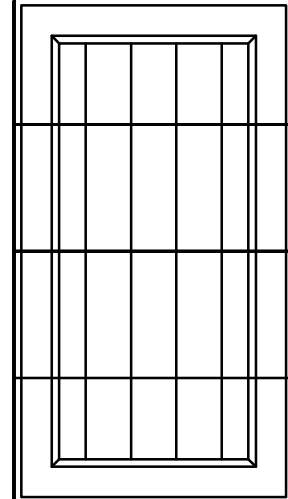
Split Rail Drawer Bank



End Elevation (FO)
Standard Width 64mm



Minimum top & bottom split rail drawer height is 123mm
Minimum middle split rail drawer height is 95mm
Minimum top & bottom open dower height is 84mm
Minimum middle open drawer height is 50mm



Open Drawer Bank

Arborform Doors

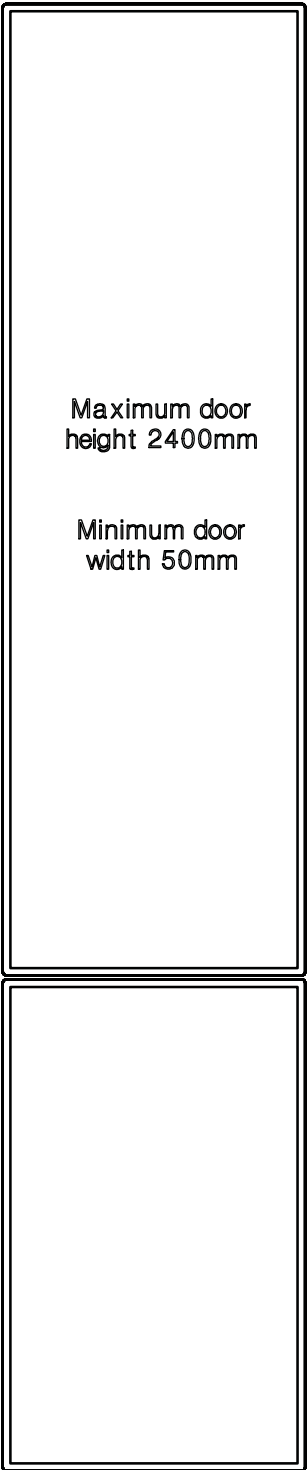
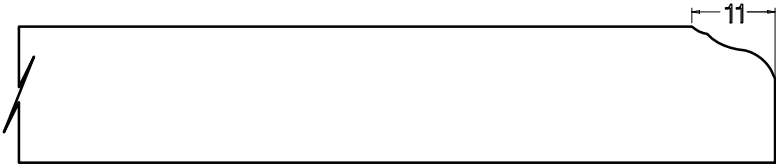


Bluff

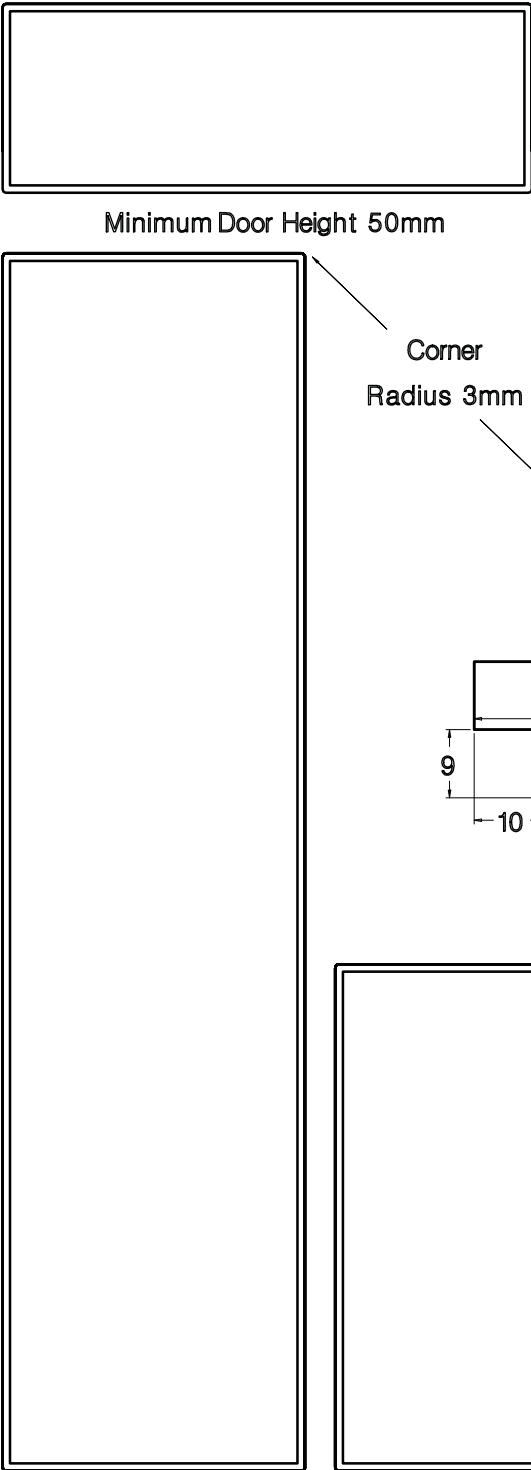
Style 1

Edges: Queenwood

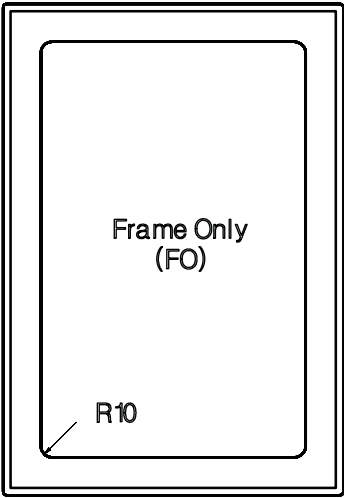
Corners: 3mm Radius



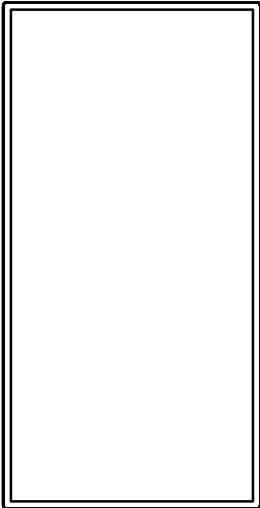
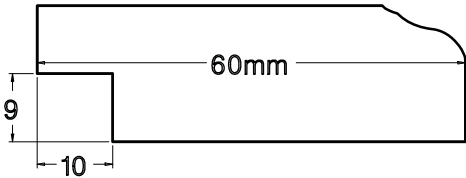
Split Doors



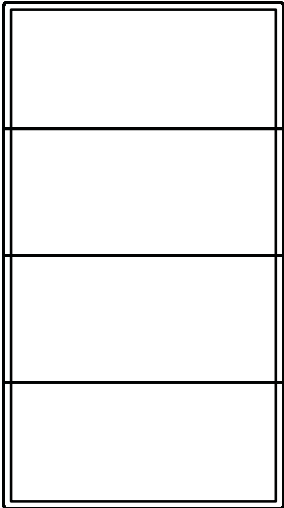
Pantry Door



End Elevation (FO)
Standard Width 60mm



Door



Drawer Bank

Minimum drawer height 50mm

Arborform Doors

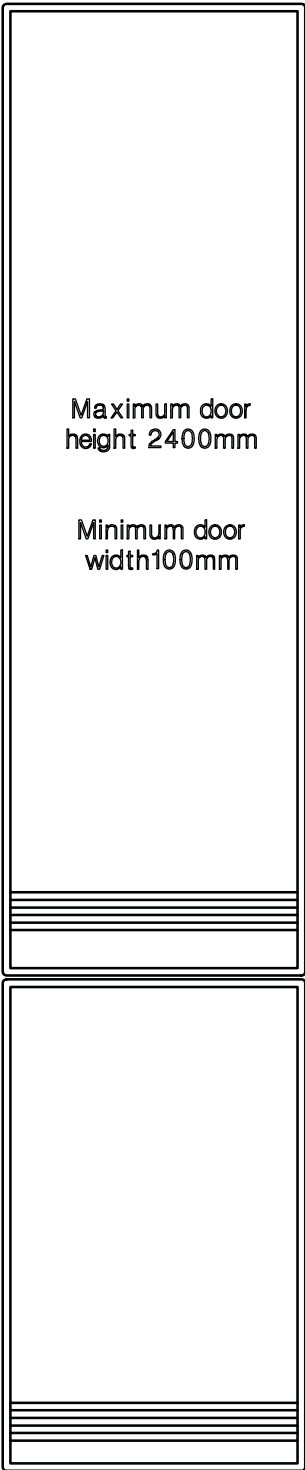
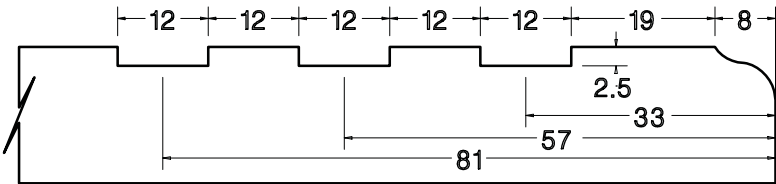


Coromandel

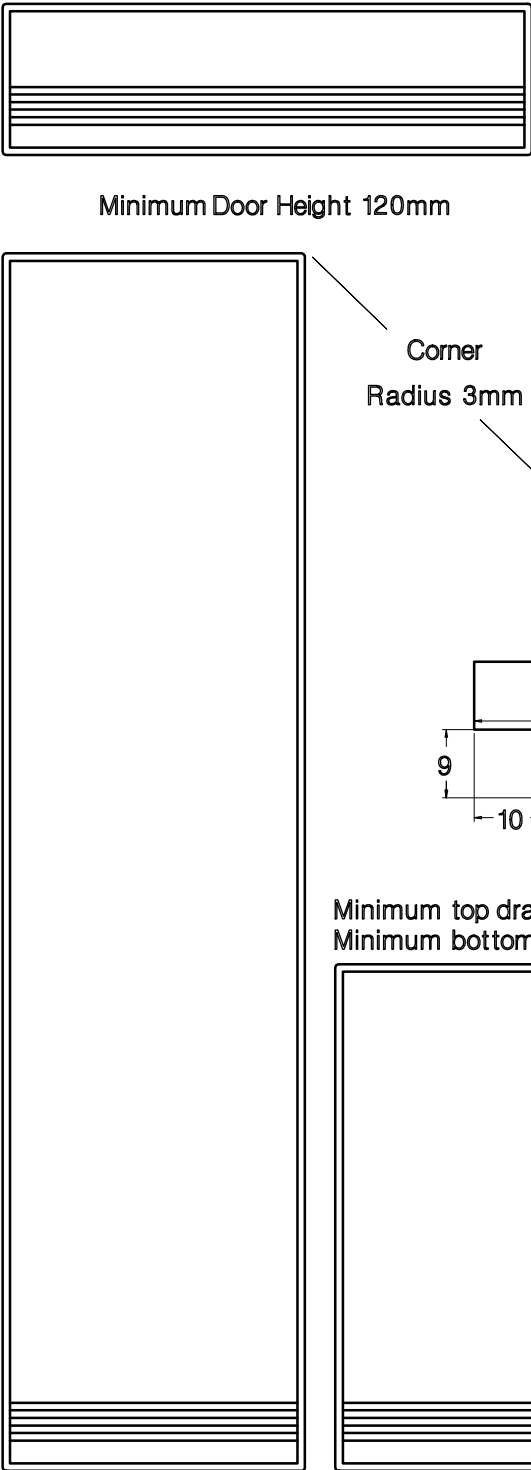
Style 1

Edges: Sheffield

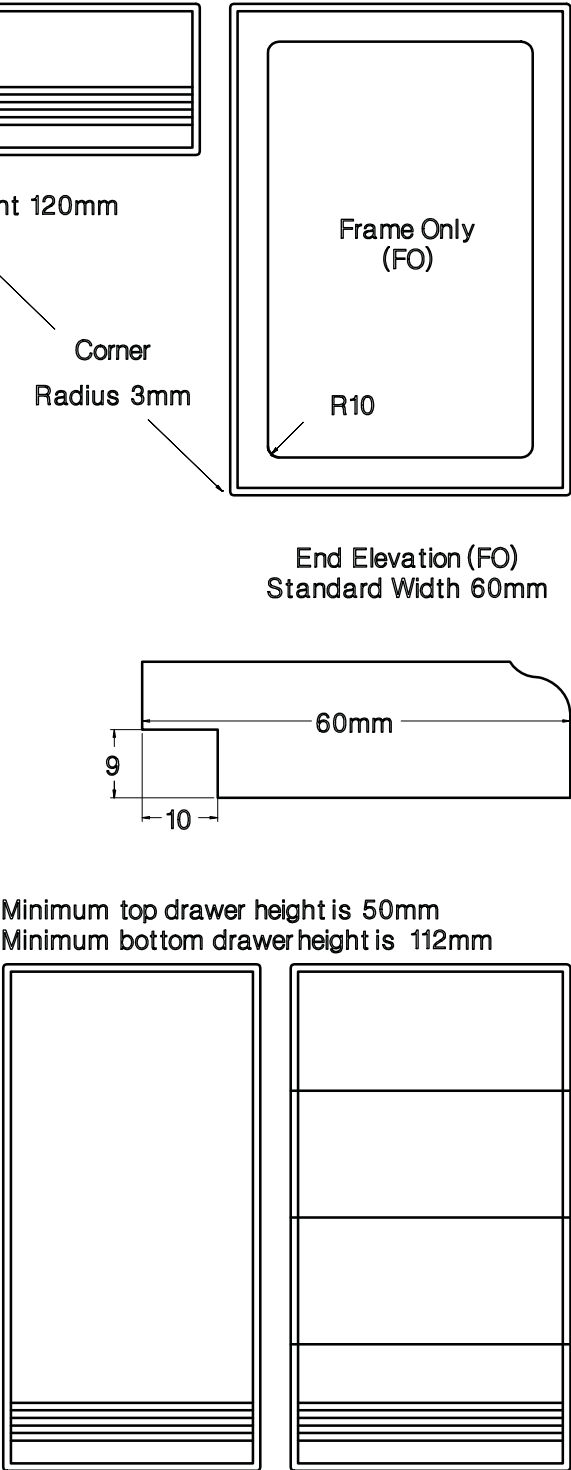
Corners: 3mm Radius



Split Doors



Pantry Door



Door

Drawer Bank

Arborform Doors

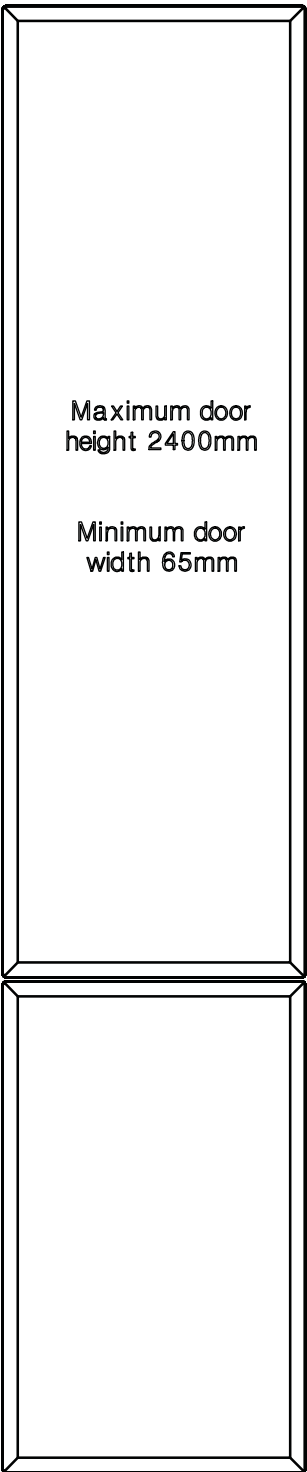
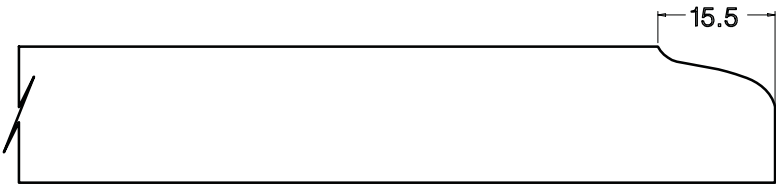


Foxton

Style 1

Edges: Foxton

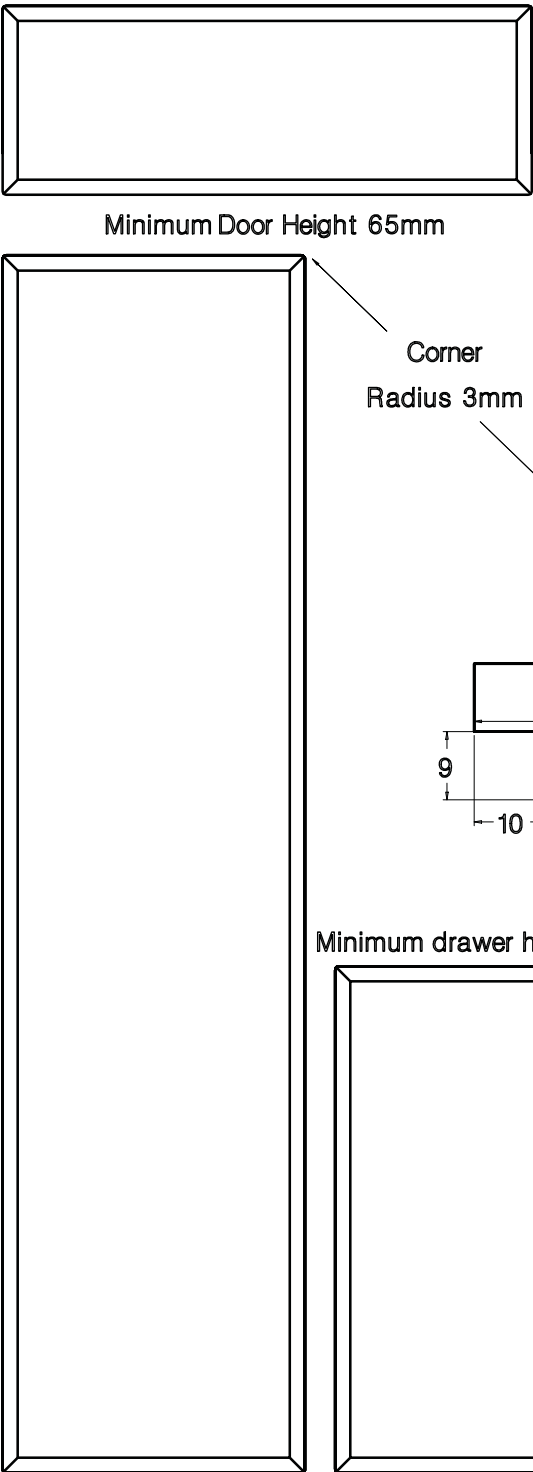
Corners: 3mm Radius



Maximum door height 2400mm

Minimum door width 65mm

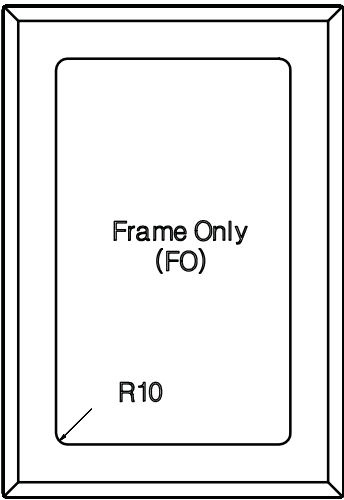
Split Doors



Minimum Door Height 65mm

Corner Radius 3mm

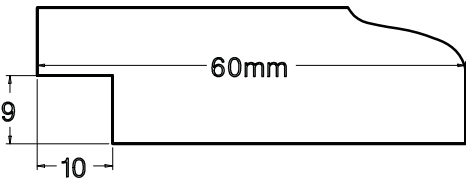
Pantry Door



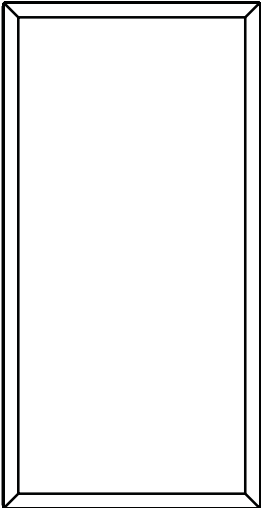
Frame Only (FO)

R10

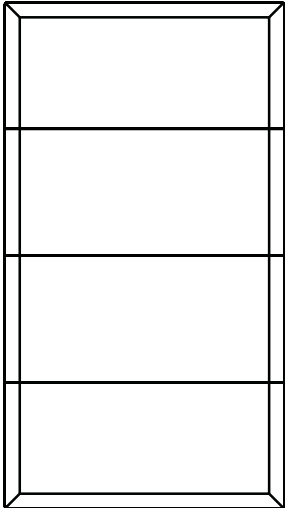
End Elevation (FO)
Standard Width 60mm



Minimum drawer height for the Drawer Bank 50mm



Door



Drawer Bank

Arborform Doors

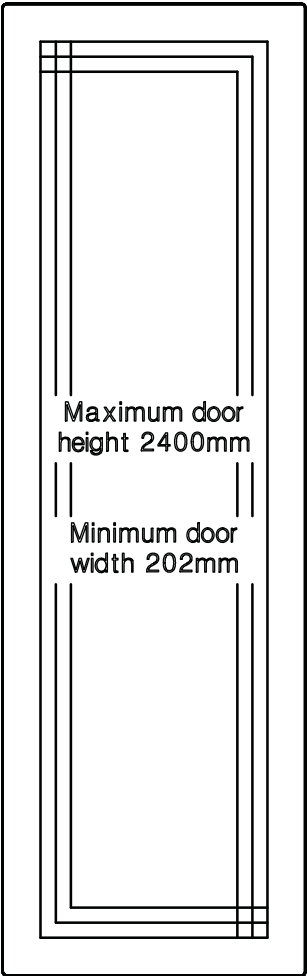
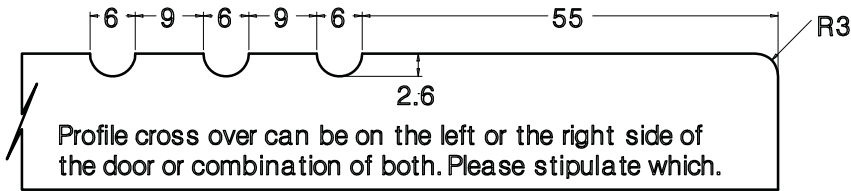


Hahei

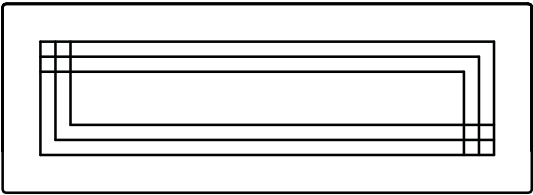
Style 1

Edges: 3mm Radius

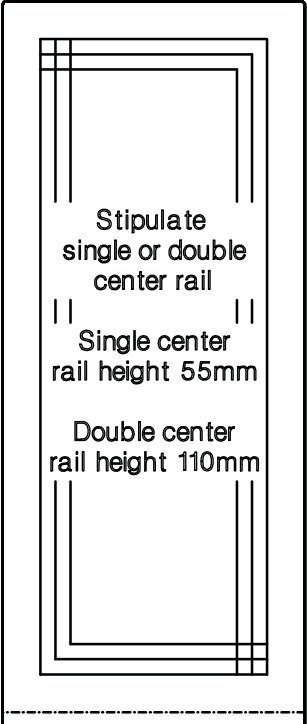
Corners: 3mm Radius



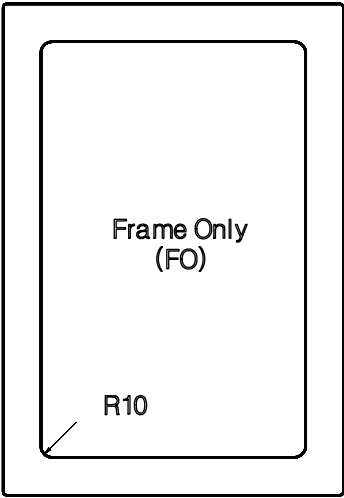
Split Doors



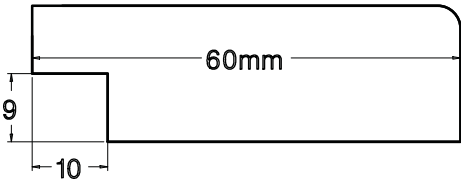
Minimum Door Height 202mm



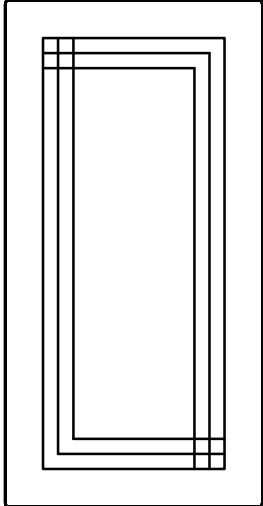
Pantry Door



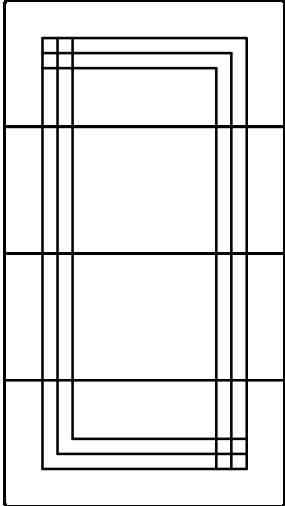
End Elevation (FO)
Standard Width 60mm



Minimum top & bottom drawer height is 111mm



Door



Drawer Bank

Arborform Doors

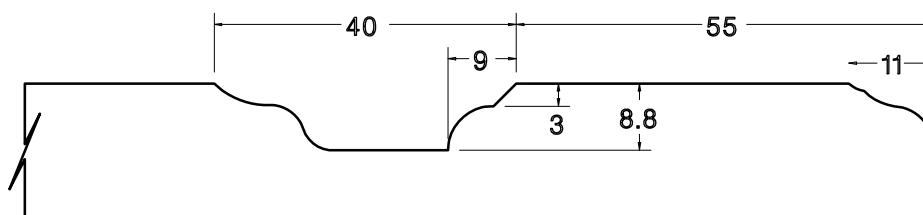


Hokitika

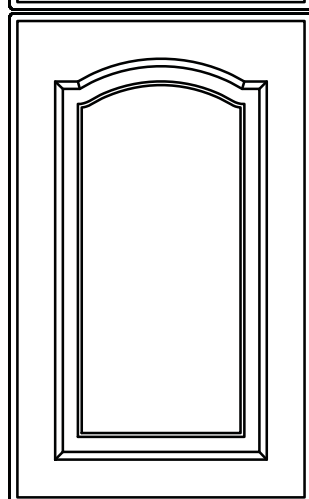
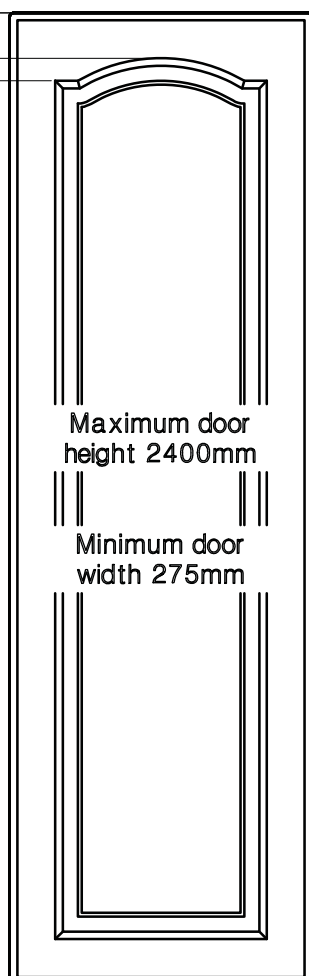
Style 2

Edges: Queenwood

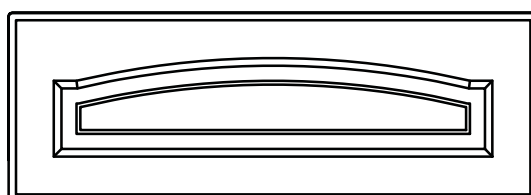
Corners: 3mm Radius



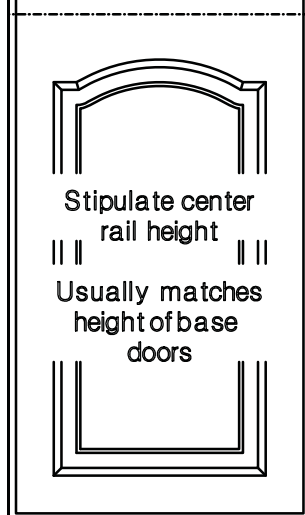
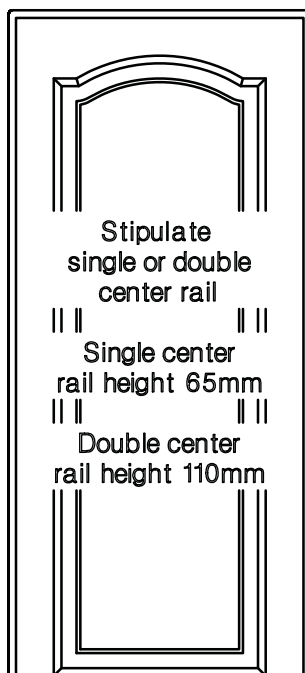
95 55



Doors

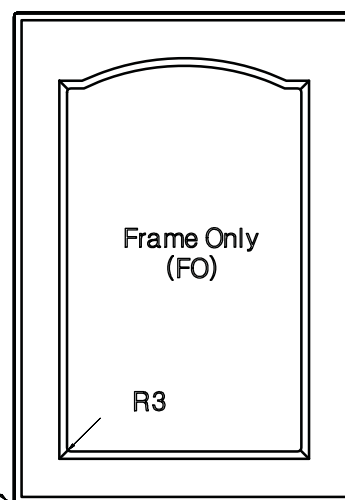


Minimum Door Height 240mm

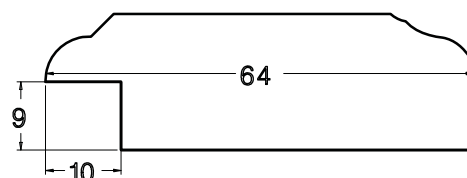


Pantry Door

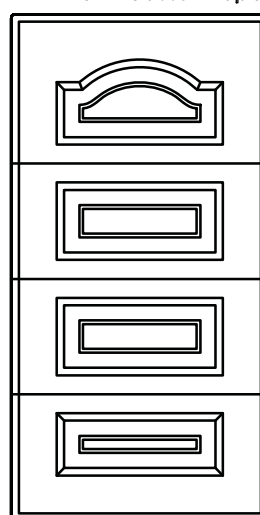
Corner
Radius 3mm



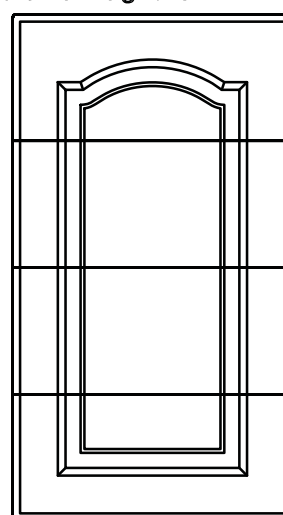
End Elevation (FO)
Standard Width 64mm



Minimum top split rail drawer height is 218mm
Minimum middle split rail drawer height is 165mm
Minimum bottom split rail drawer height is 193mm
Minimum top open drawer height is 145mm
Minimum bottom open drawer height is 115mm



Split Rail Drawer Bank



Open Drawer Bank

Arborform Doors



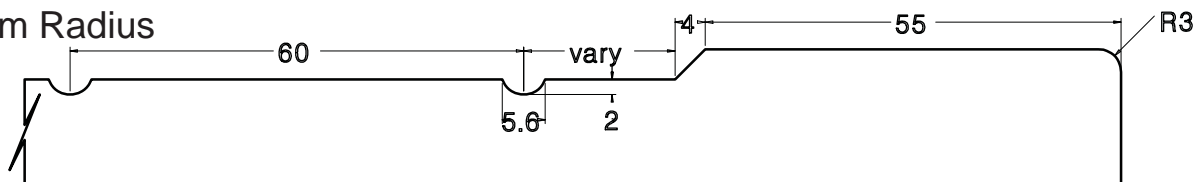
Kaikoura

Style 3

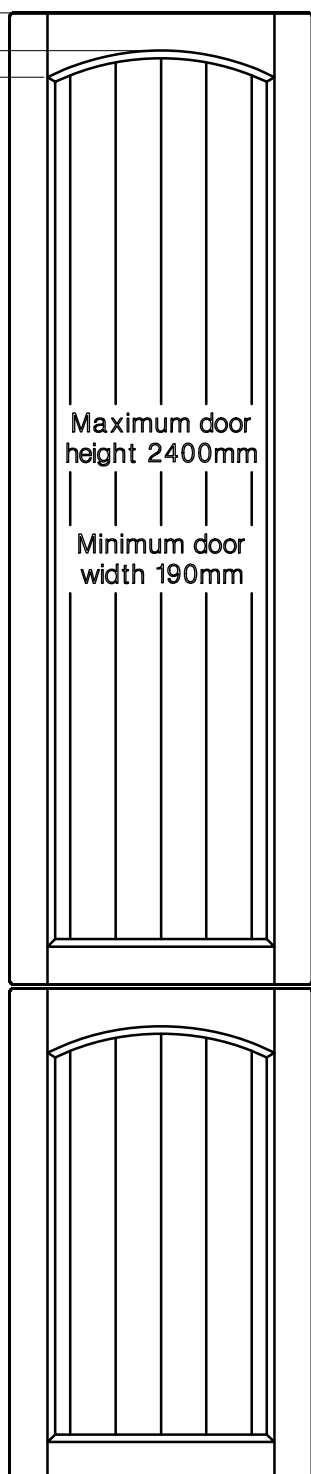
Edges: 3mm Radius

Corners: 3mm Radius

Standard border is 55mm. Internal outside grooves vary between 30mm & 60mm. The rest of the grooves are evenly spaced at 60mm from the outside grooves
Note: through grooves on frame are 2.5mm deep.



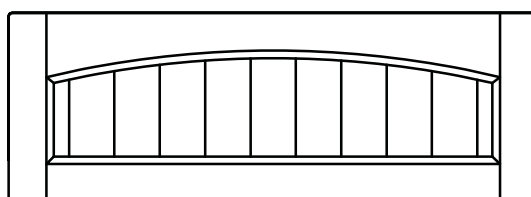
85 55



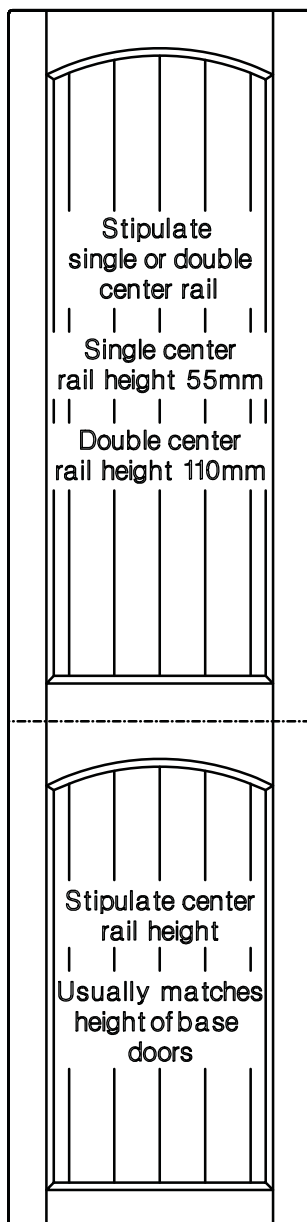
Maximum door height 2400mm

Minimum door width 190mm

Doors



Minimum Door Height 185mm



Stipulate single or double center rail

Single center rail height 55mm

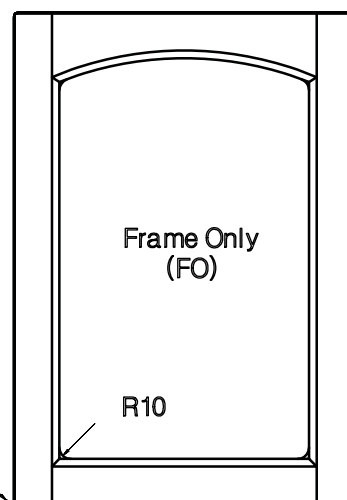
Double center rail height 110mm

Stipulate center rail height

Usually matches height of base doors

Pantry Door

Corner Radius 3mm

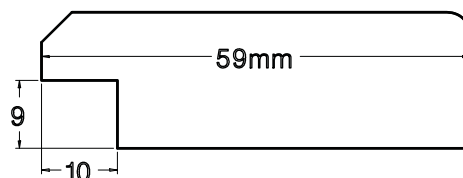


Frame Only (FO)

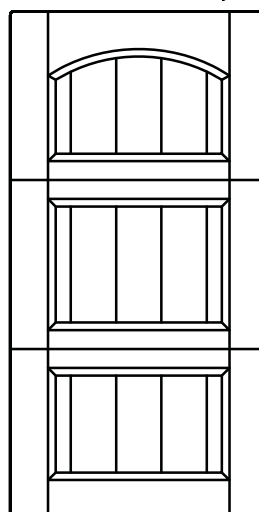
R10

End Elevation (FO)

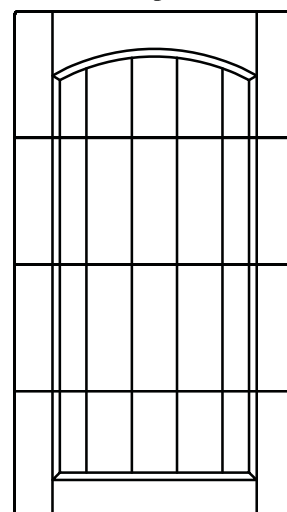
Standard Width 59mm



Minimum top split rail drawer height is 158mm
Minimum middle split rail drawer height is 95mm
Minimum bottom split rail drawer height is 123mm
Minimum top open drawer height is 109mm
Minimum middle open drawer height is 50mm
Minimum bottom split rail drawer height is 79mm



Split Rail Drawer Bank



Open Drawer Bank

Arborform Doors

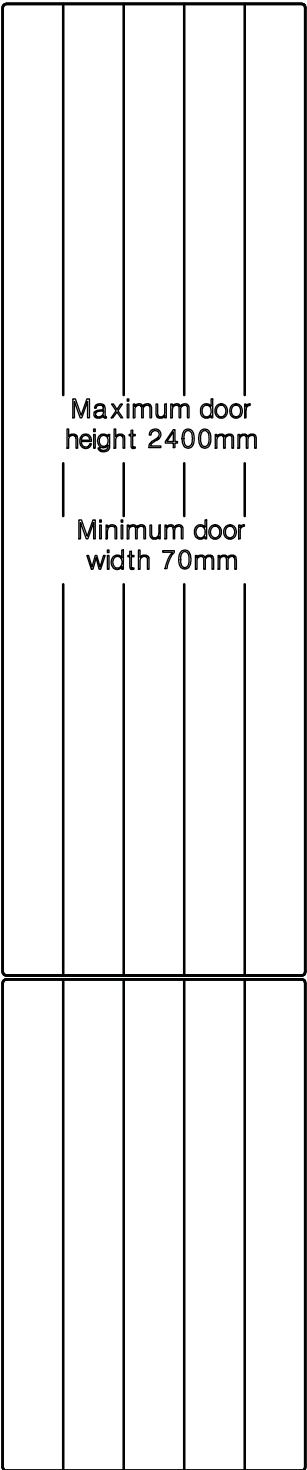
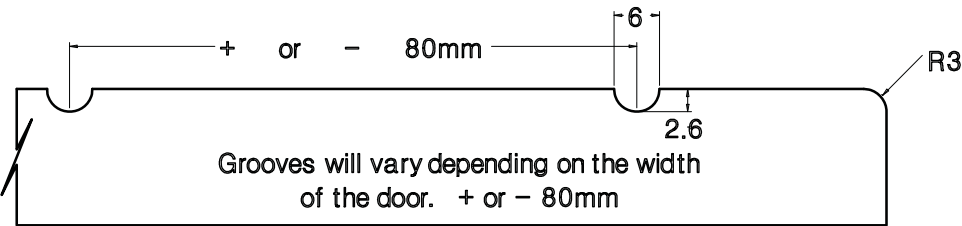


Kawhia

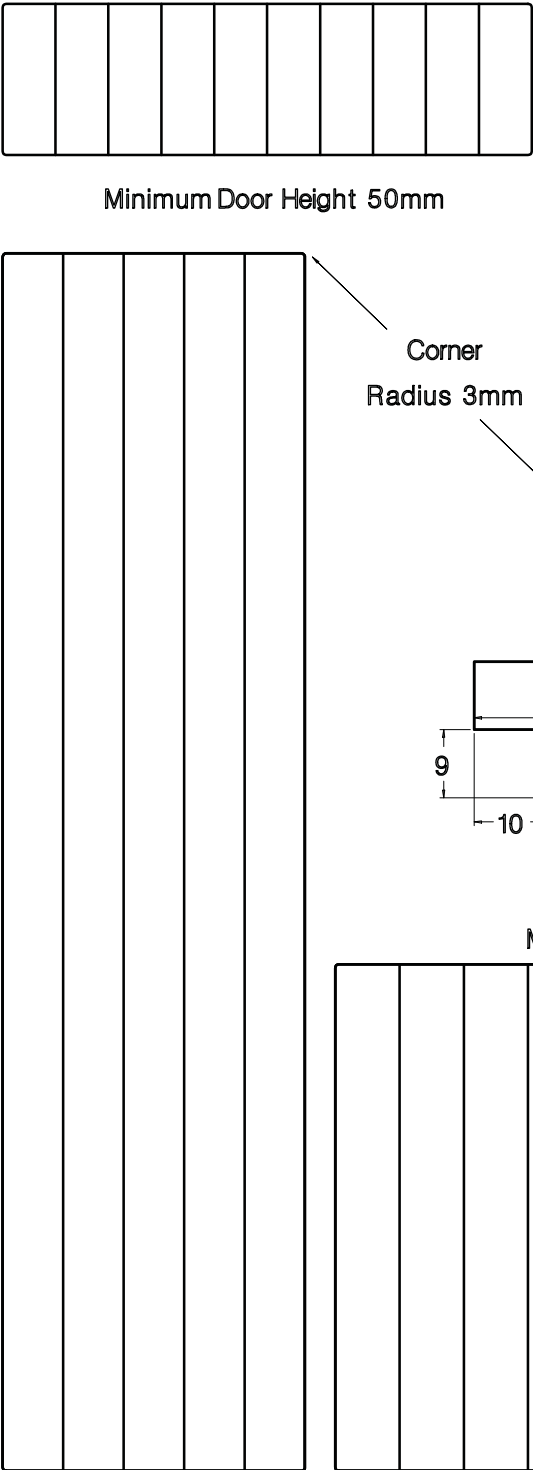
Style 1

Edges: 3mm Radius

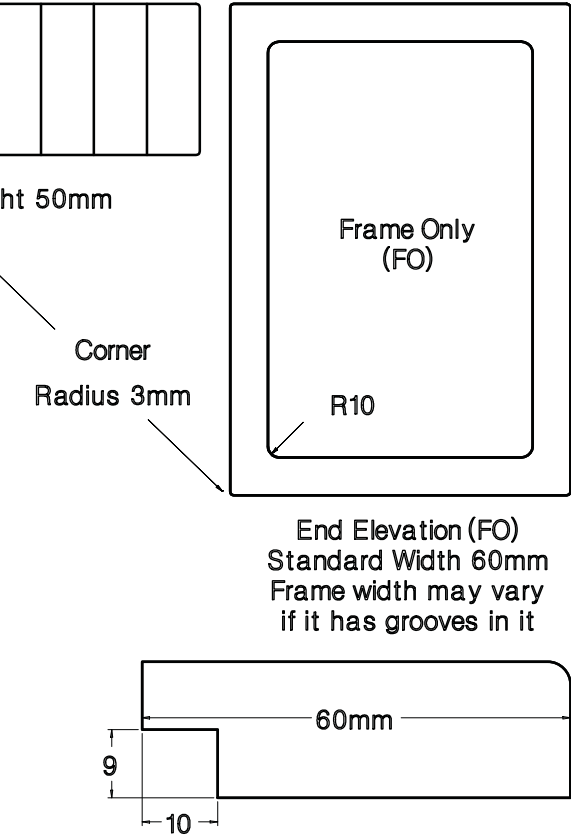
Corners: 3mm Radius



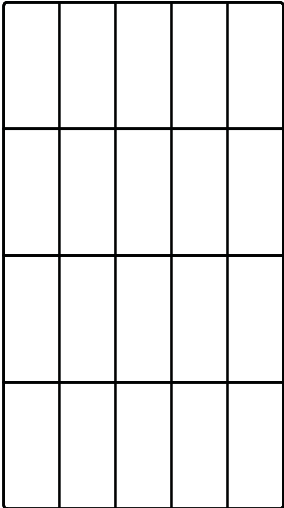
Split Doors



Pantry Door



Door



Drawer Bank

Arborform Doors

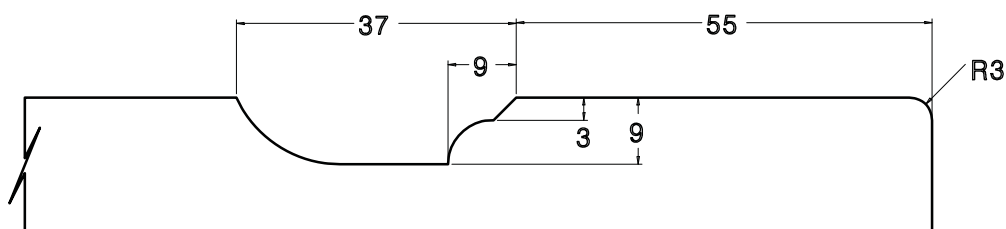


Leigh

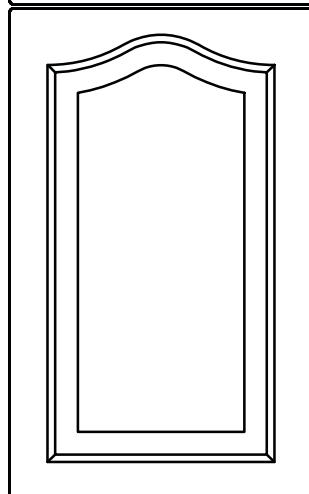
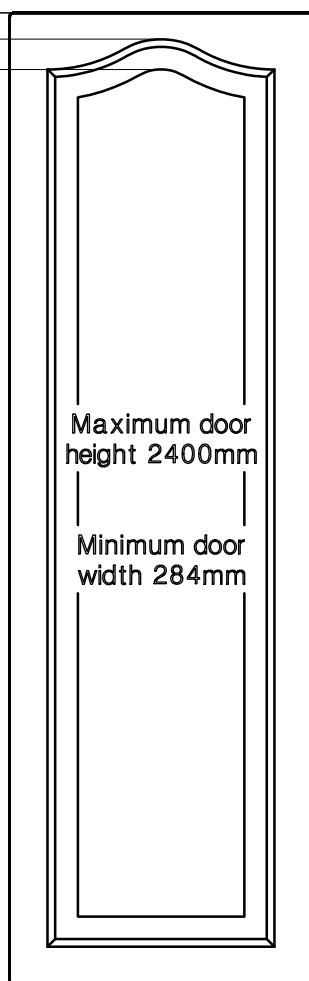
Style 2

Edges: 3mm Radius

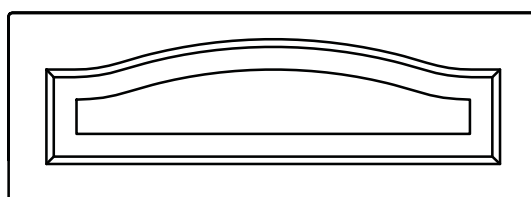
Corners: 3mm Radius



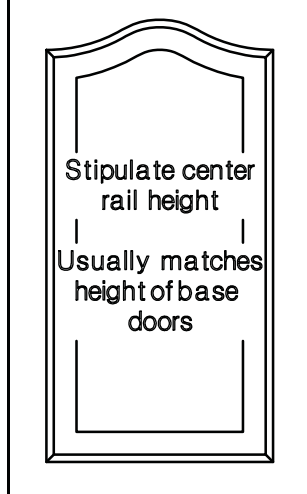
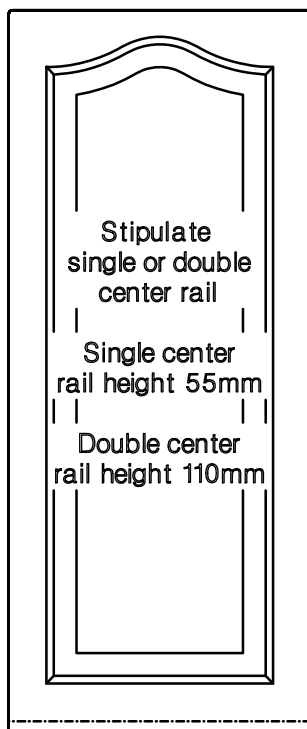
75 35



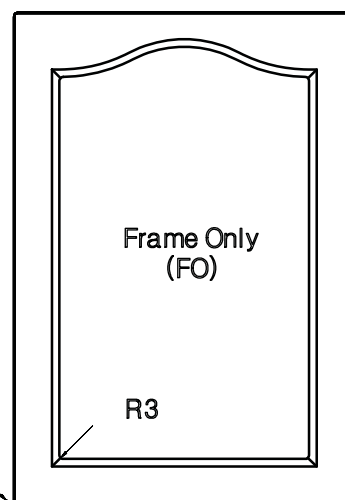
Doors



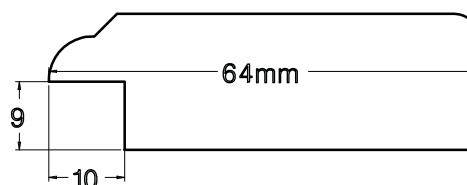
Minimum Door Height 224mm



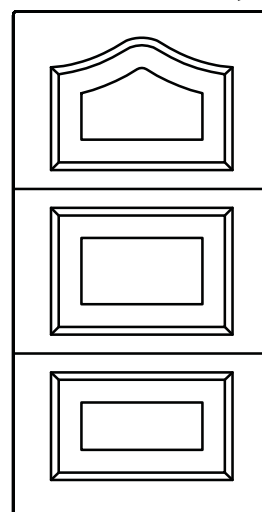
Pantry Door



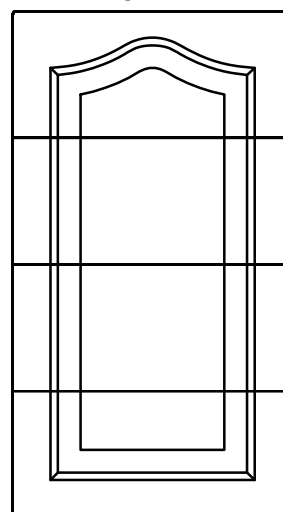
End Elevation (FO)
Standard Width 64mm



Minimum top split rail drawer height is 197mm
Minimum middle split rail drawer height is 149mm
Minimum bottom split rail drawer height is 177mm
Minimum top open drawer height is 132mm
Minimum bottom open drawer height is 112mm



Split Rail Drawer Bank



Open Drawer Bank

Arborform Doors

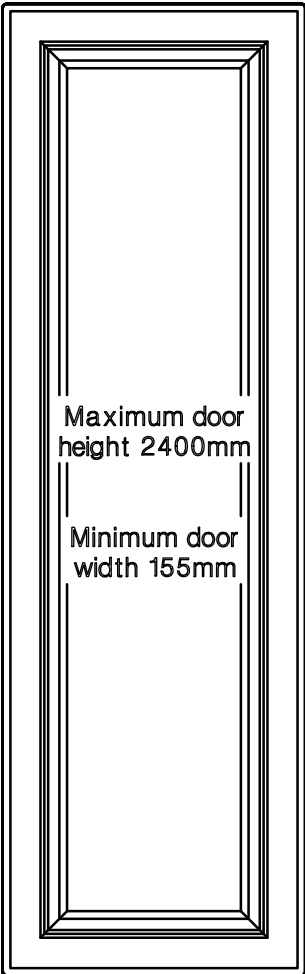
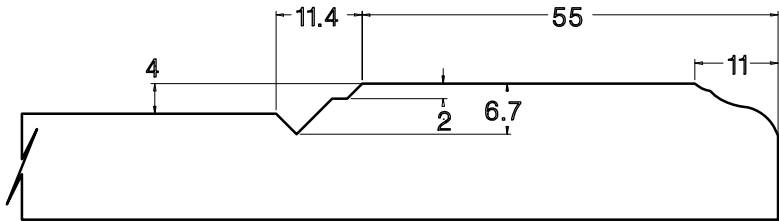


Mahia

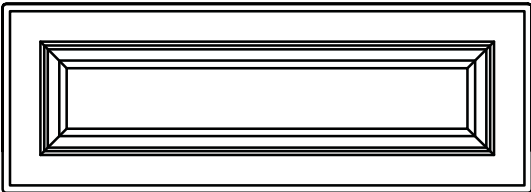
Style 3

Edges: Queenwood

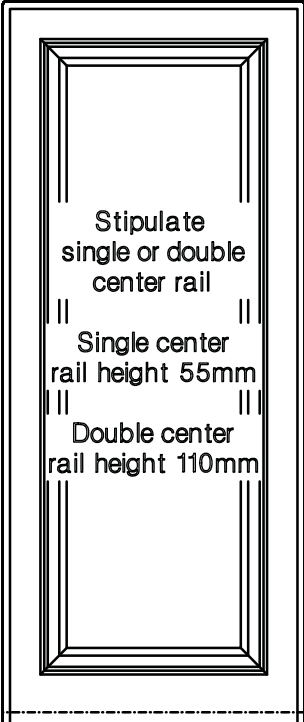
Corners: 3mm Radius



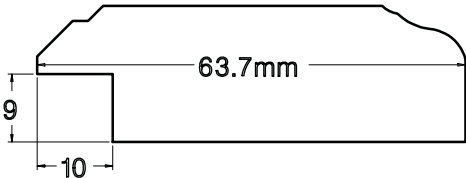
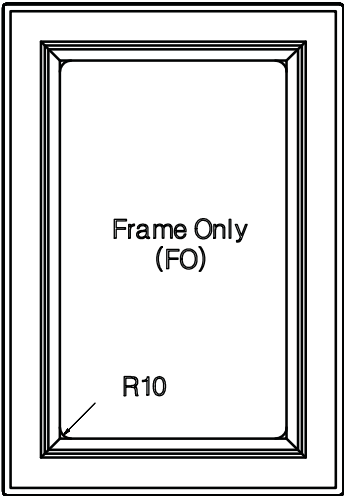
Doors



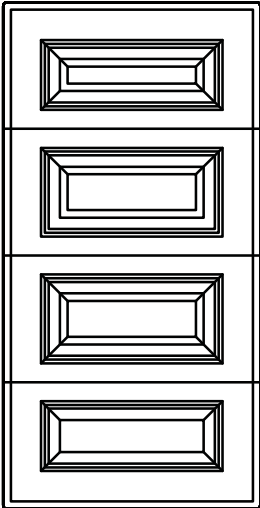
Minimum Door Height 155mm



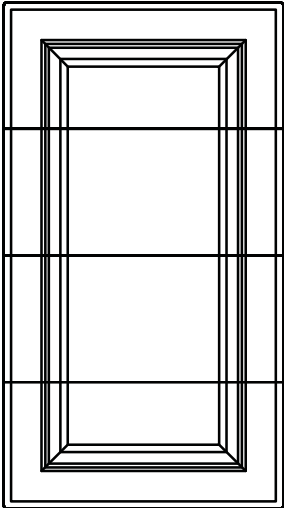
Pantry Door



Minimum top & bottom split rail drawer height is 128mm
Minimum middle split rail drawer height is 100mm
Minimum top & bottom open drawer height is 87mm
Minimum middle open drawer height is 50mm



Split Rail Drawer Bank



Open Drawer Bank

Arborform Doors

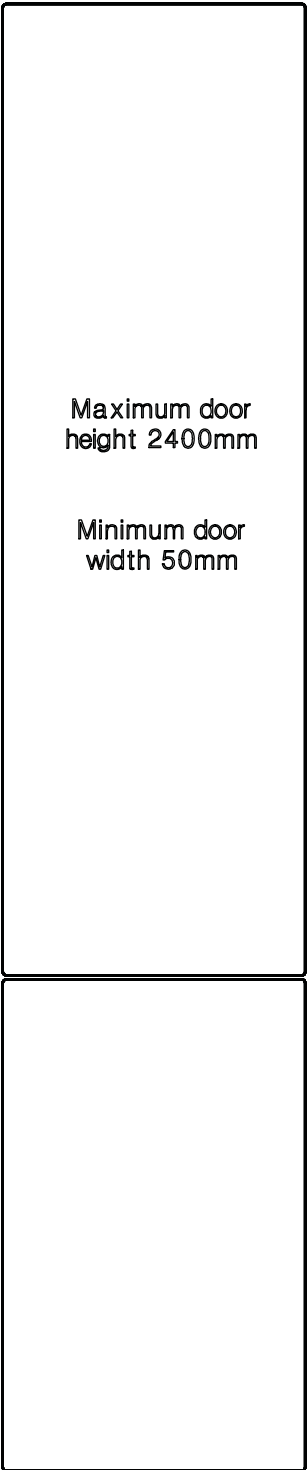
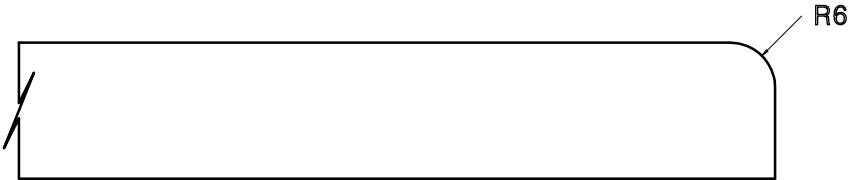


Mangawhai

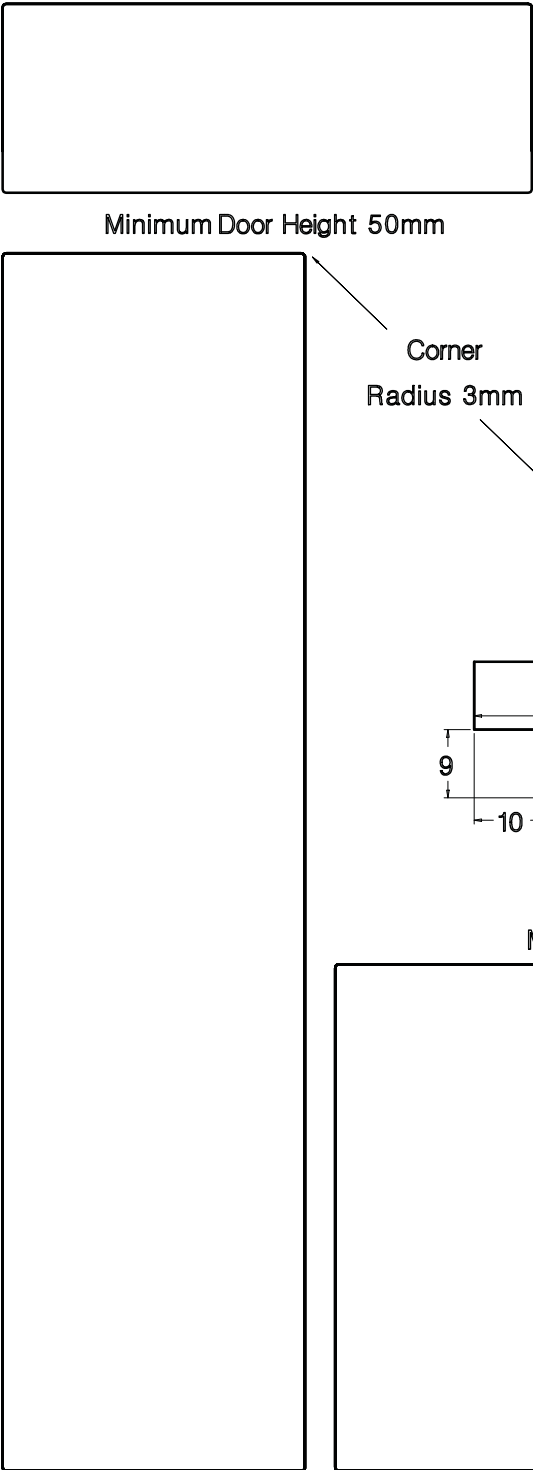
Style 1

Edges: 6mm Radius

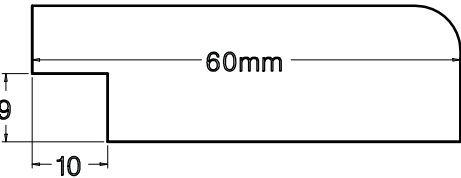
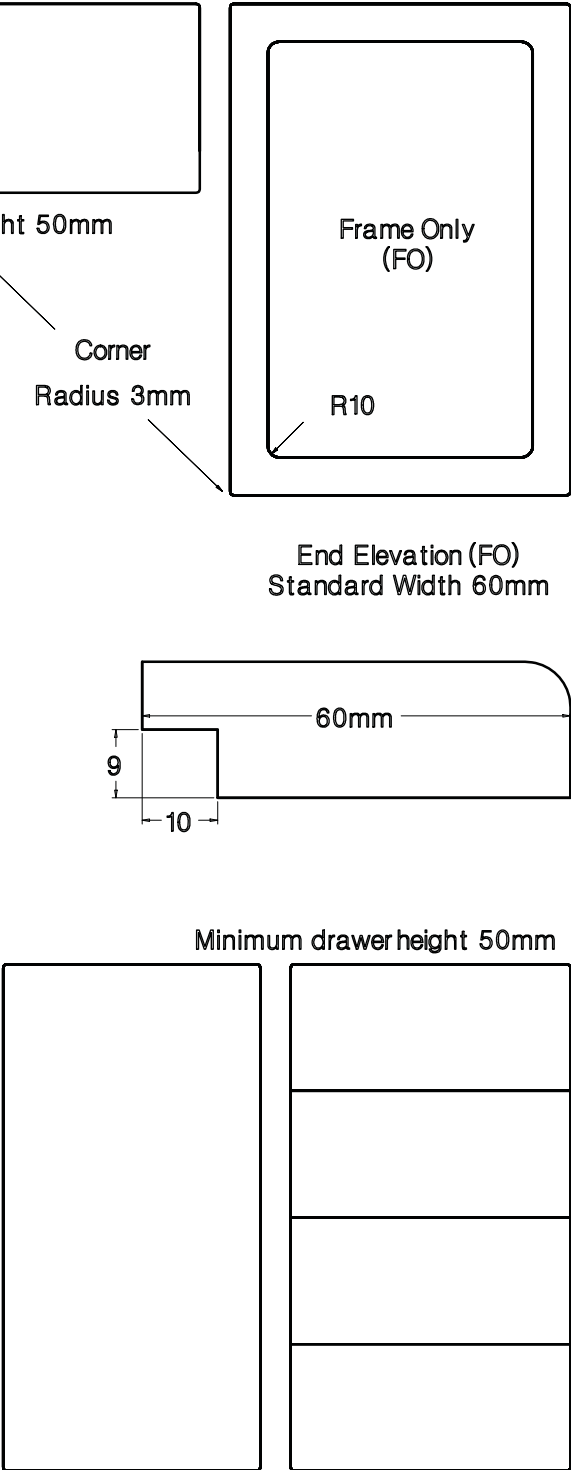
Corners: 3mm Radius



Split Doors



Pantry Door



Minimum drawer height 50mm

Door

Drawer Bank

Arborform Doors

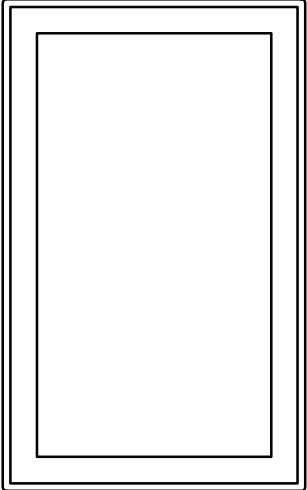
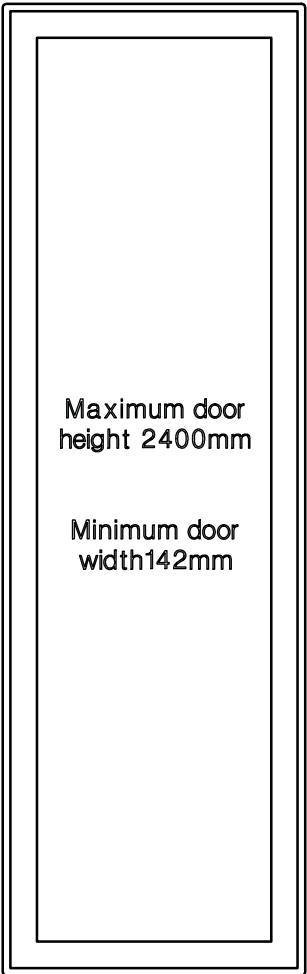
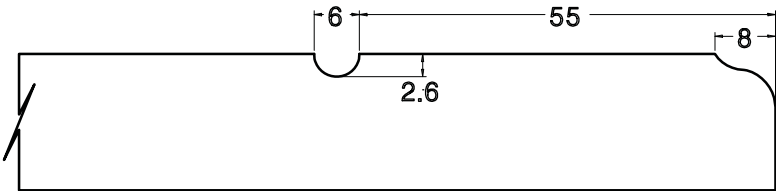


Matarangi

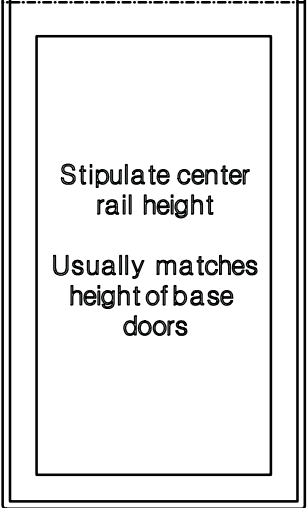
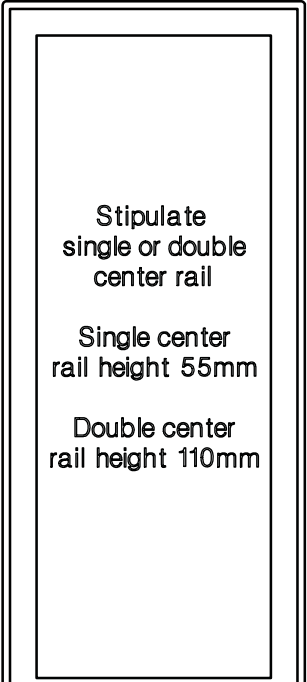
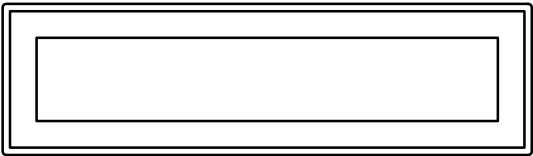
Style 1

Edges: Sheffield

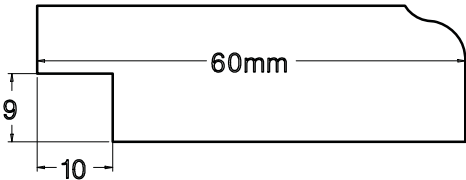
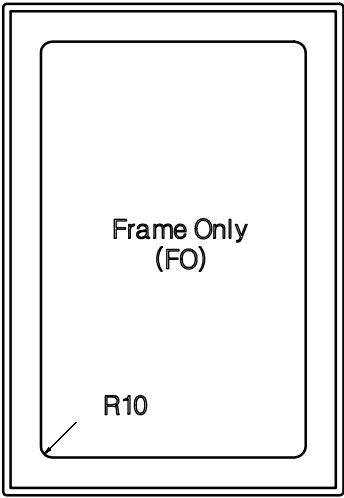
Corners: 3mm Radius



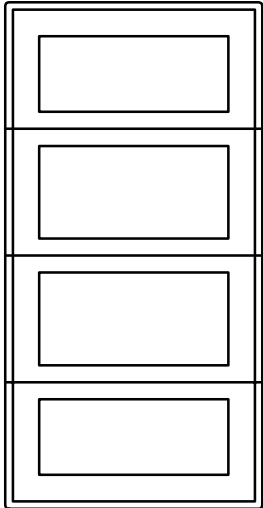
Doors



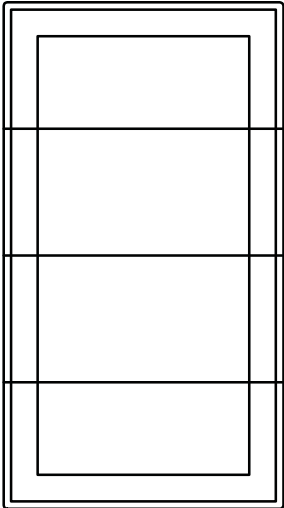
Pantry Door



Minimum top & bottom split rail drawer height is 115mm
Minimum middle split rail drawer height is 88mm
Minimum open drawer height is 81mm



Split Rail Drawer Bank



Open Drawer Bank

Arborform Doors

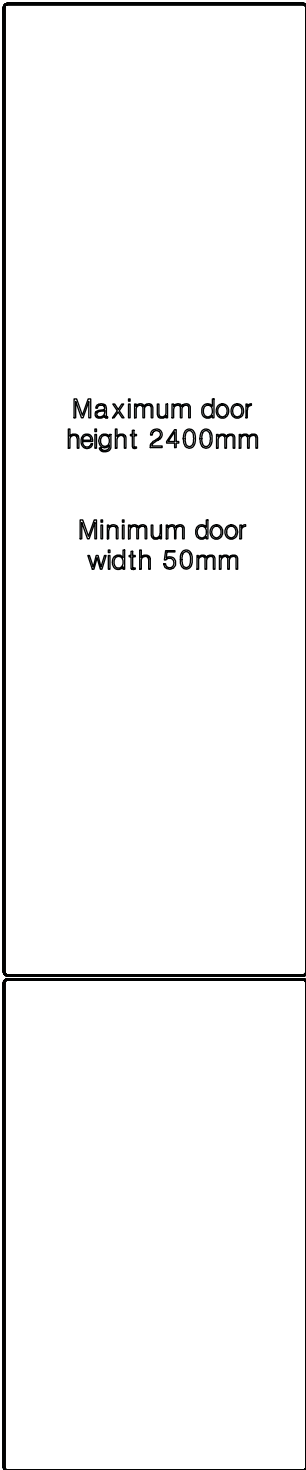
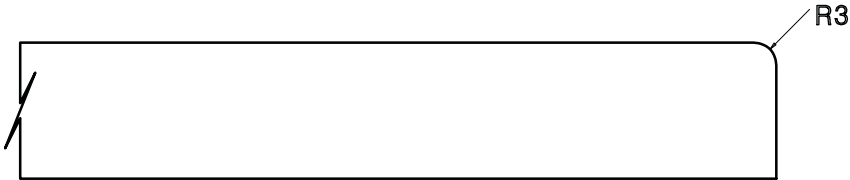


Milford

Style 1

Edges: 3mm Radius

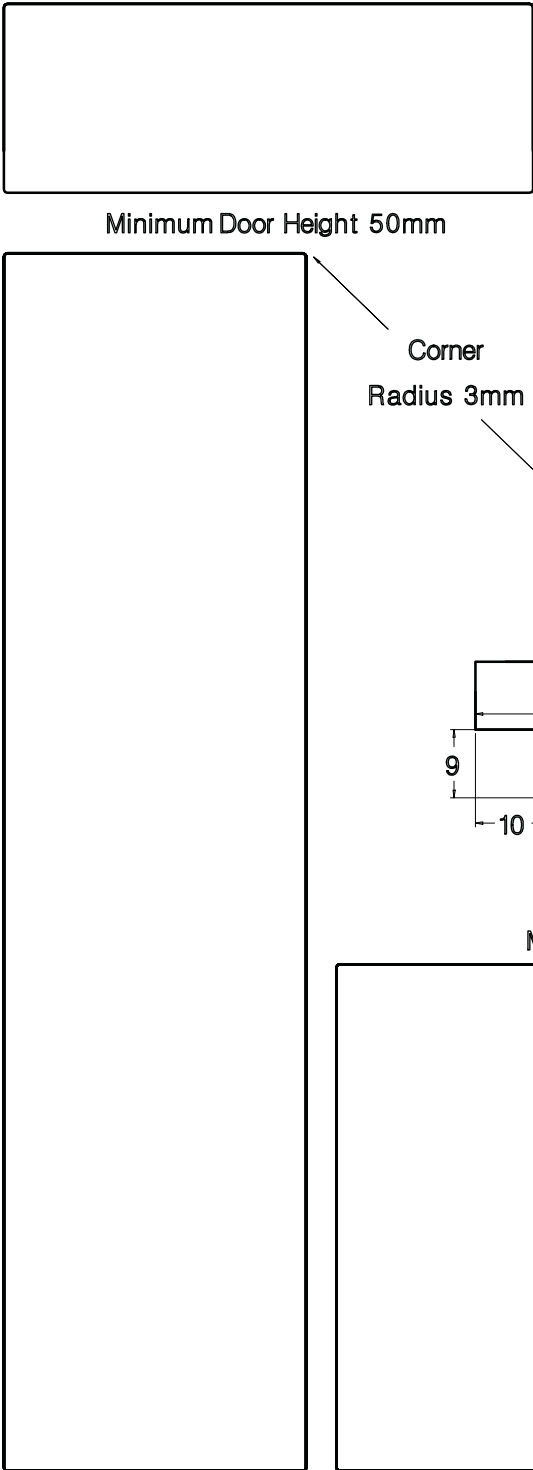
Corners: 3mm Radius



Maximum door height 2400mm

Minimum door width 50mm

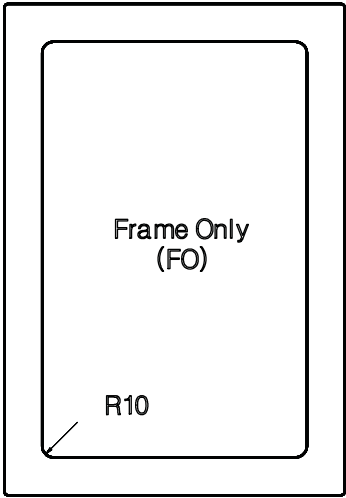
Split Doors



Minimum Door Height 50mm

Corner Radius 3mm

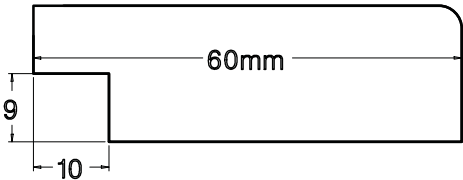
Pantry Door



Frame Only (FO)

R10

End Elevation (FO)
Standard Width 60mm

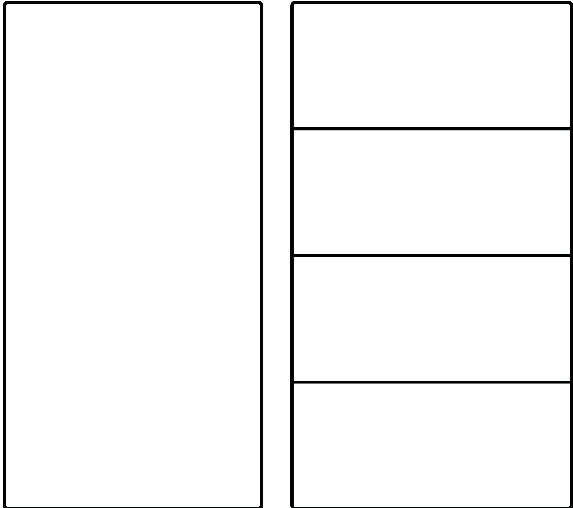


60mm

9

10

Door



Minimum drawer height 50mm

Drawer Bank

Arborform Doors

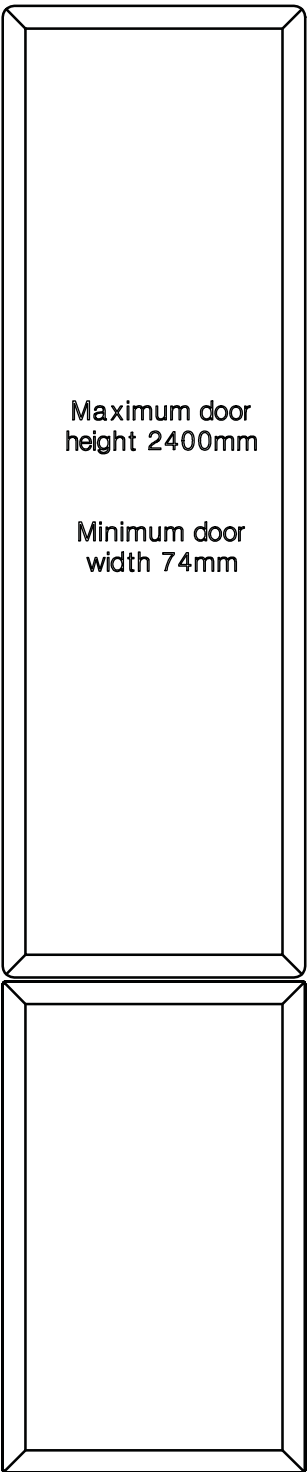
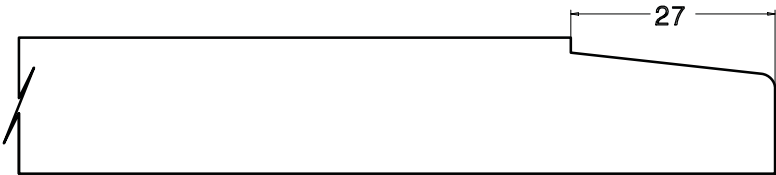


Mokau

Style 1

Edges: Mokau

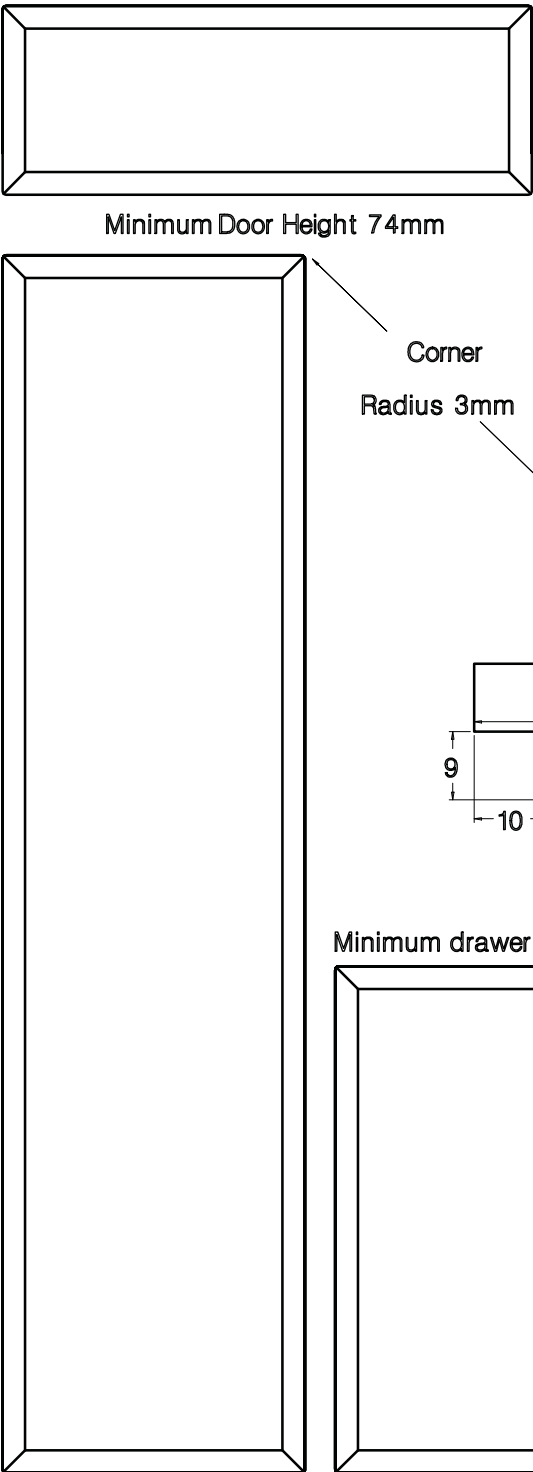
Corners: 3mm Radius



Maximum door height 2400mm

Minimum door width 74mm

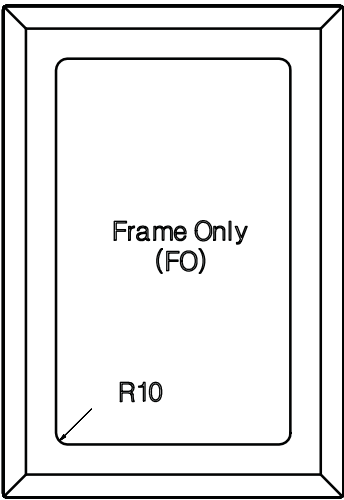
Split Doors



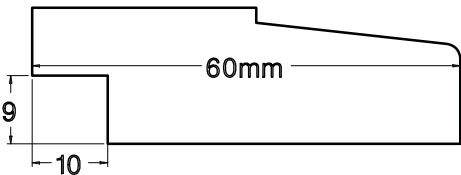
Minimum Door Height 74mm

Corner Radius 3mm

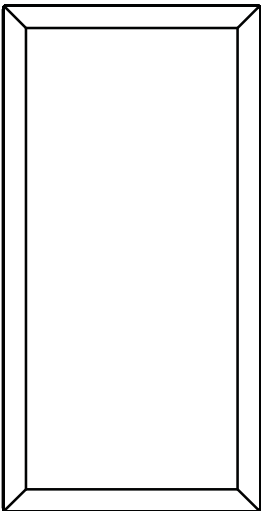
Pantry Door



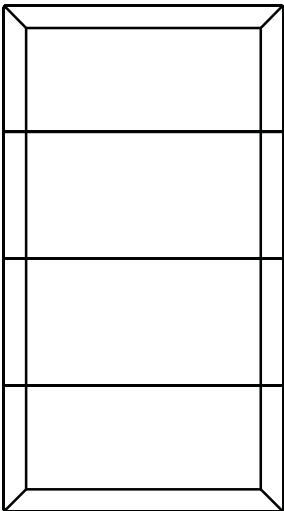
End Elevation (FO)
Standard Width 60mm



Minimum drawer height for the Drawer Bank is 47mm



Door



Drawer Bank

Arborform Doors



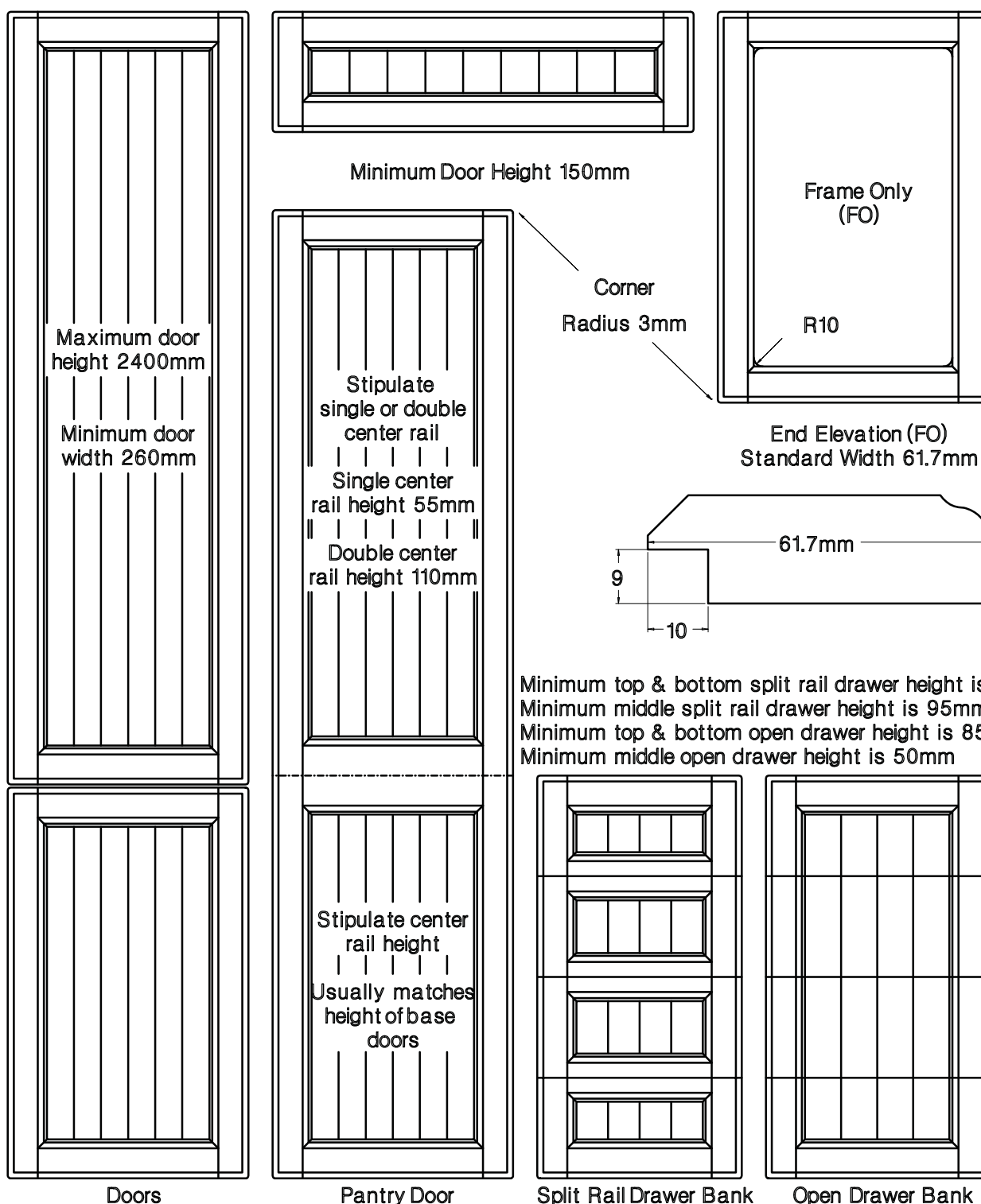
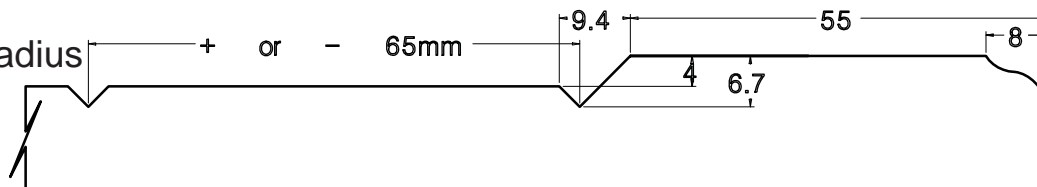
Muriwai

Style 3

Edges: Sheffield

Corners: 3mm Radius

Standard border is 55mm. Grooves vary, they are evenly spaced as close as possible to 65mm
Note: through grooves on frame are 2.5mm deep.



Doors

Pantry Door

Split Rail Drawer Bank

Open Drawer Bank

Minimum top & bottom split rail drawer height is 123mm
Minimum middle split rail drawer height is 95mm
Minimum top & bottom open drawer height is 85mm
Minimum middle open drawer height is 50mm

Arborform Doors

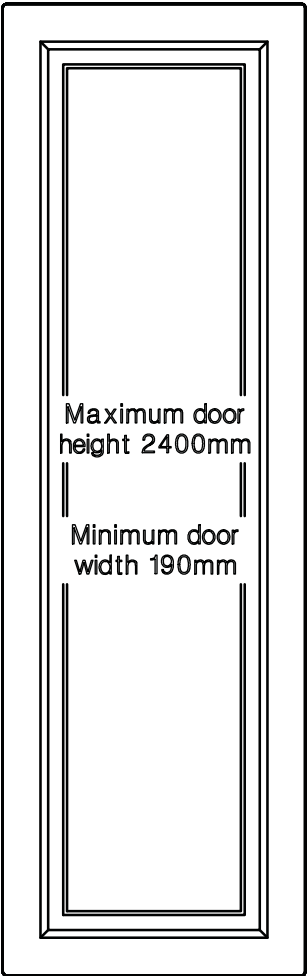
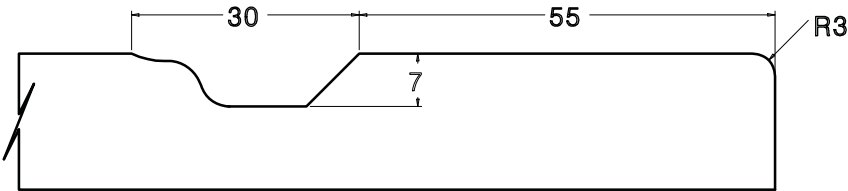


Nelson

Style 2

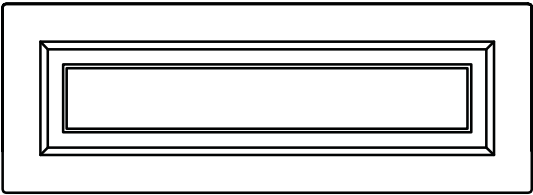
Edges: 3mm Radius

Corners: 3mm Radius

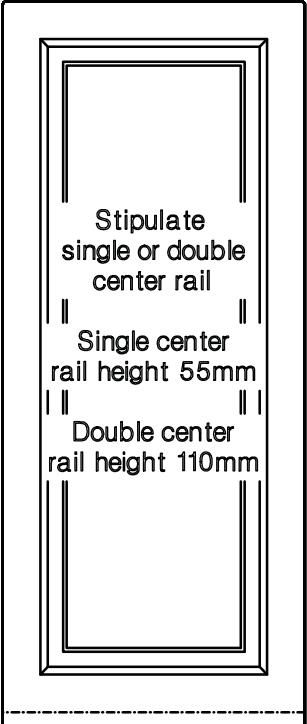


Maximum door height 2400mm

Minimum door width 190mm



Minimum Door Height 190mm

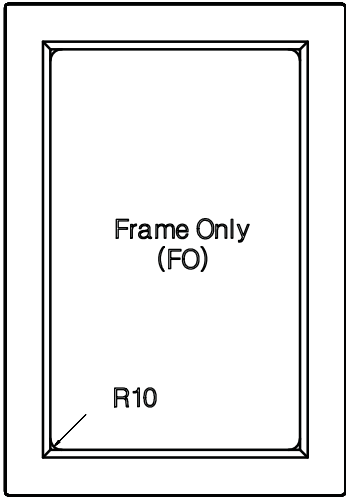


Stipulate single or double center rail

Single center rail height 55mm

Double center rail height 110mm

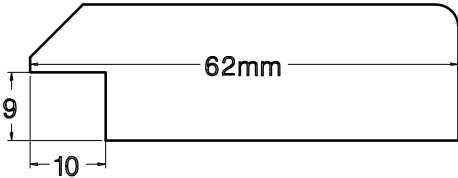
Corner Radius 3mm



Frame Only (FO)

R10

End Elevation (FO)
Standard Width 62mm

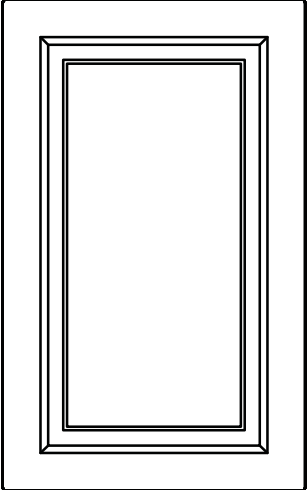


62mm

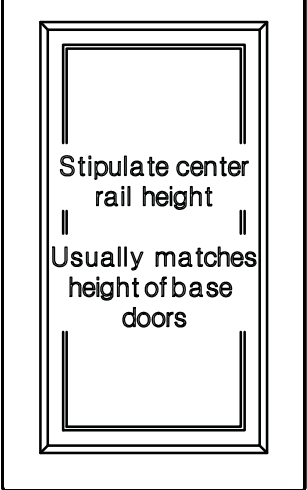
9

10

Minimum top & bottom split rail drawer height is 163mm
Minimum middle split rail drawer height is 135mm
Minimum top & bottom open drawer height is 105mm
Minimum middle open drawer height is 50mm

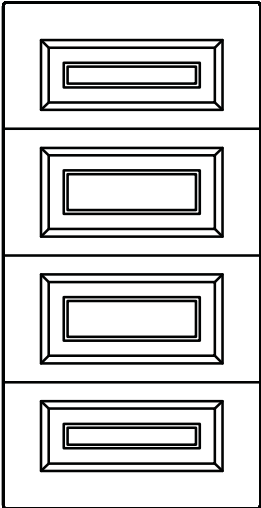


Doors

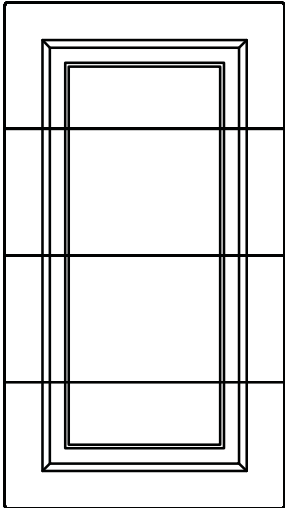


Stipulate center rail height
Usually matches height of base doors

Pantry Door



Split Rail Drawer Bank



Open Drawer Bank

Arborform Doors

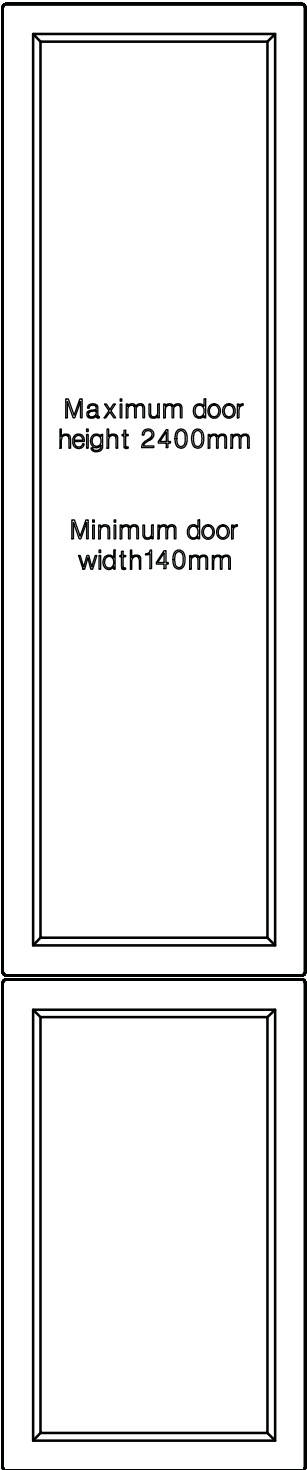
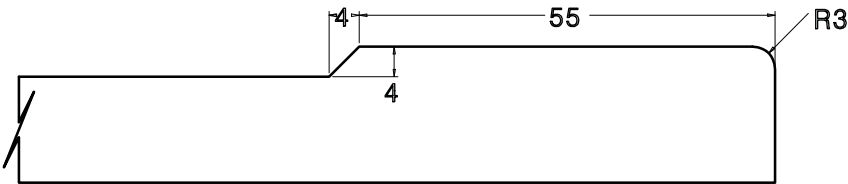


Ohope

Style 3

Edges: 3mm Radius

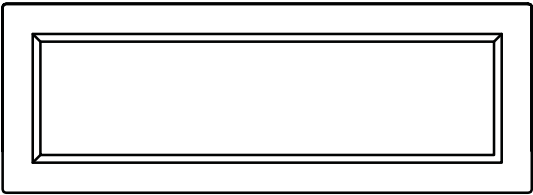
Corners: 3mm Radius



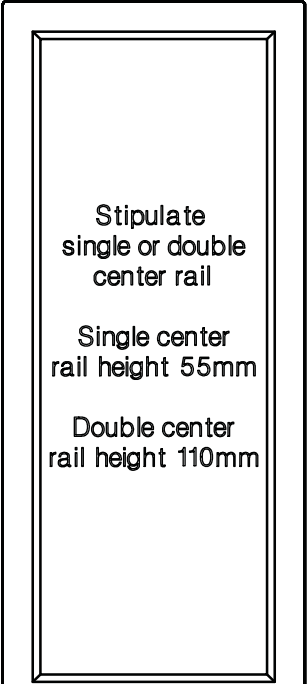
Maximum door height 2400mm

Minimum door width 140mm

Doors



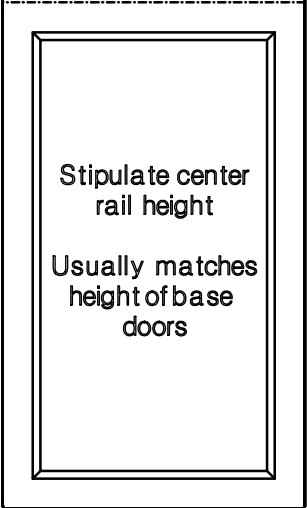
Minimum Door Height 140mm



Stipulate single or double center rail

Single center rail height 55mm

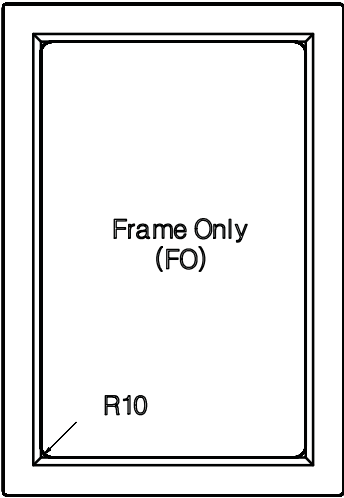
Double center rail height 110mm



Stipulate center rail height

Usually matches height of base doors

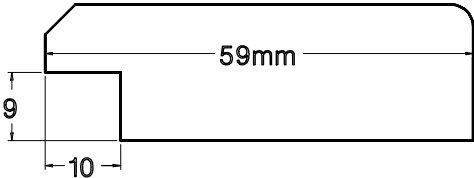
Pantry Door



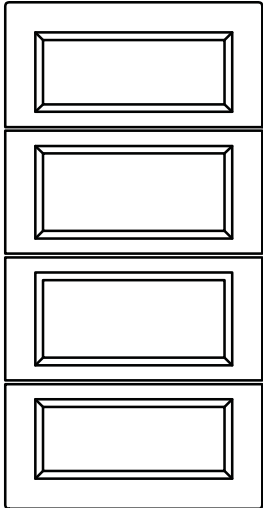
Frame Only (FO)

R10

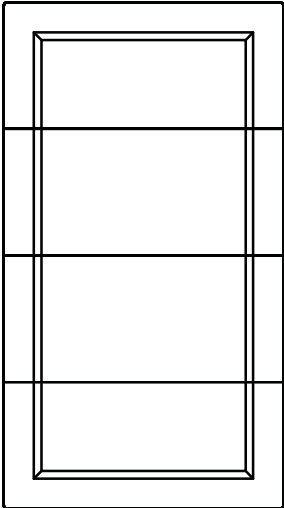
End Elevation (FO)
Standard Width 59mm



Minimum top & bottom split rail drawer height is 113mm
Minimum middle split rail drawer height is 85mm
Minimum top & bottom open drawer height is 79mm
Minimum middle open drawer height is 50mm



Split Rail Drawer Bank



Open Drawer Bank

Arborform Doors

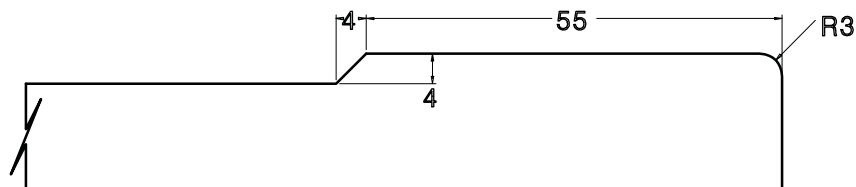


Opunake

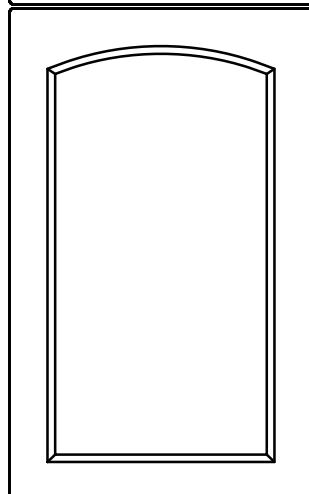
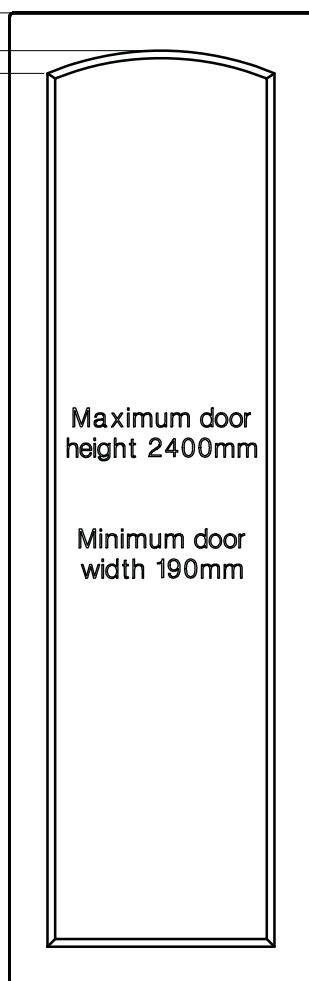
Style 3

Edges: 3mm Radius

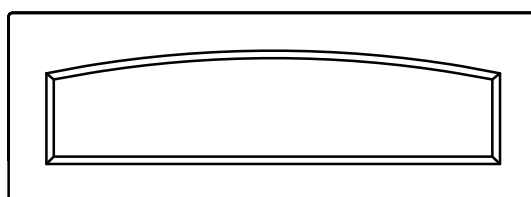
Corners: 3mm Radius



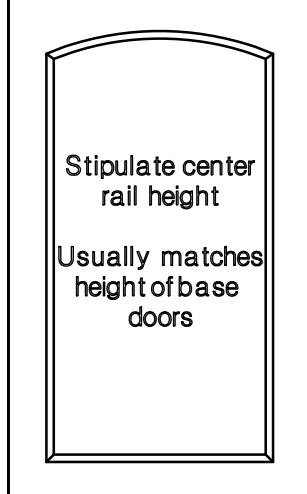
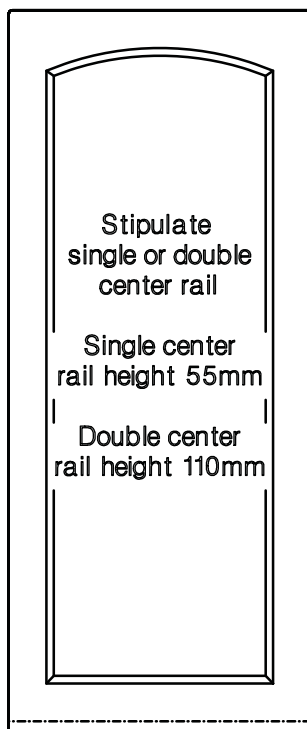
80 55



Doors

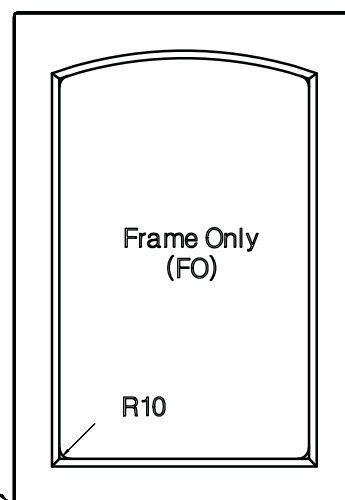


Minimum Door Height 185mm

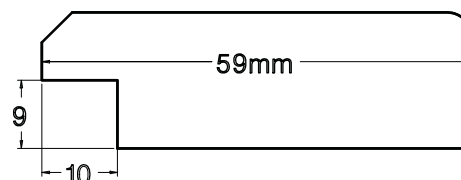


Pantry Door

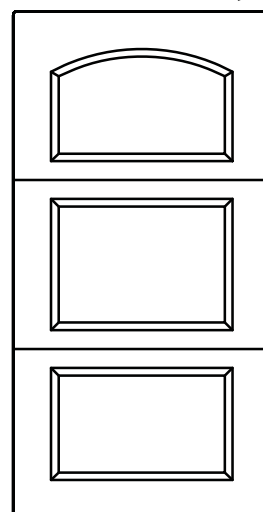
Corner
Radius 3mm



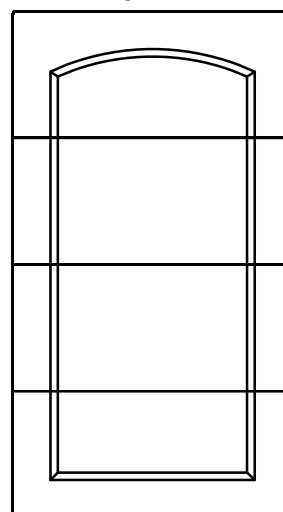
End Elevation (FO)
Standard Width 59mm



Minimum top split rail drawer height is 158mm
Minimum middle split rail drawer height is 85mm
Minimum bottom split rail drawer height is 113mm
Minimum top open drawer height is 104mm
Minimum middle open drawer height is 50mm
Minimum bottom open drawer height is 79mm



Split Rail Drawer Bank



Open Drawer Bank

Arborform Doors

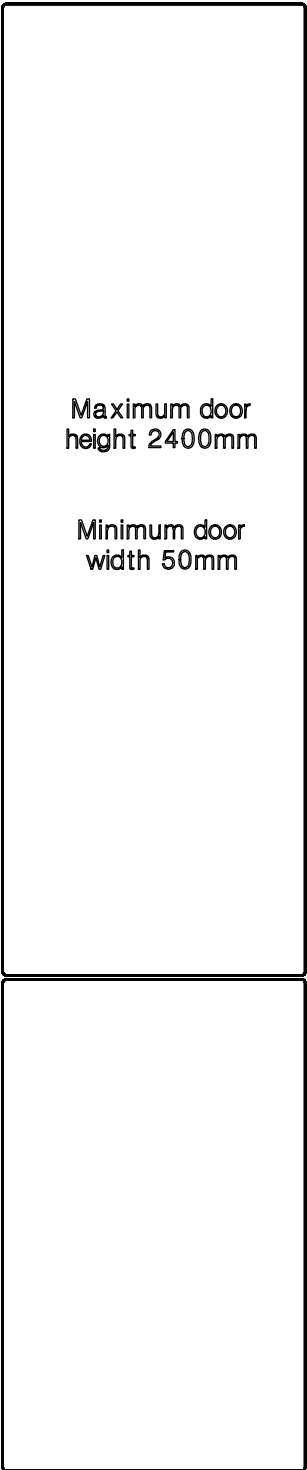
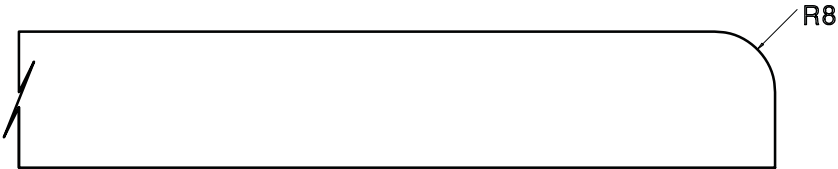


Otaki

Style 1

Edges: 8mm Radius

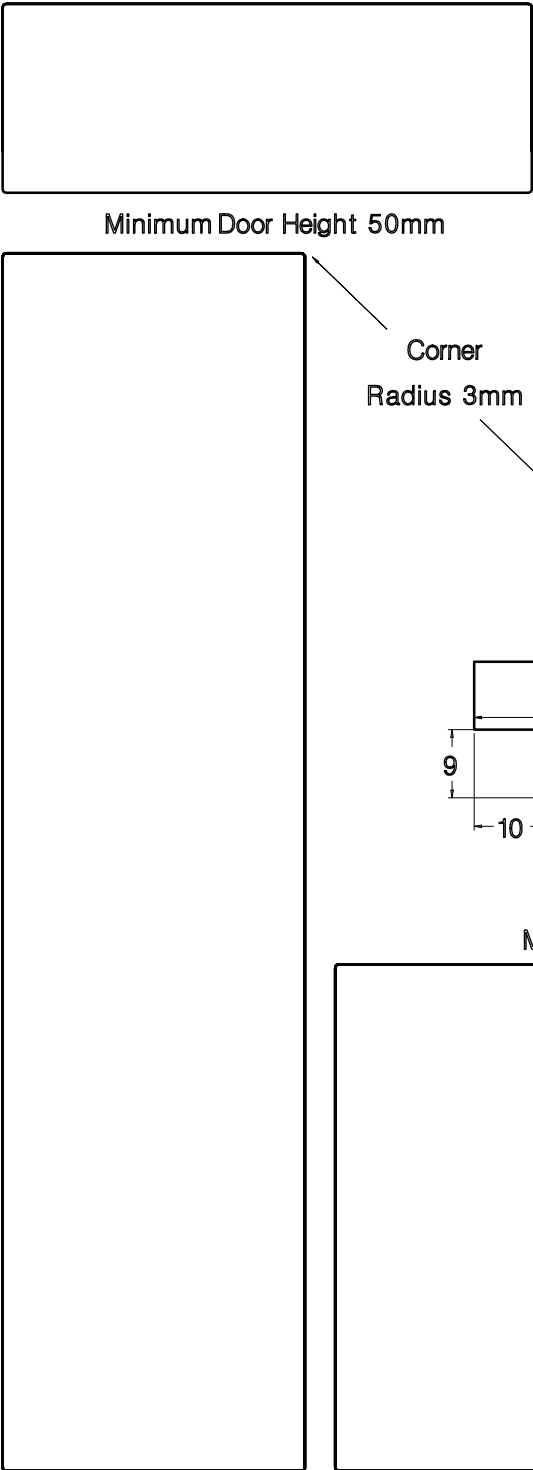
Corners: 3mm Radius



Maximum door height 2400mm

Minimum door width 50mm

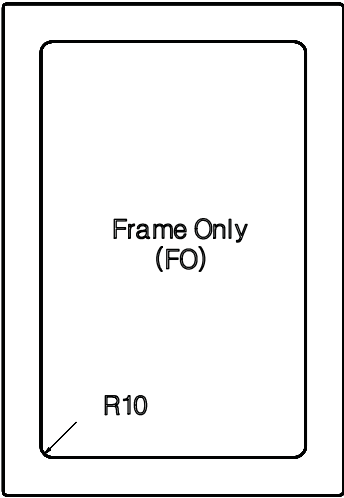
Split Doors



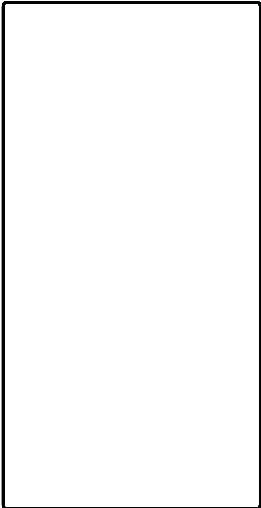
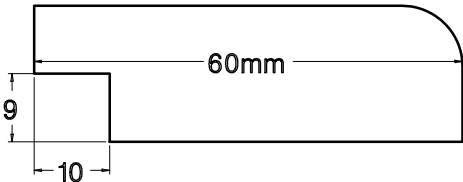
Minimum Door Height 50mm

Corner Radius 3mm

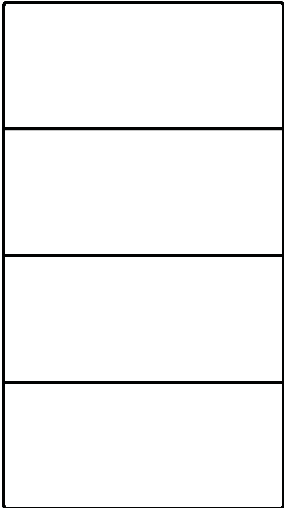
Pantry Door



End Elevation (FO)
Standard Width 60mm



Door



Minimum drawer height 50mm

Drawer Bank

Arborform Doors

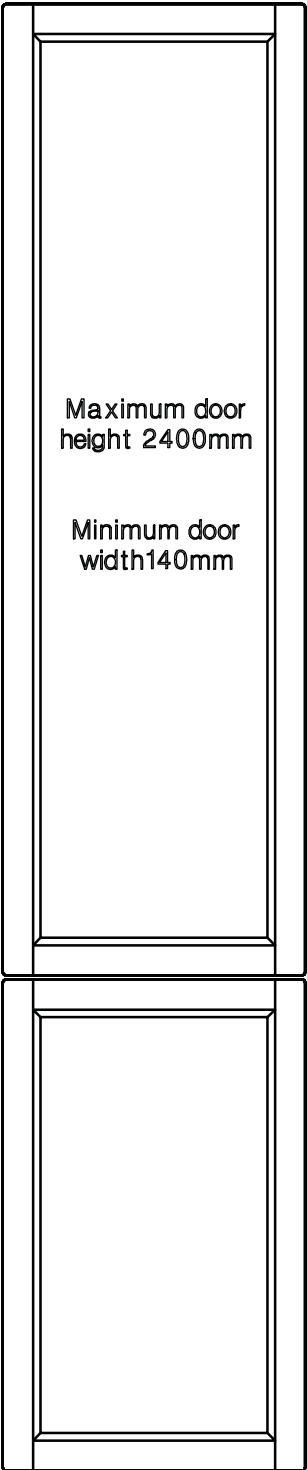
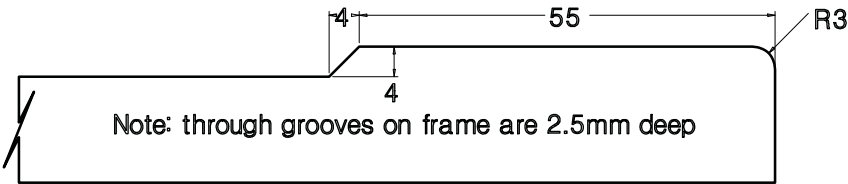


Papamoa

Style 3

Edges: 3mm Radius

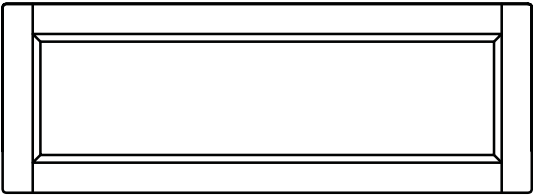
Corners: 3mm Radius



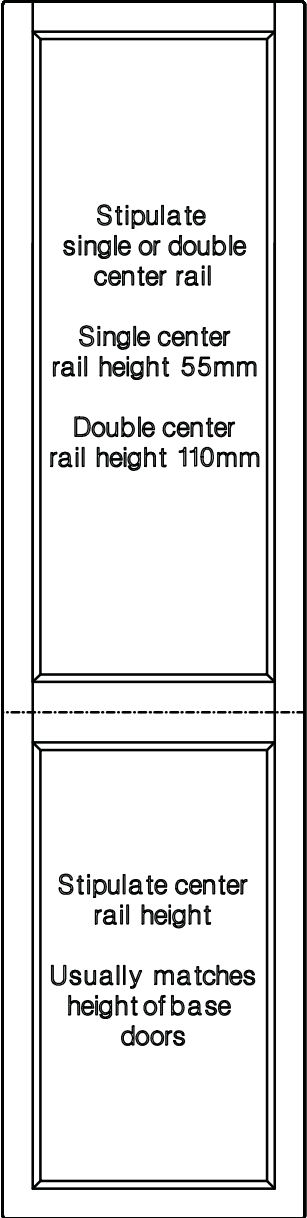
Maximum door height 2400mm

Minimum door width 140mm

Doors



Minimum Door Height 140mm



Stipulate single or double center rail

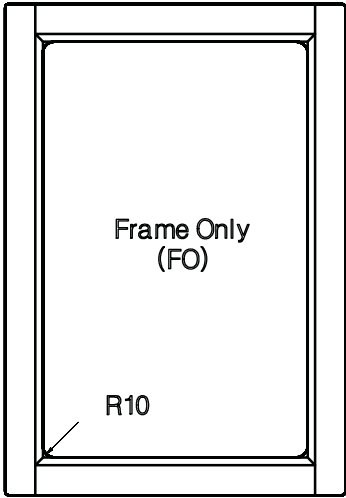
Single center rail height 55mm

Double center rail height 110mm

Stipulate center rail height

Usually matches height of base doors

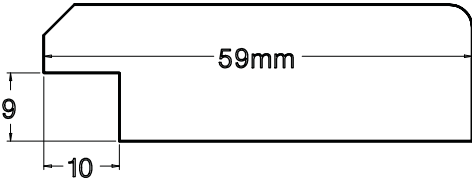
Pantry Door



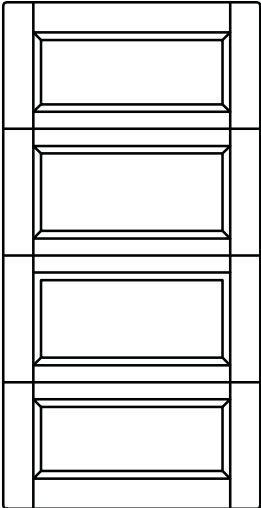
Frame Only (FO)

R10

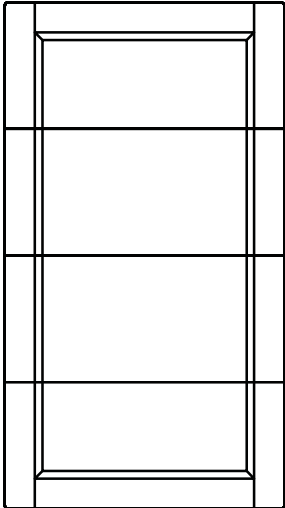
End Elevation (FO)
Standard Width 59mm



Minimum top & bottom split rail drawer height is 113mm
Minimum middle split rail drawer height is 85mm
Minimum top & bottom open drawer height is 79mm
Minimum middle open drawer height is 50mm



Split Rail Drawer Bank



Open Drawer Bank

Arborform Doors

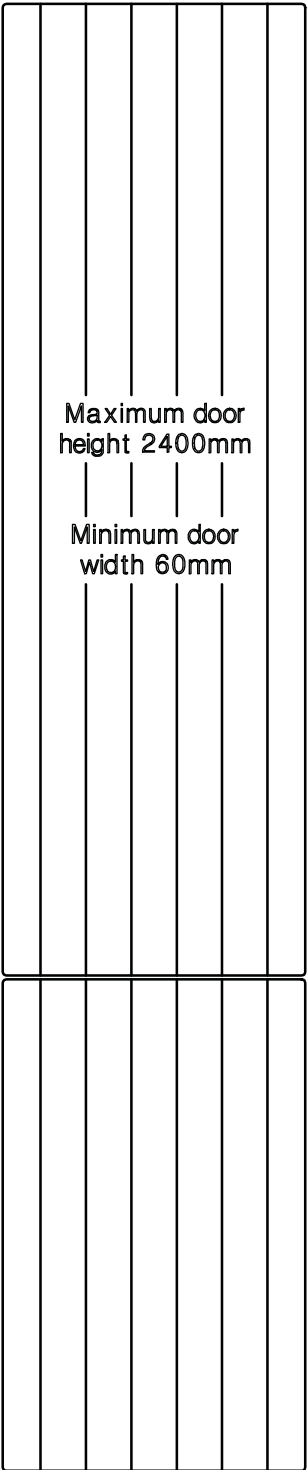
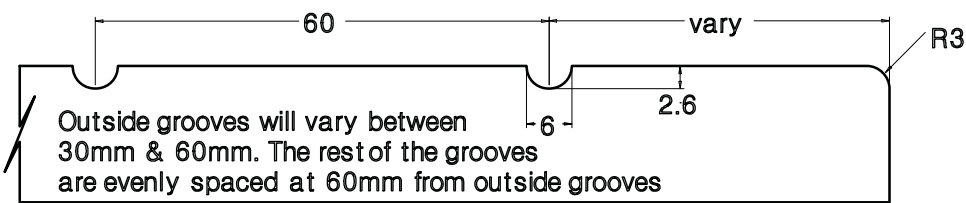


Pauanui

Style 1

Edges: 3mm Radius

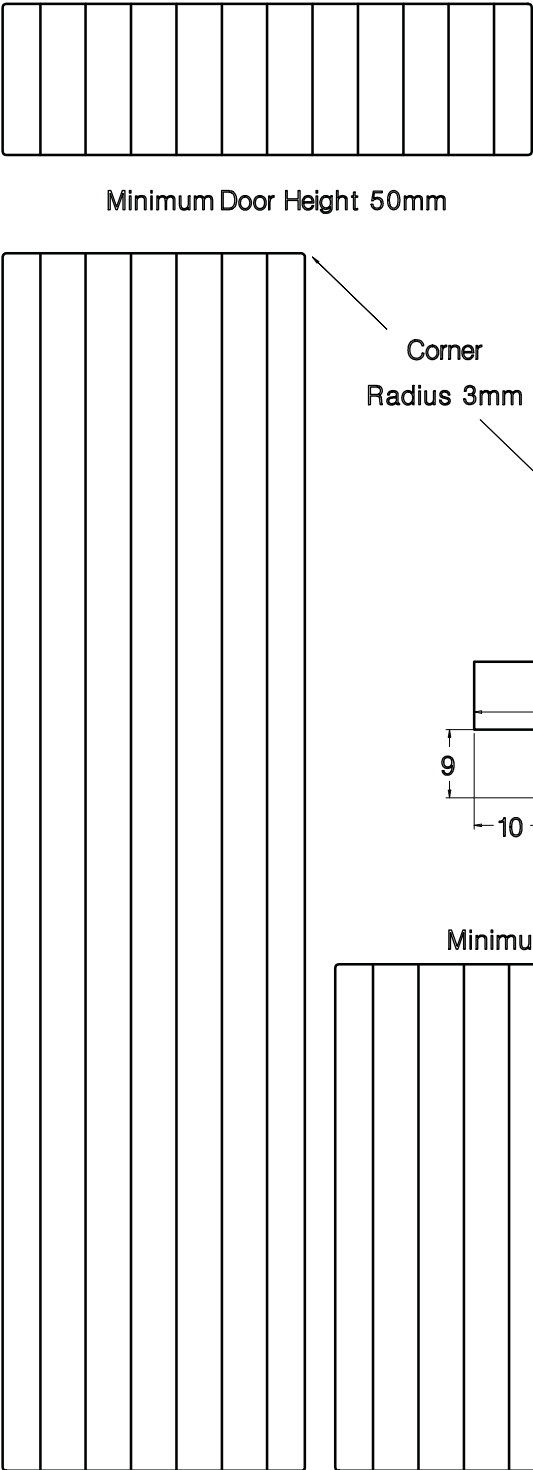
Corners: 3mm Radius



Maximum door height 2400mm

Minimum door width 60mm

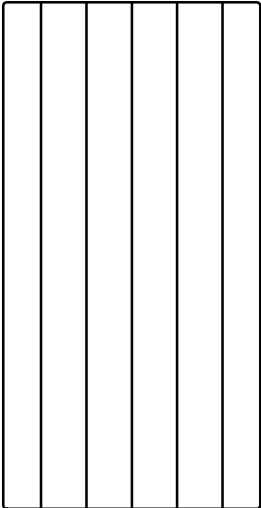
Split Doors



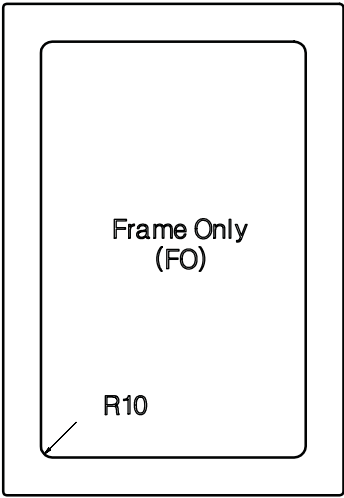
Minimum Door Height 50mm

Corner Radius 3mm

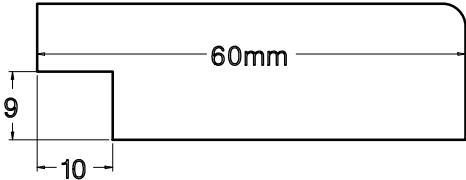
Pantry Door



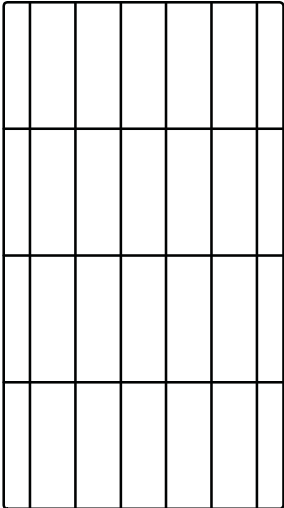
Door



End Elevation (FO)
Standard Width 60mm
Frame width may vary if it has grooves in it



Minimum top drawer height is 50mm



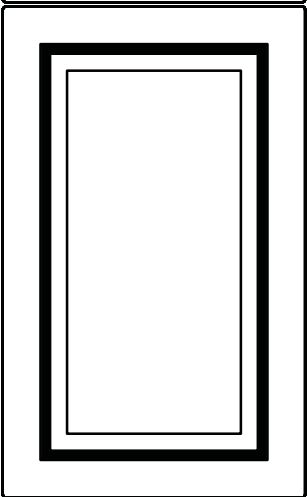
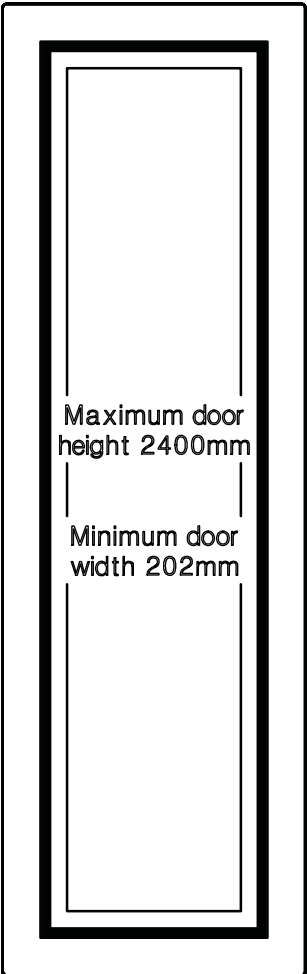
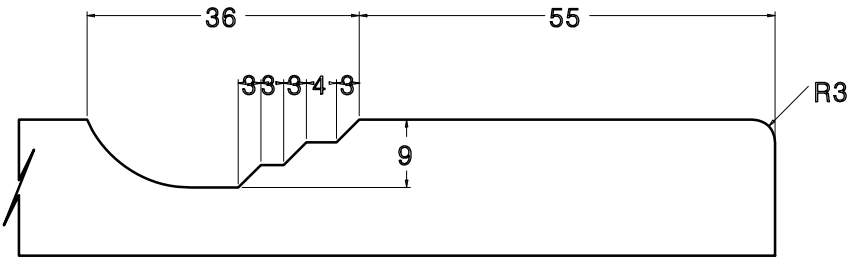
Drawer Bank

Arborform Doors

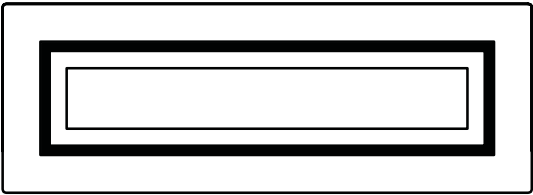


Picton

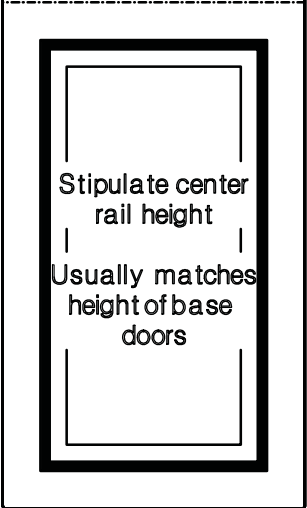
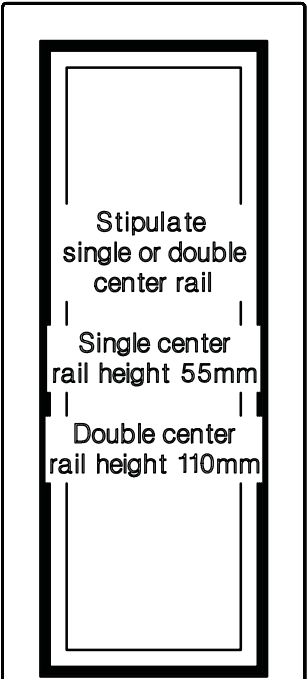
Style 2
Edges: 3mm Radius
Corners: 3mm Radius



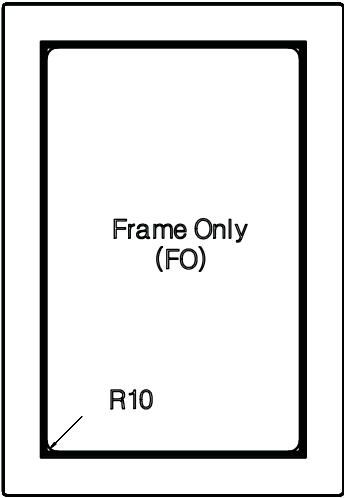
Doors



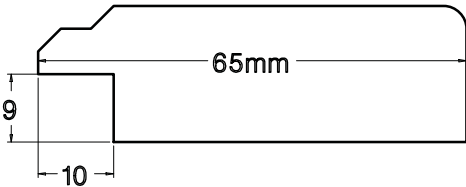
Minimum Door Height 202mm



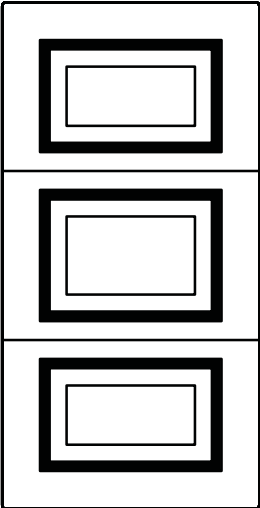
Pantry Door



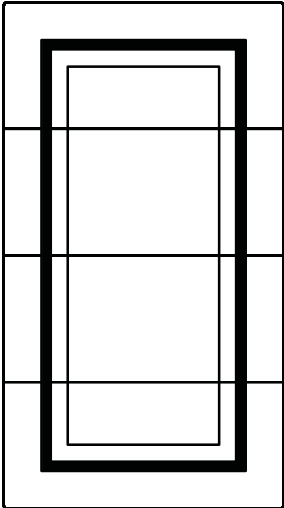
End Elevation (FO)
Standard Width 65mm



Minimum top & bottom split rail drawer height is 175mm
Minimum middle split rail drawer height is 147mm
Minimum top & bottom open drawer height is 111mm
Minimum middle open drawer height is 50mm



Split Rail Drawer Bank



Open Drawer Bank

Arborform Doors

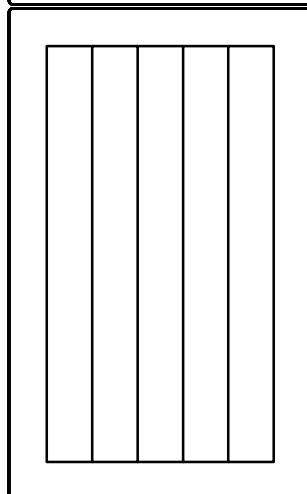
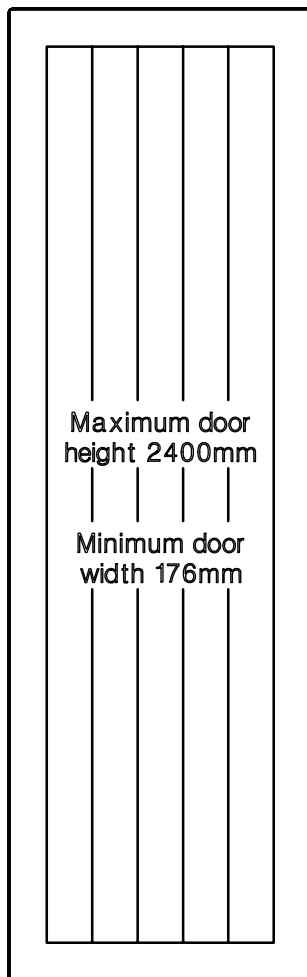
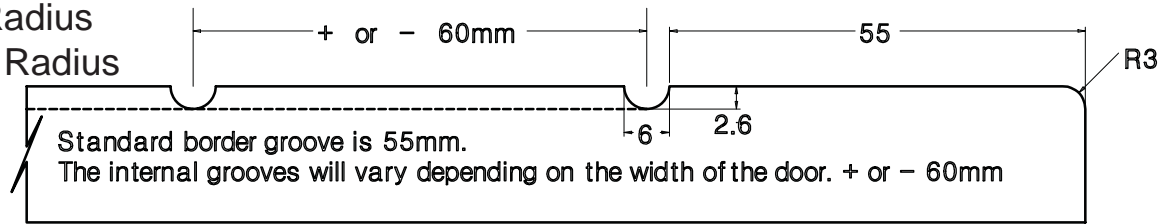


Piha

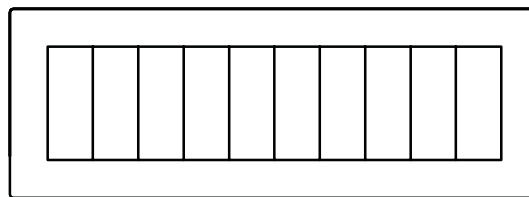
Style 1

Edges: 3mm Radius

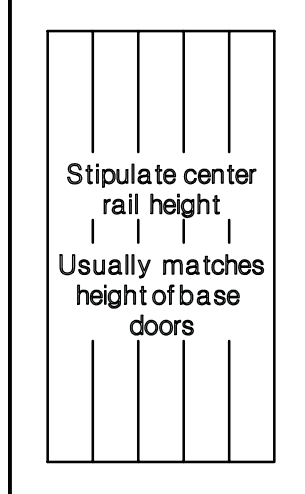
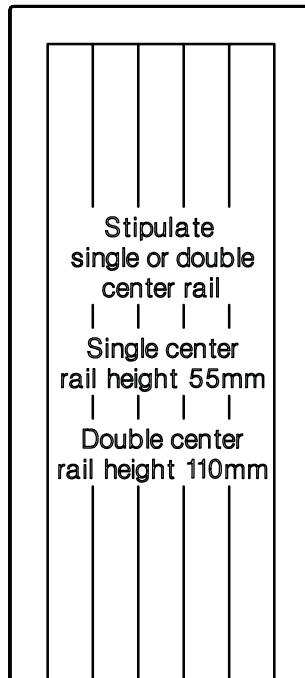
Corners: 3mm Radius



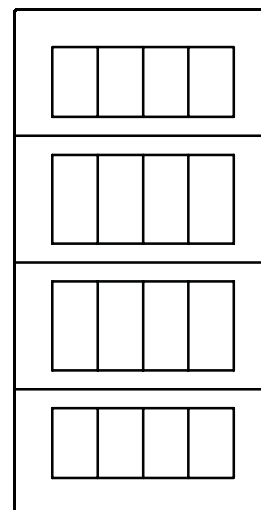
Doors



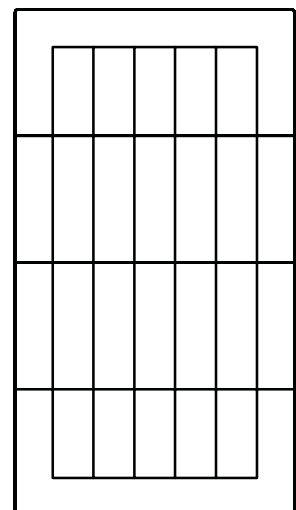
Minimum Door Height 136mm



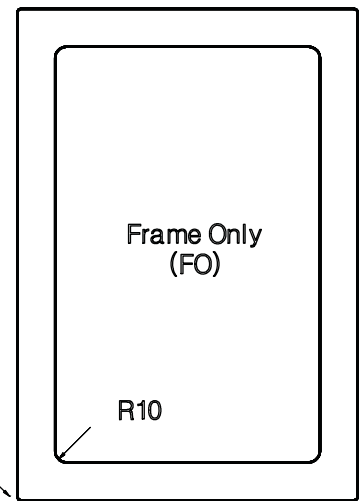
Pantry Door



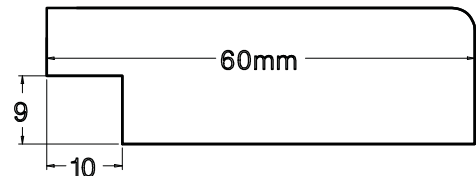
Split Rail Drawer Bank



Open Drawer Bank



End Elevation (FO)
Standard Width 60mm



Minimum top & bottom split rail drawer height is 115mm
Minimum middle split rail drawer height is 87mm
Minimum top & bottom open drawer height 81mm
Minimum middle open drawer height is 50mm

Arborform Doors

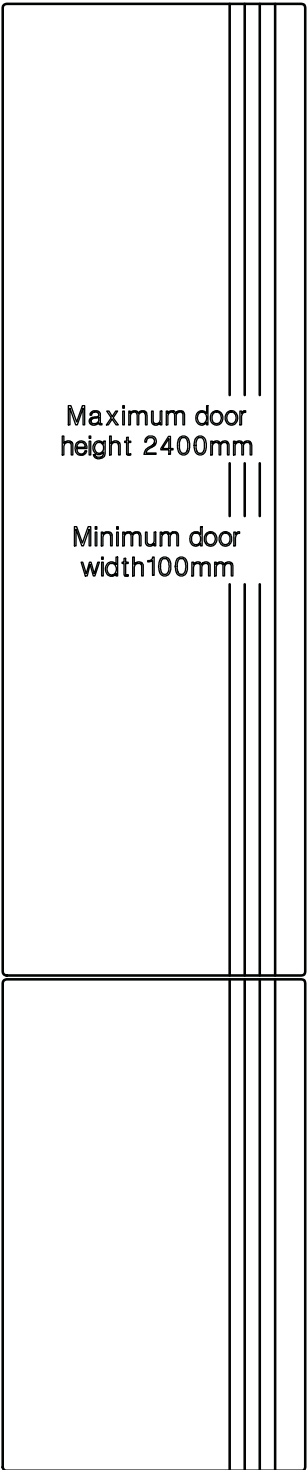
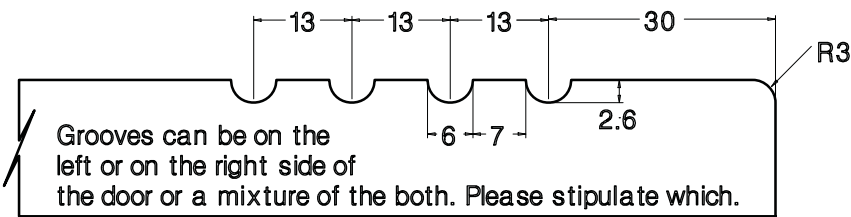


Raglan

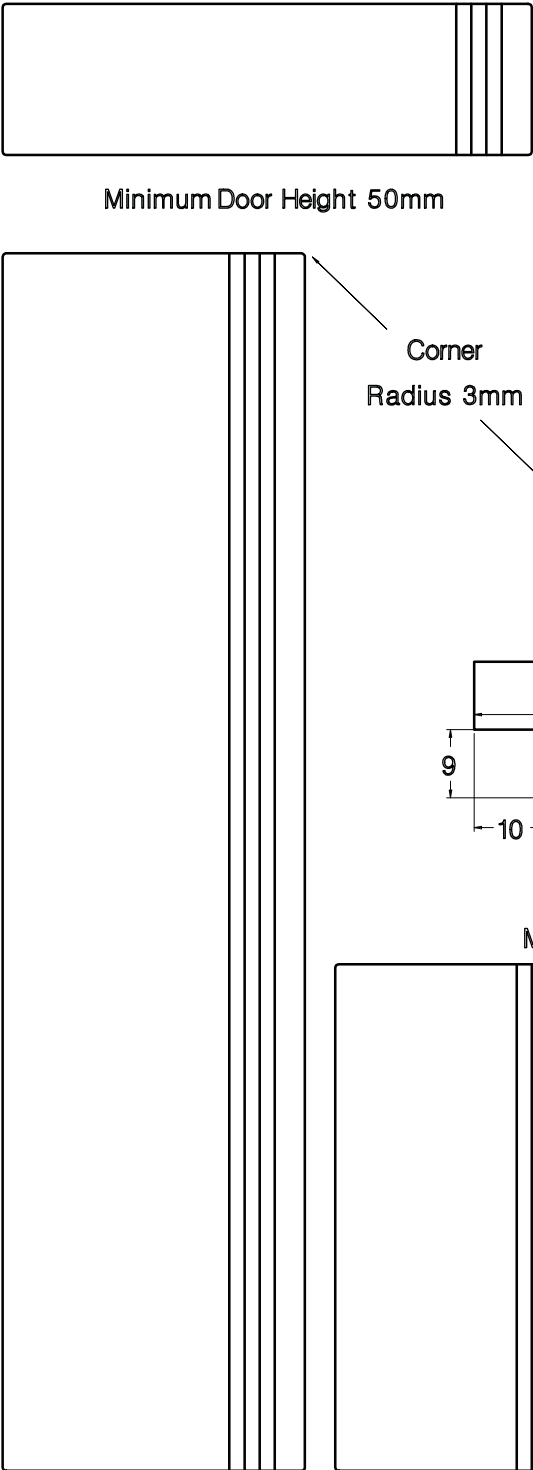
Style 1

Edges: 3mm Radius

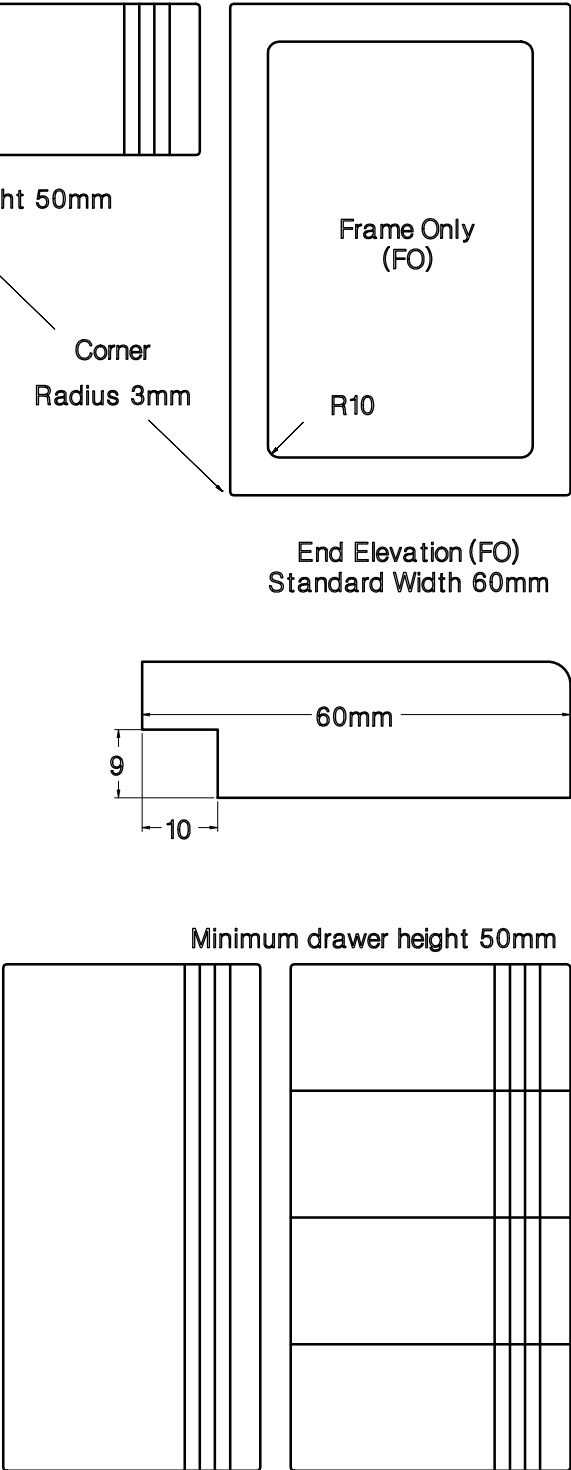
Corners: 3mm Radius



Split Doors



Pantry Door



Door

Drawer Bank

Arborform Doors

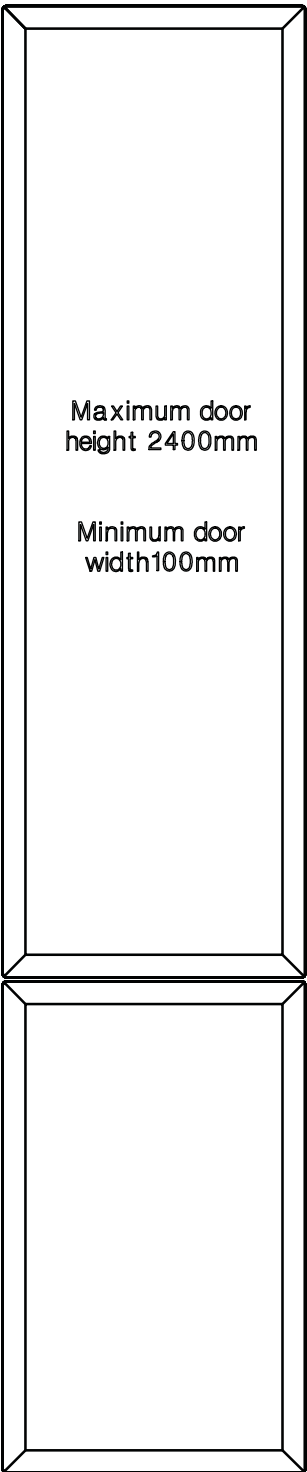
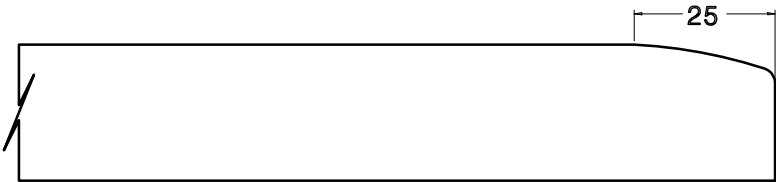


Riversdale

Style 1

Edges: 25mm Rounded Bevel

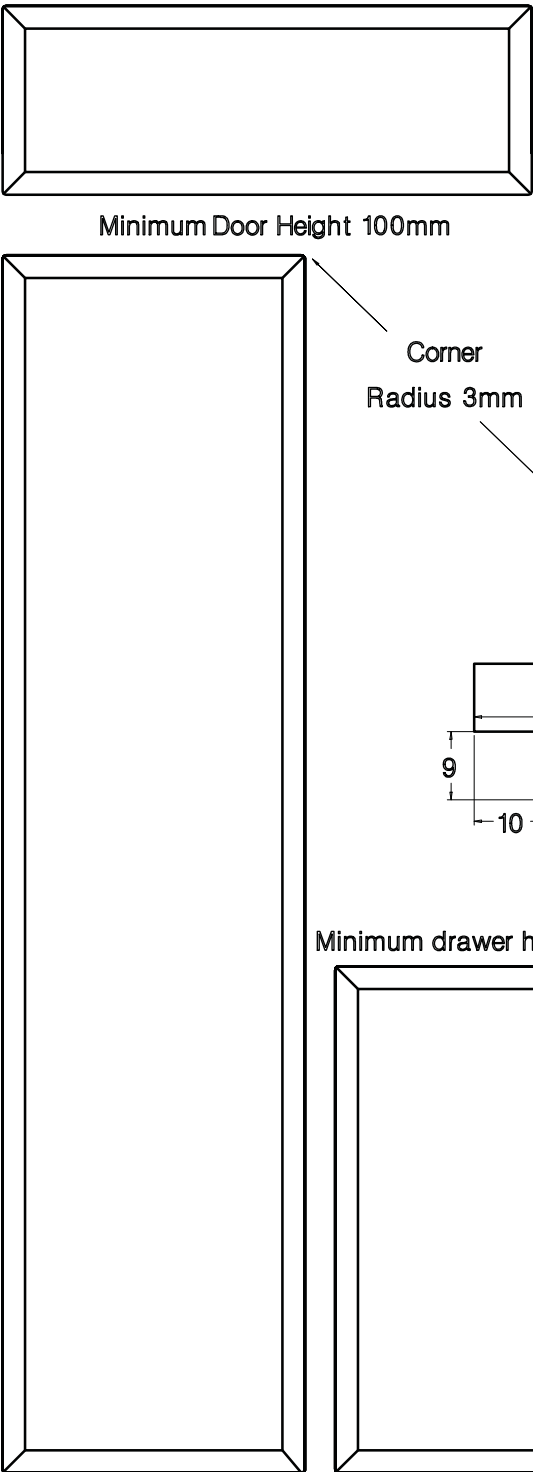
Corners: 3mm Radius



Maximum door height 2400mm

Minimum door width 100mm

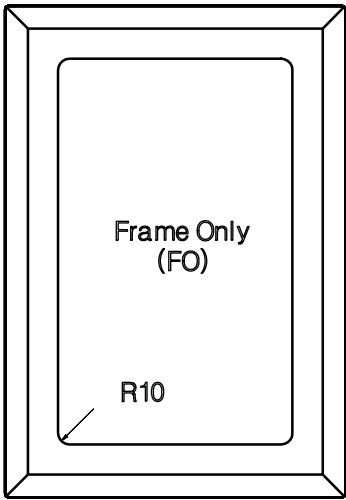
Split Doors



Minimum Door Height 100mm

Corner Radius 3mm

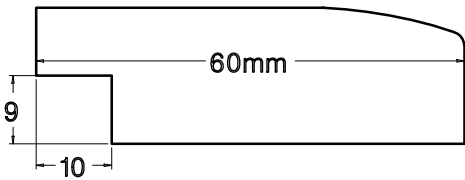
Pantry Door



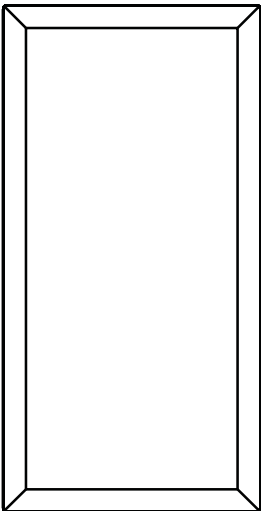
Frame Only (FO)

R10

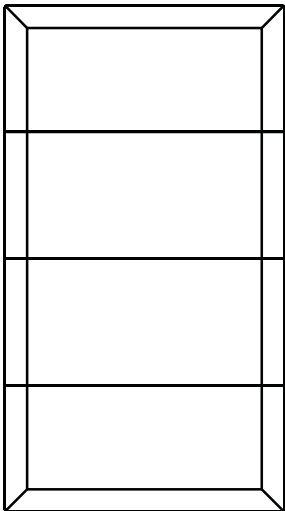
End Elevation (FO)
Standard Width 60mm



Minimum drawer height for the Drawer Bank is 50mm



Door



Drawer Bank

Arborform Doors



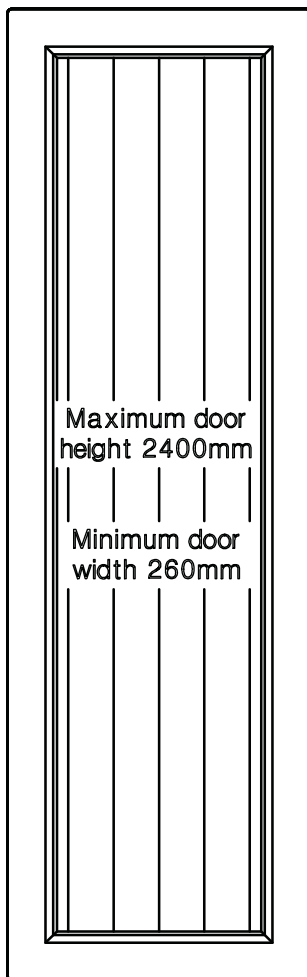
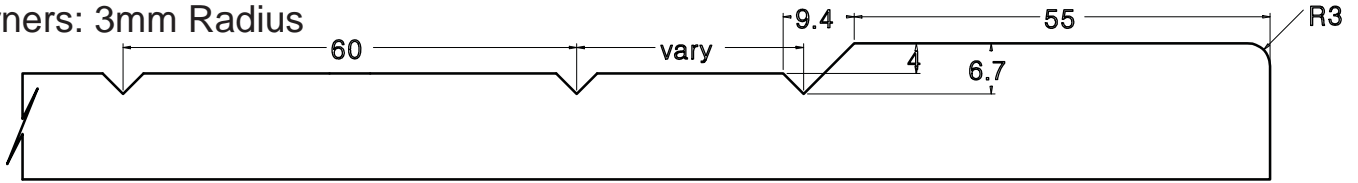
Russell

Style 3

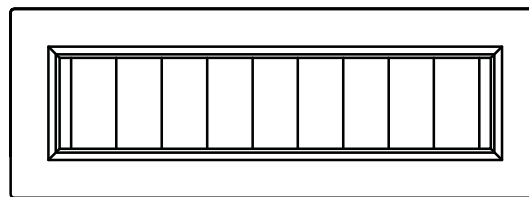
Edges: 3mm Radius

Corners: 3mm Radius

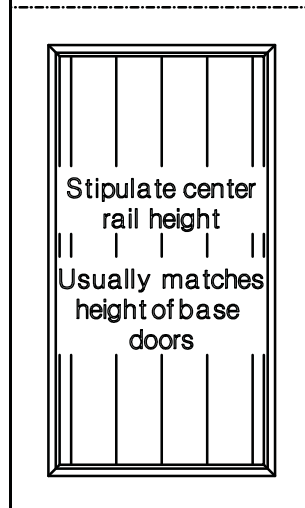
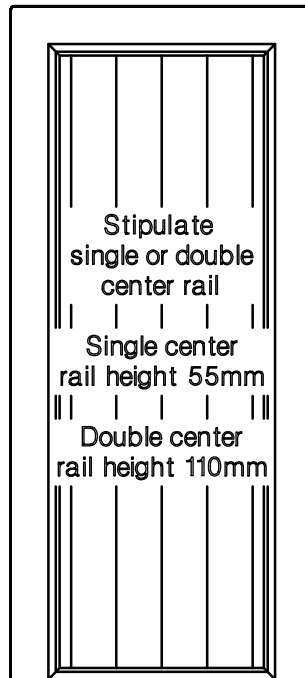
Standard border is 55mm. Internal outside grooves vary between 30mm & 60mm. The rest of the grooves are evenly Spaced at 60mm from the outside grooves.



Doors

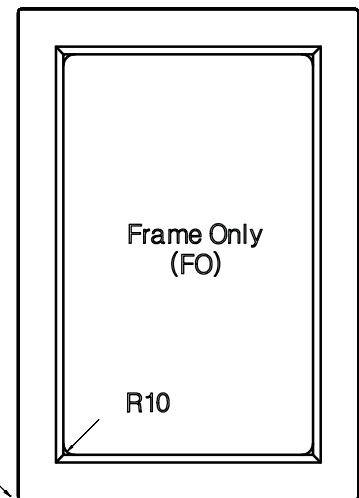


Minimum Door Height 150mm

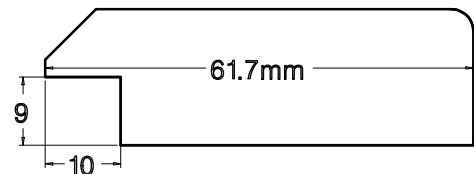


Pantry Door

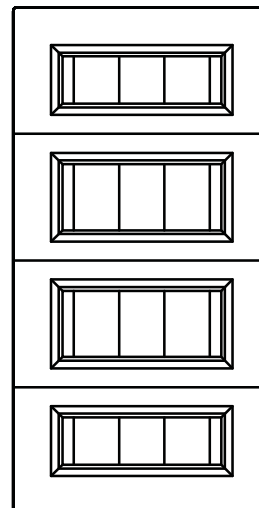
Corner
Radius 3mm



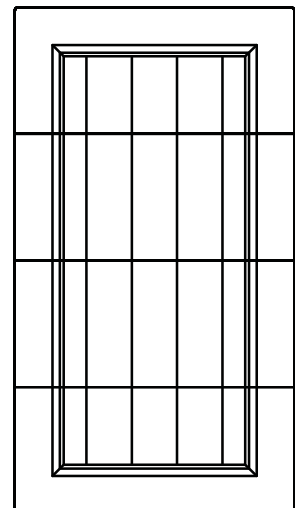
End Elevation (FO)
Standard Width 61.7mm



Minimum top & bottom split rail drawer height is 123mm
Minimum middle split rail drawer height is 95mm
Minimum top & bottom open drawer height is 85mm
Minimum middle open drawer height is 50mm



Split Rail Drawer Bank



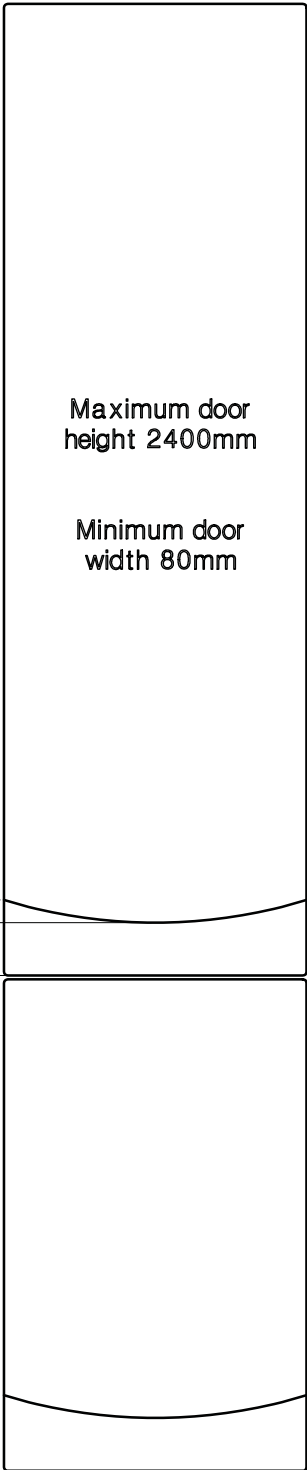
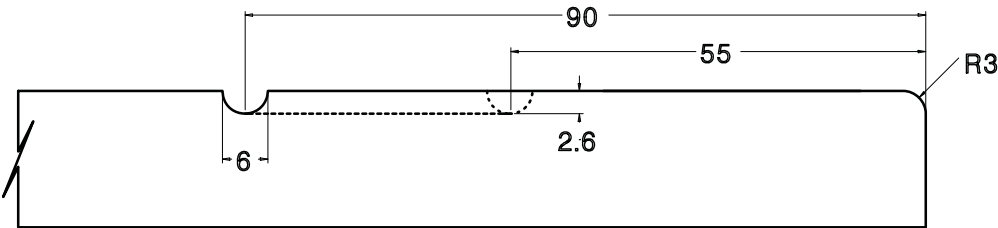
Open Drawer Bank

Arborform Doors

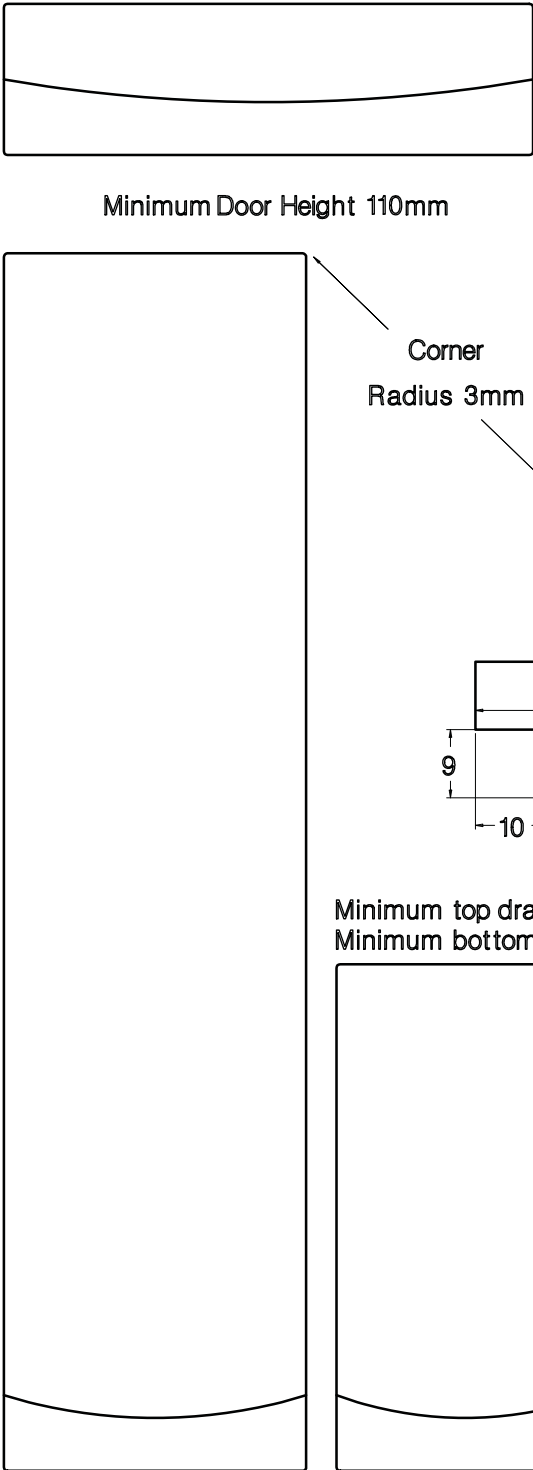


Snells

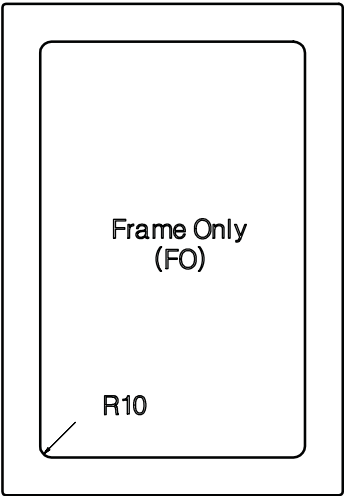
Style 1
Edges: 3mm Radius
Corners: 3mm Radius



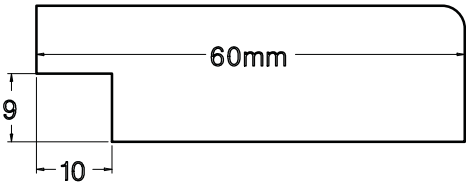
Split Doors



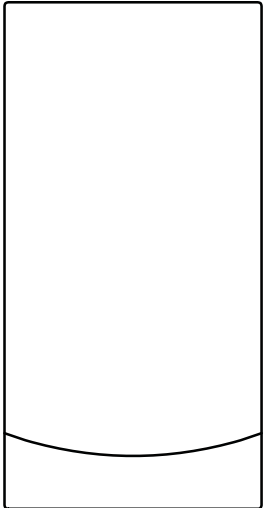
Pantry Door



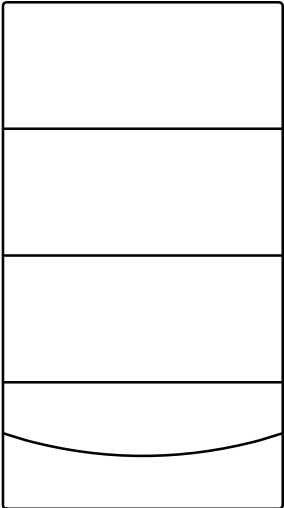
End Elevation (FO)
Standard Width 60mm



Minimum top drawer height is 50mm
Minimum bottom drawer height is 98mm



Door



Drawer Bank

Arborform Doors

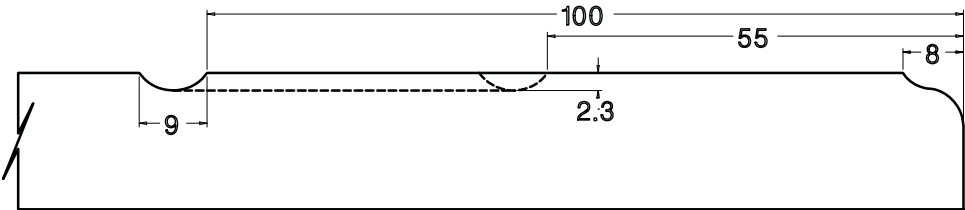


Tairua

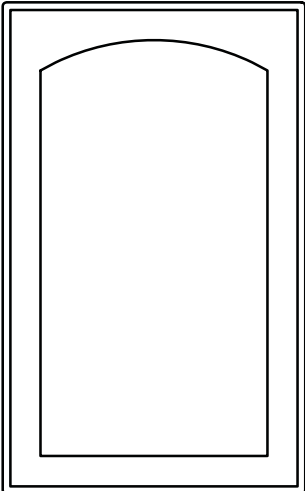
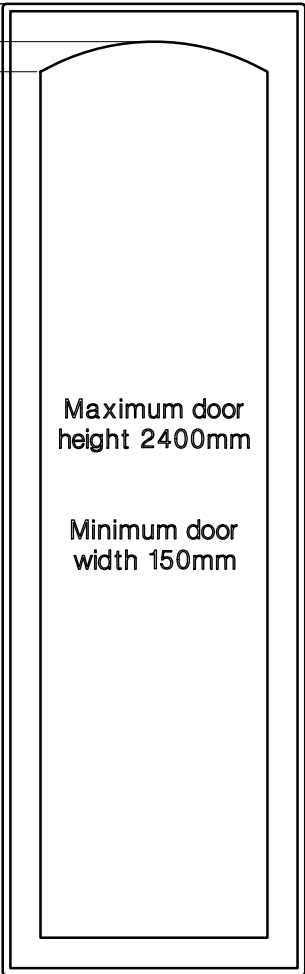
Style 1

Edges: Sheffield

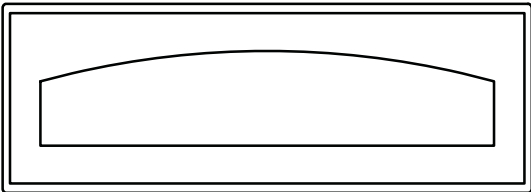
Corners: 3mm Radius



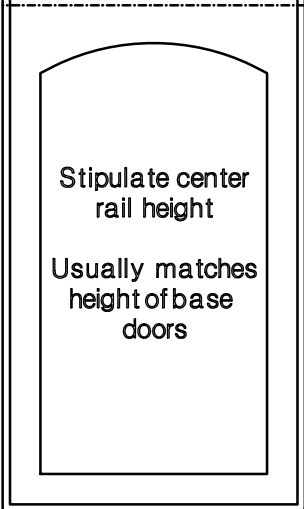
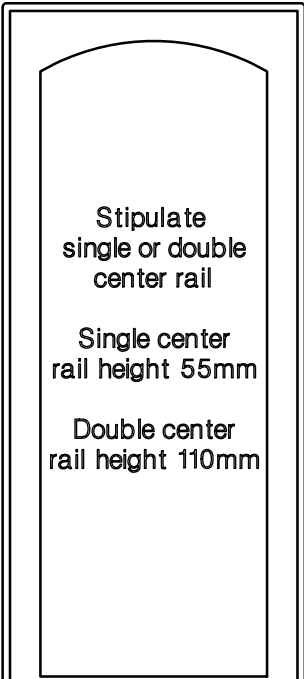
100 55



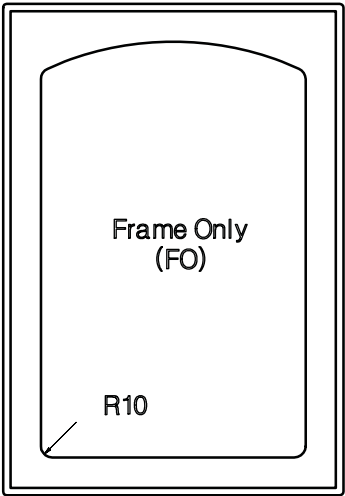
Doors



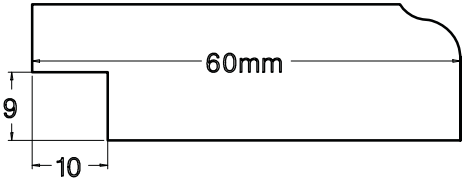
Minimum Door Height 194mm



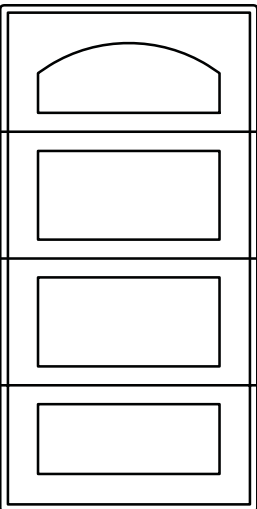
Pantry Door



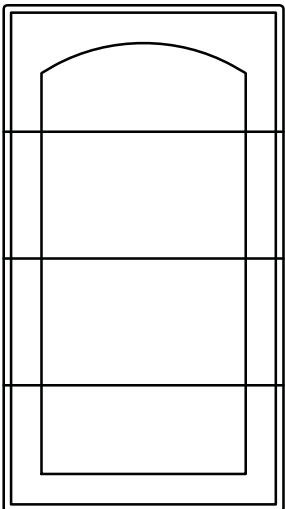
End Elevation (FO)
Standard Width 60mm
Frame has arch at top



Minimum top split rail drawer height is 194mm
Minimum middle split rail drawer height is 94mm
Minimum bottom split rail drawer height is 121mm
Minimum top open drawer height is 120mm
Minimum bottom open drawer height is 84mm



Split Rail Drawer Bank



Open Drawer Bank

Arborform Doors

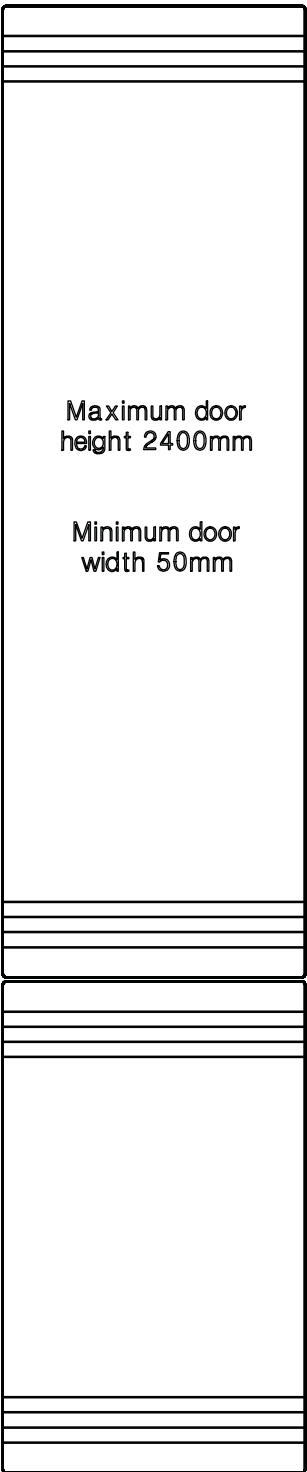
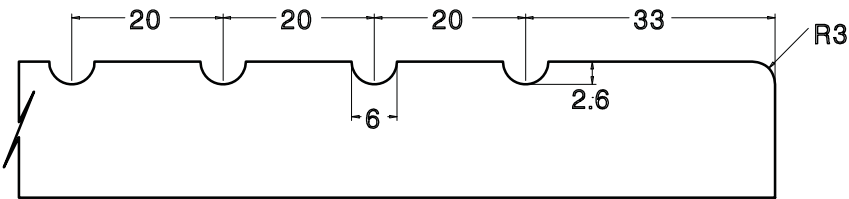


Tauranga

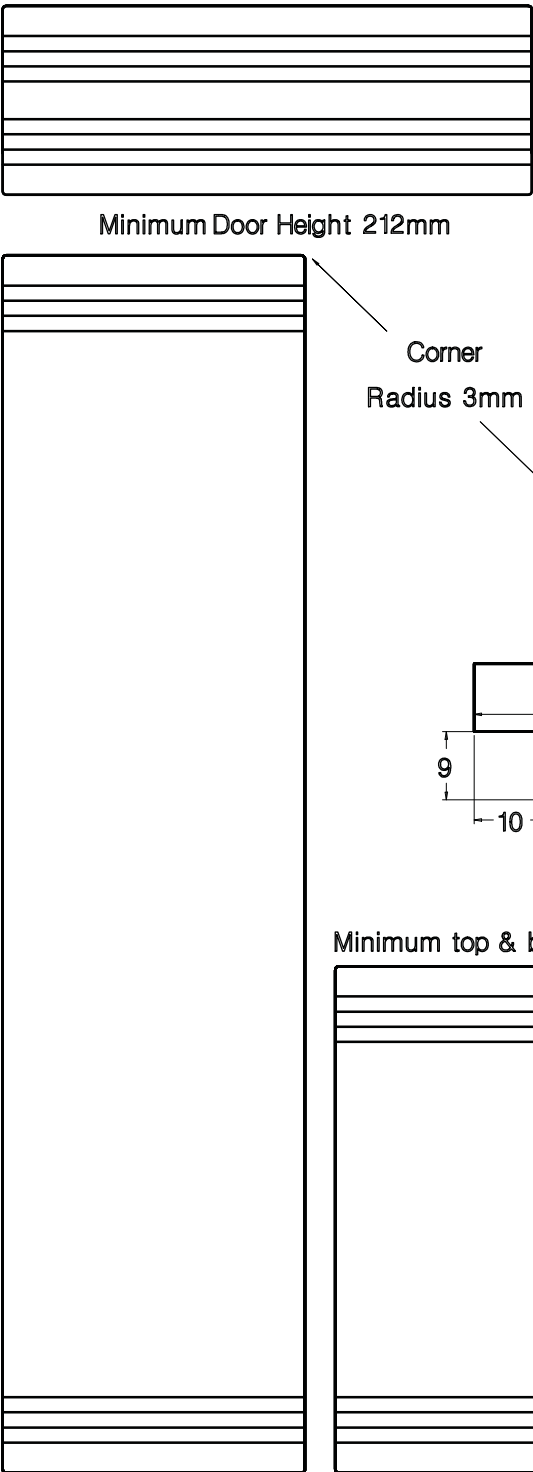
Style 1

Edges: 3mm Radius

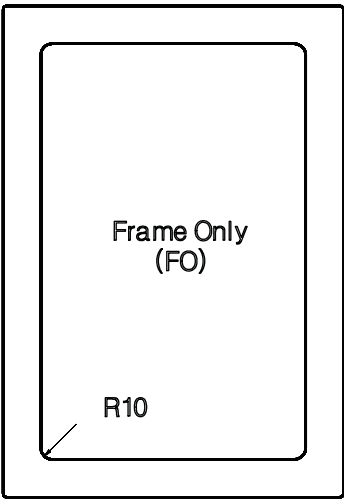
Corners: 3mm Radius



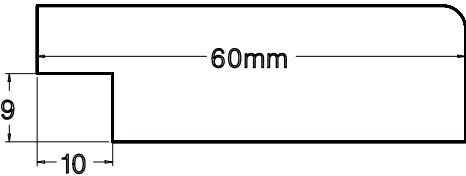
Split Doors



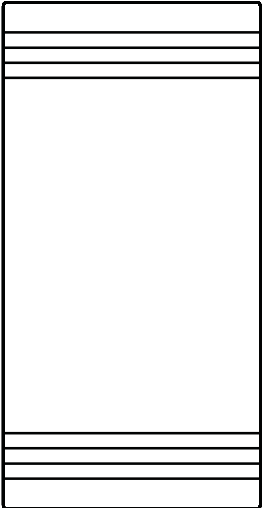
Pantry Door



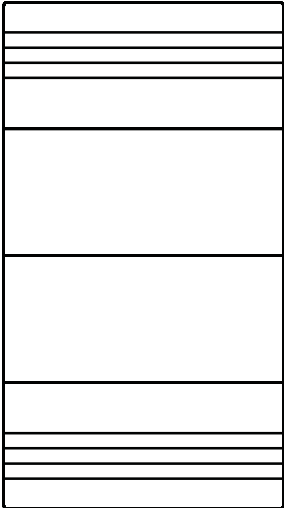
End Elevation (FO)
Standard Width 60mm



Minimum top & bottom drawer height is 116mm



Door



Drawer Bank

Arborform Doors

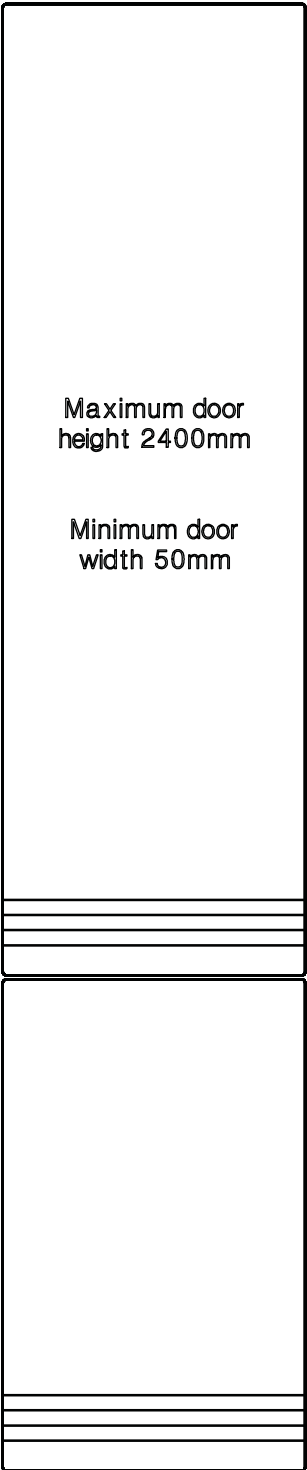
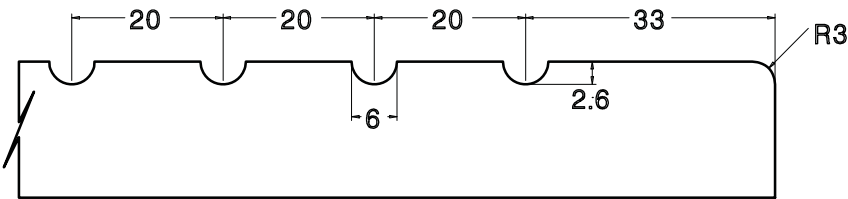


Te Kaha

Style 1

Edges: 3mm Radius

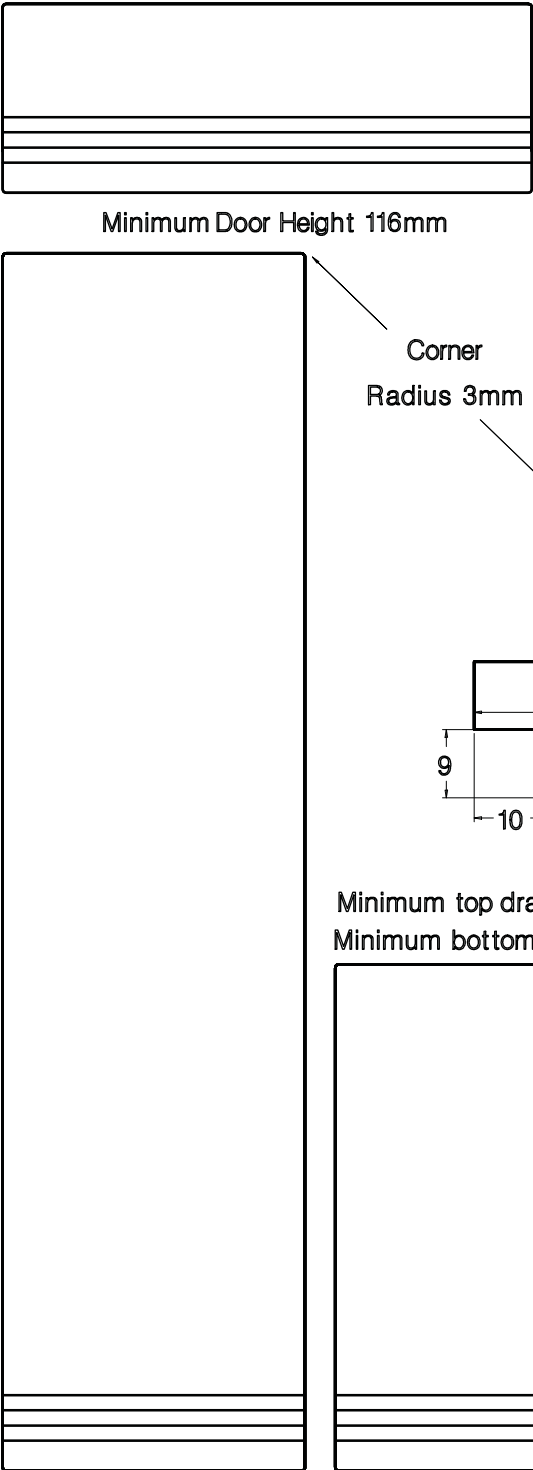
Corners: 3mm Radius



Maximum door height 2400mm

Minimum door width 50mm

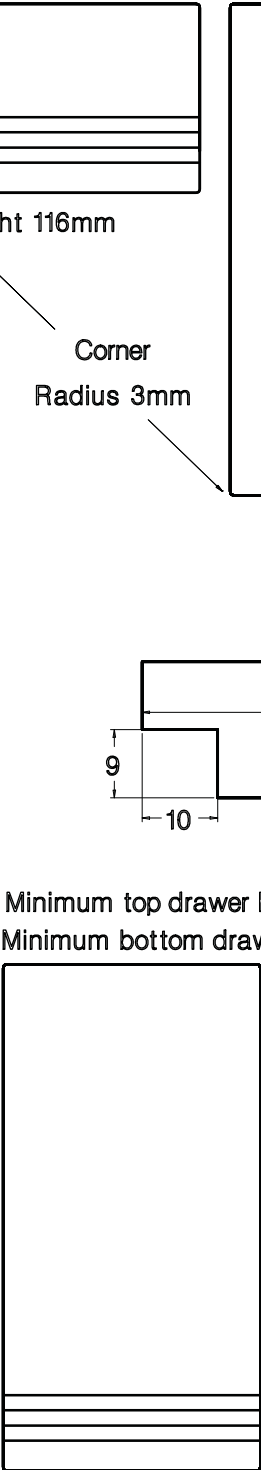
Split Doors



Minimum Door Height 116mm

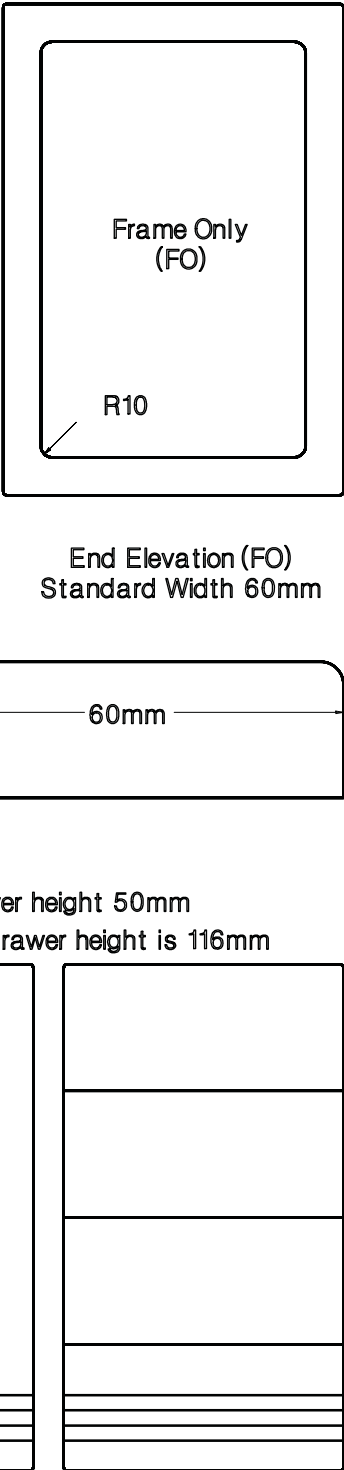
Corner Radius 3mm

Pantry Door



9
10

Door



Frame Only (FO)

R10

End Elevation (FO)
Standard Width 60mm

Drawer Bank

Minimum top drawer height 50mm
Minimum bottom drawer height is 116mm

Arborform Doors

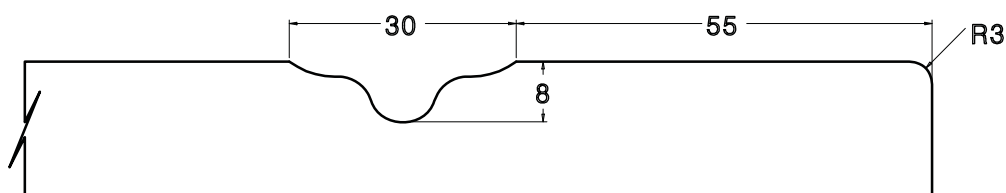


Thames

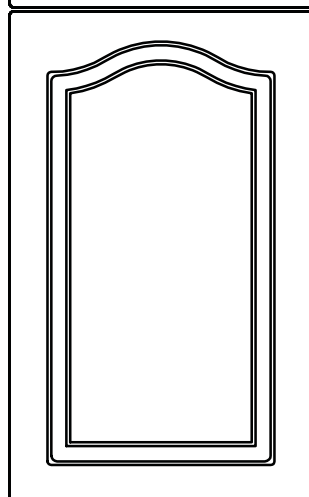
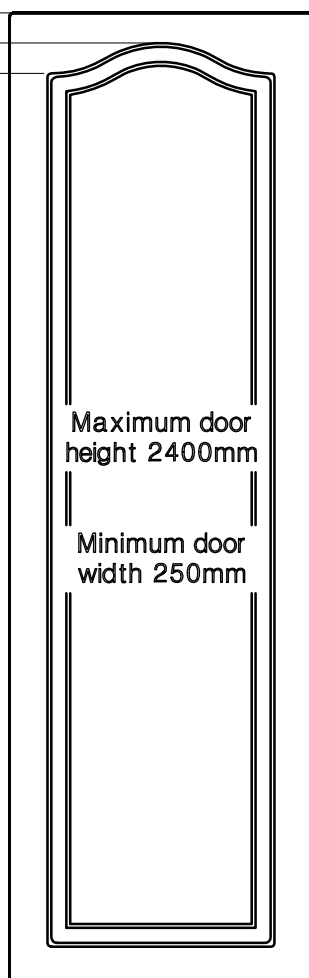
Style 2

Edges: 3mm Radius

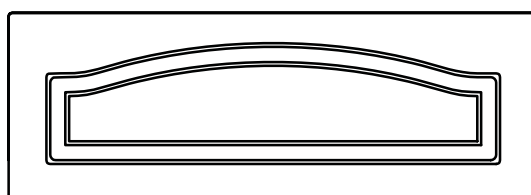
Corners: 3mm Radius



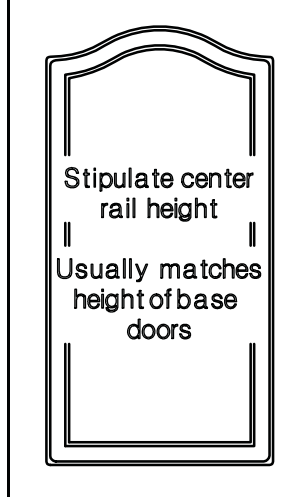
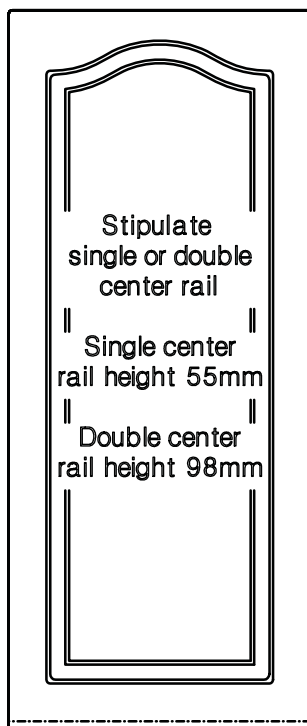
83 43



Doors

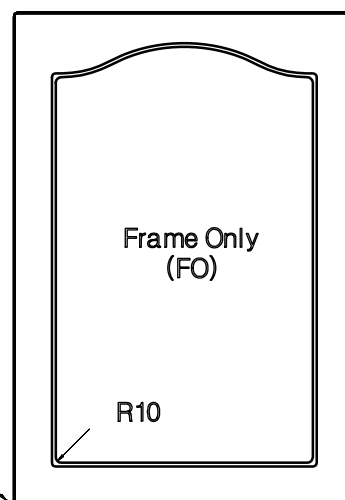


Minimum Door Height 218mm

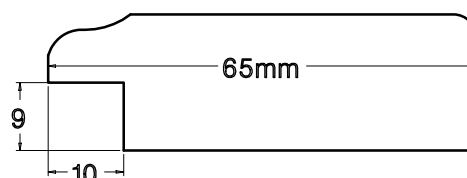


Pantry Door

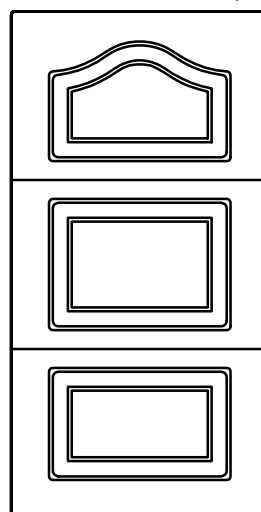
Corner
Radius 3mm



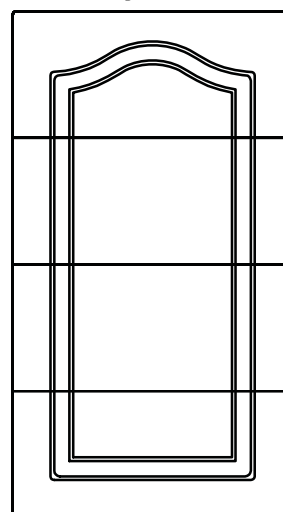
End Elevation (FO)
Standard Width 65mm



Minimum top split rail drawer height is 191mm
Minimum middle split rail drawer height is 135mm
Minimum bottom split rail drawer height is 163
Minimum top open drawer height is 135mm
Minimum middle open drawer height is 50mm
Minimum bottom open drawer height is 105



Split Rail Drawer Bank



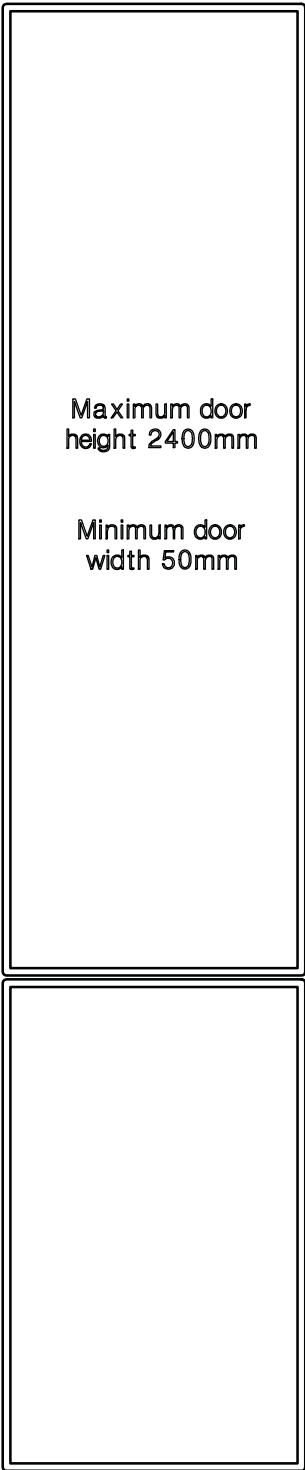
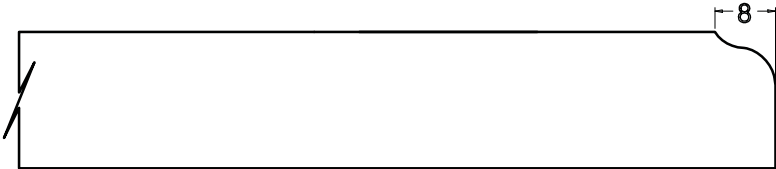
Open Drawer Bank

Timaru

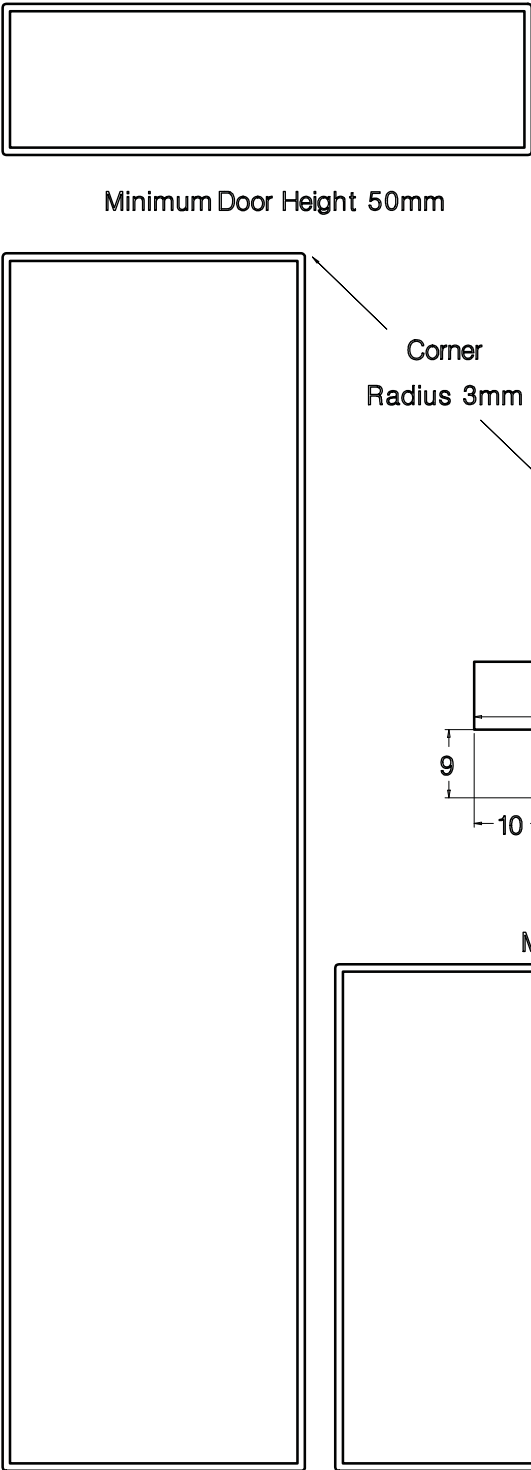
Style 1

Edges: Sheffield

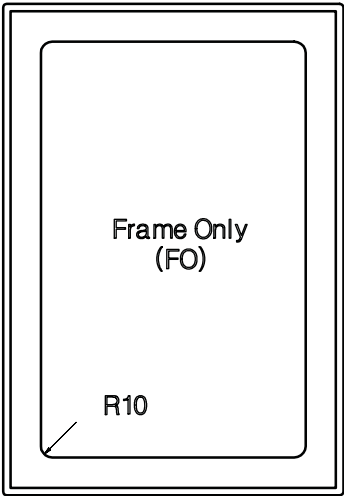
Corners: 3mm Radius



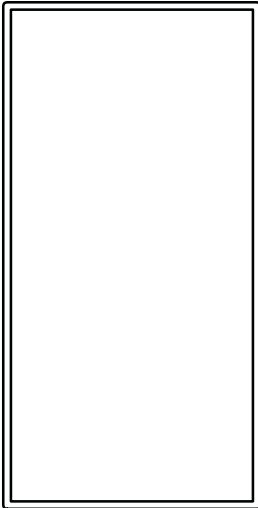
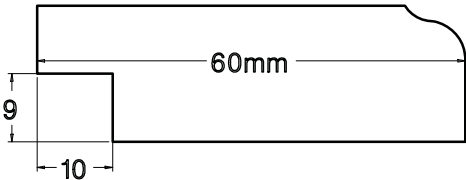
Split Doors



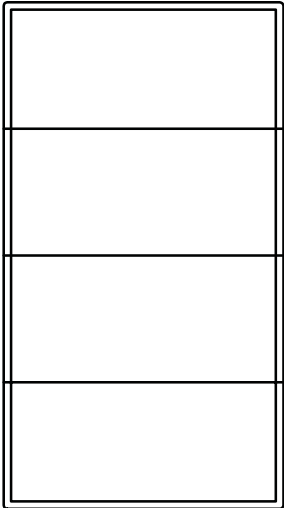
Pantry Door



End Elevation (FO)
Standard Width 60mm



Door



Drawer Bank

Minimum drawer height 50mm

Arborform Doors

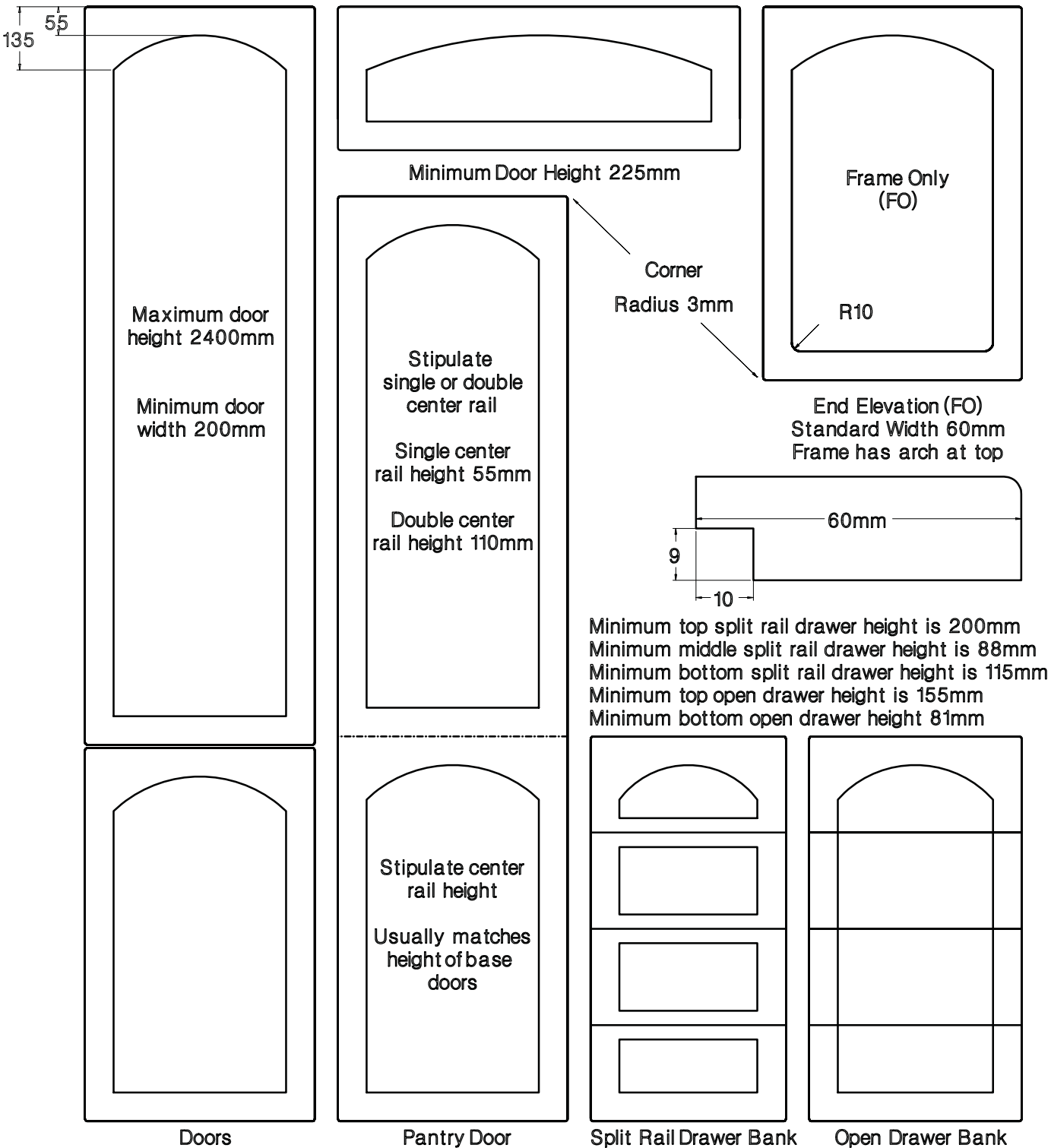
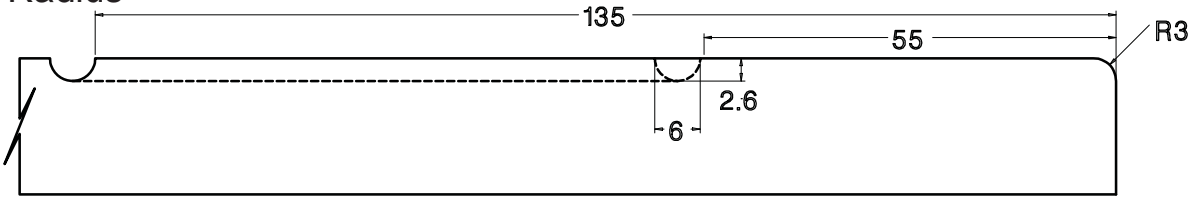


Tutukaka

Style 1

Edges: 3mm Radius

Corners:
3mm Radius



Arborform Doors

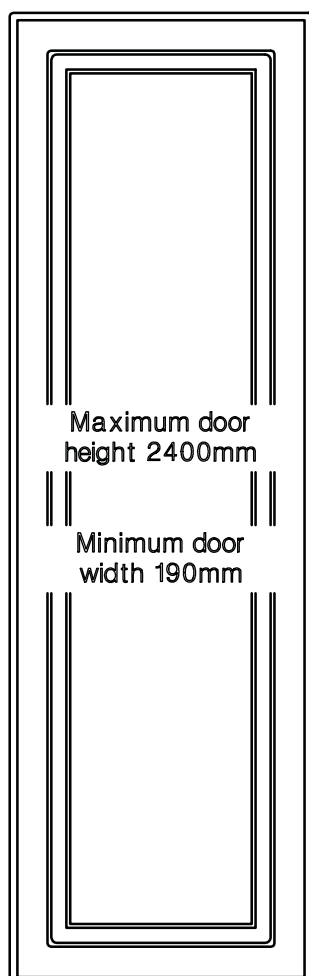
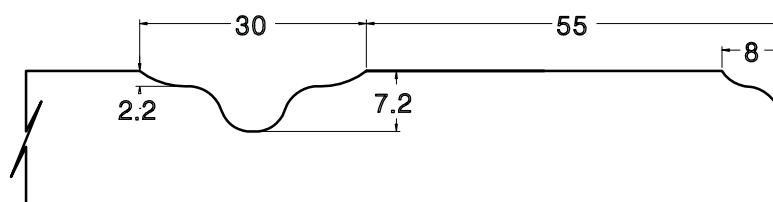


Waiheke

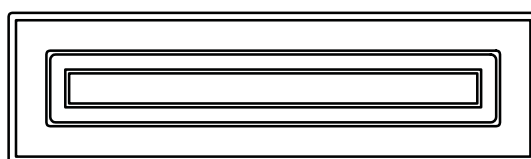
Style 2

Edges: Sheffield

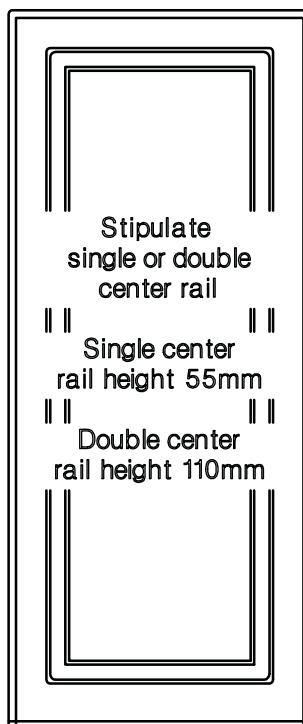
Corners: 3mm Radius



Doors



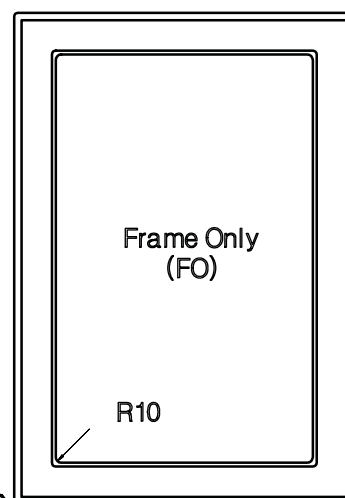
Minimum Door Height 190mm



Stipulate center rail height

Usually matches height of base doors

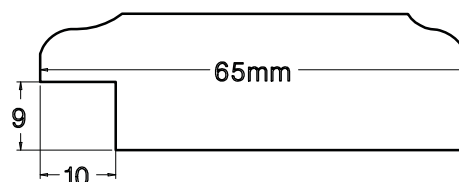
Pantry Door



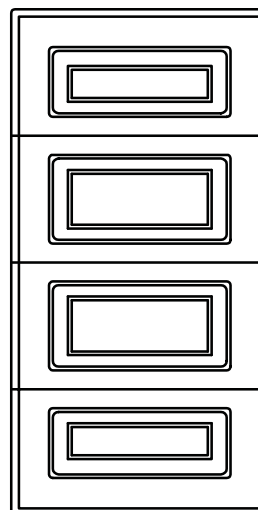
Frame Only (FO)

R10

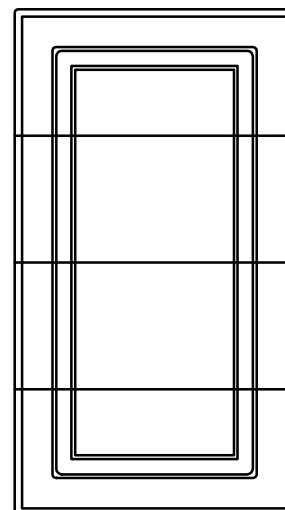
End Elevation (FO)
Standard Width 65mm



Minimum top & bottom split rail drawer height is 163mm
Minimum middle split rail drawer height is 135mm
Minimum top & bottom open drawer height is 105
Minimum middle open drawer height is 50mm



Split Rail Drawer Bank



Open Drawer Bank

Arborform Doors



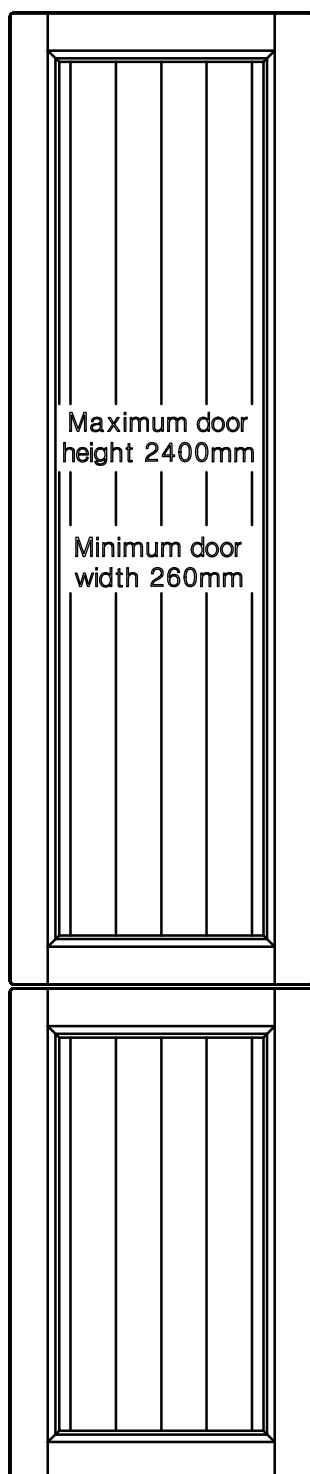
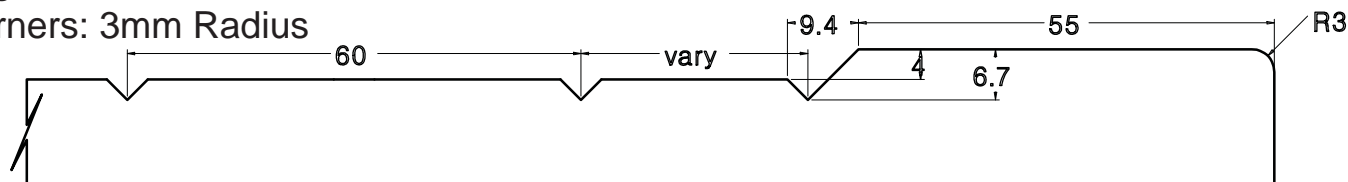
Waihi

Style 3

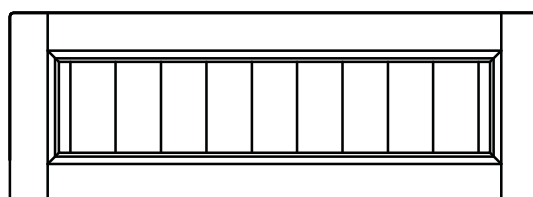
Edges: 3mm Radius

Corners: 3mm Radius

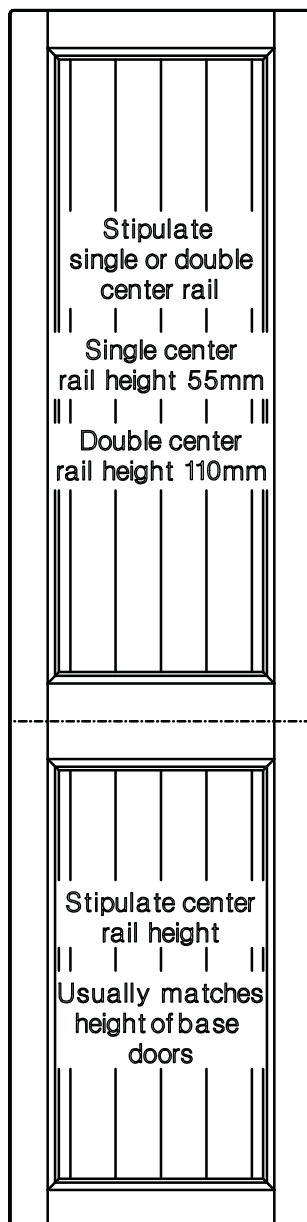
Standard border is 55mm. Internal outside grooves vary between 30mm & 60mm. The rest of the grooves are evenly spaced at 60mm from the outside grooves.
Note: Through grooves on frame are 2.5mm deep.



Doors

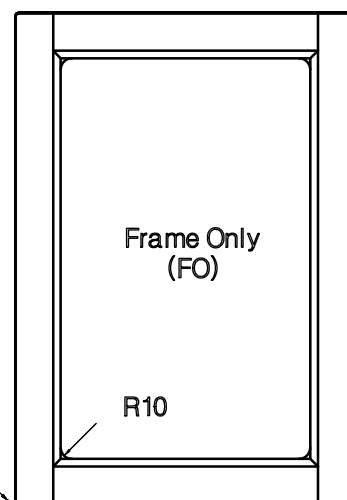


Minimum Door Height 150mm

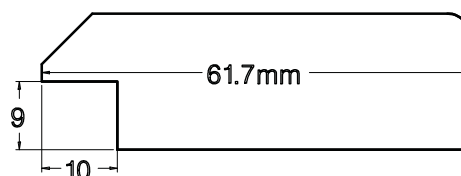


Pantry Door

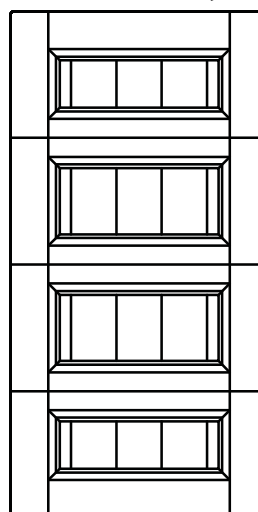
Corner
Radius 3mm



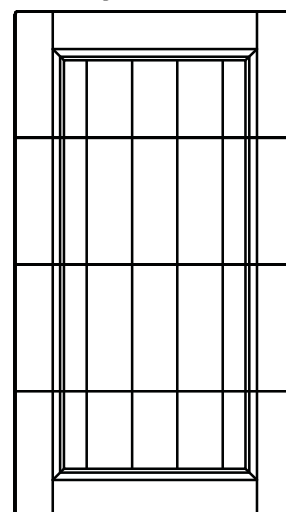
End Elevation (FO)
Standard Width 61.7mm



Minimum top & bottom split rail drawer height is 123mm
Minimum middle split rail drawer height is 95mm
Minimum top & bottom open drawer height is 85mm
Minimum middle open drawer height is 50mm



Split Rail Drawer Bank



Open Drawer Bank

Arborform Doors

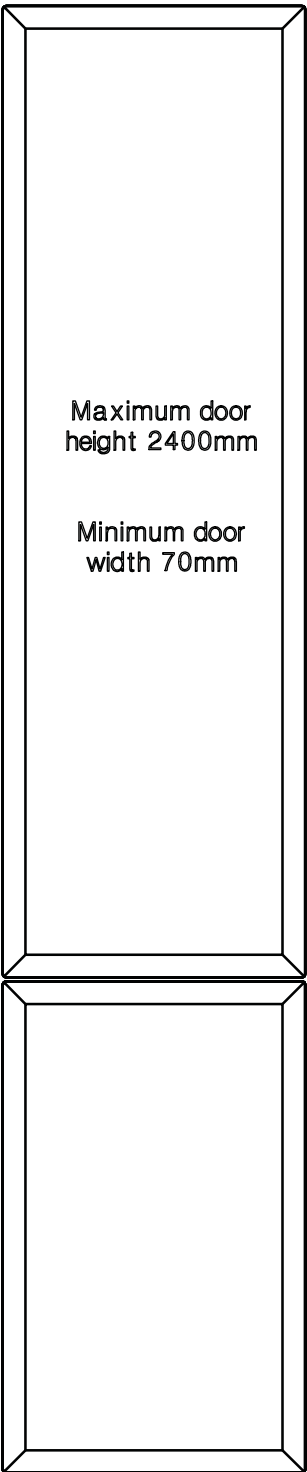
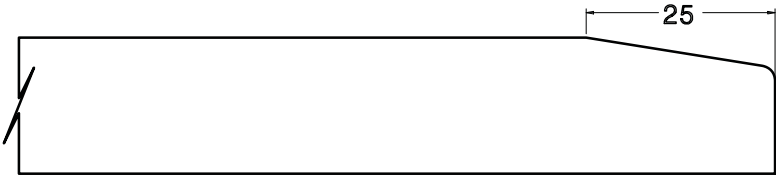


Wainui

Style 1

Edges: 25mm Bevel

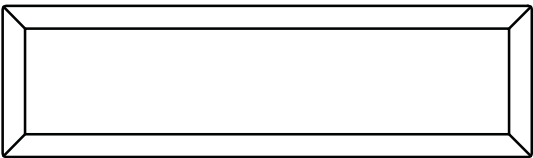
Corners: 3mm Radius



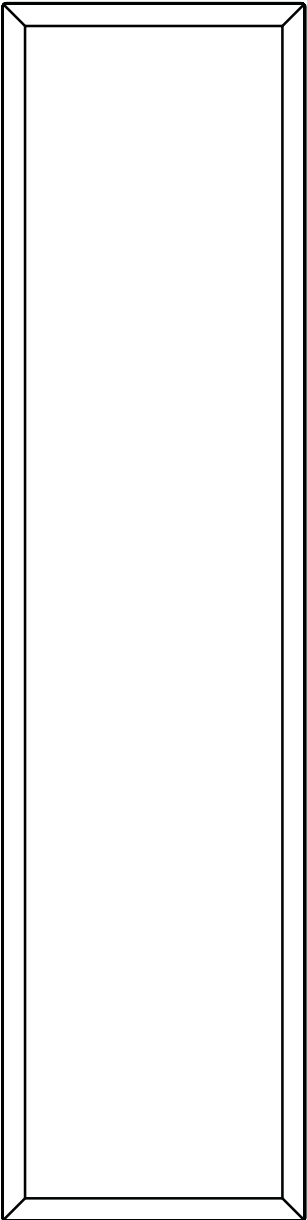
Maximum door height 2400mm

Minimum door width 70mm

Split Doors

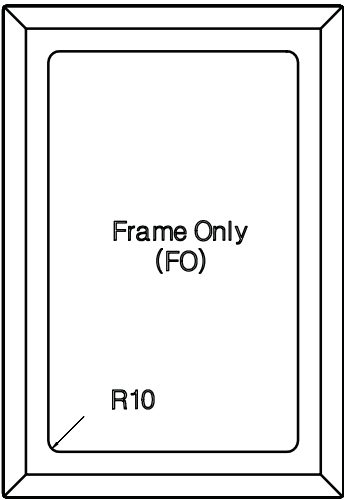


Minimum Door Height 70mm

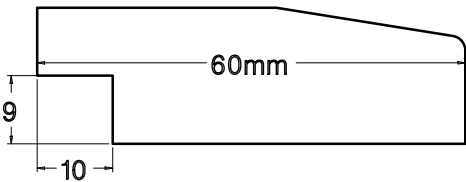


Corner Radius 3mm

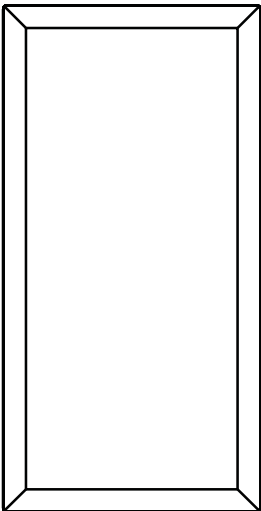
Pantry Door



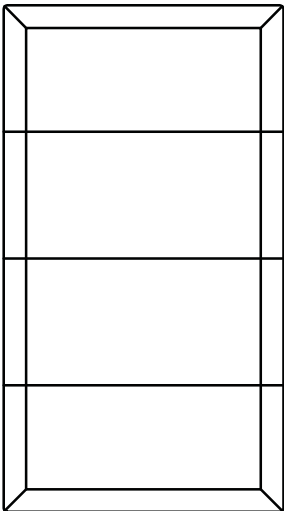
End Elevation (FO)
Standard Width 60mm



Minimum drawer height for the Drawer Bank is 50mm



Door



Drawer Bank

Arborform Doors



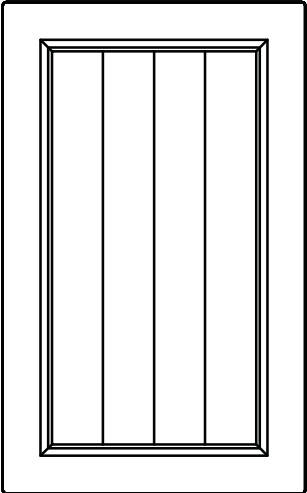
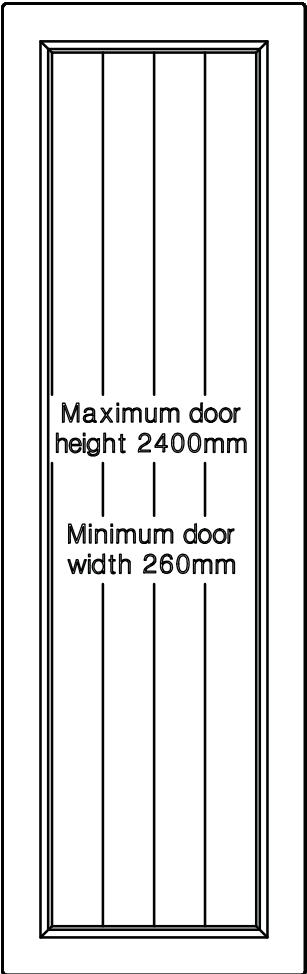
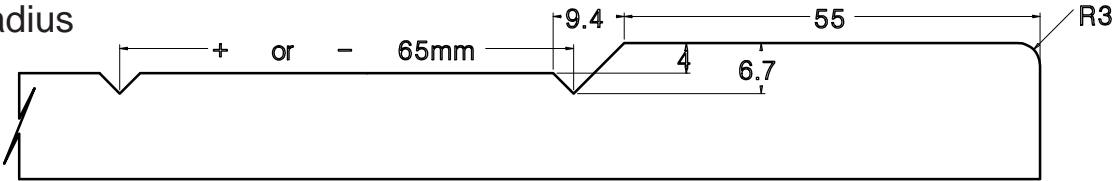
Waipu

Style 3

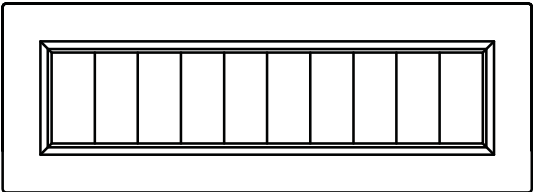
Edges: 3mm Radius

Corners: 3mm Radius

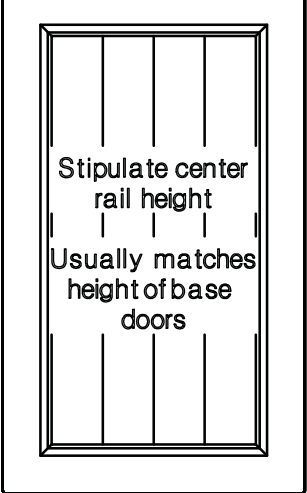
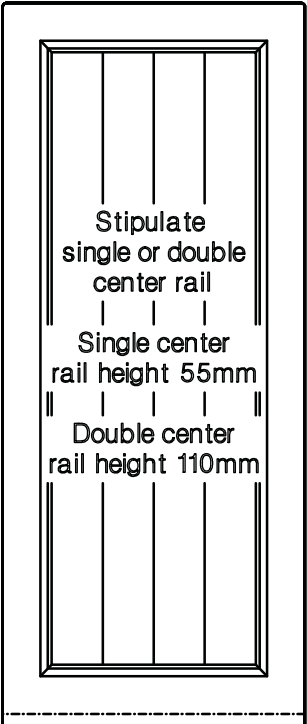
Standard border is 55mm. Grooves vary, they are evenly spaced as close as possible to 65mm.



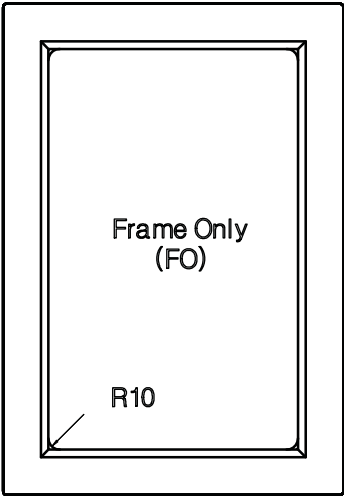
Doors



Minimum Door Height 150mm



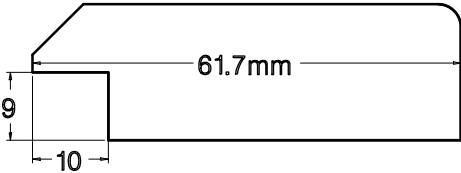
Pantry Door



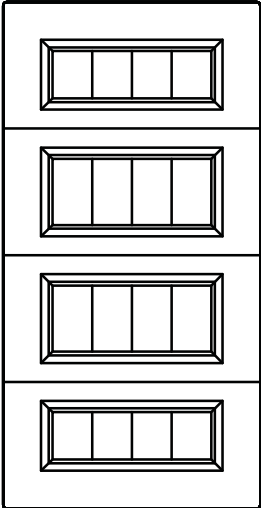
Frame Only (FO)

R10

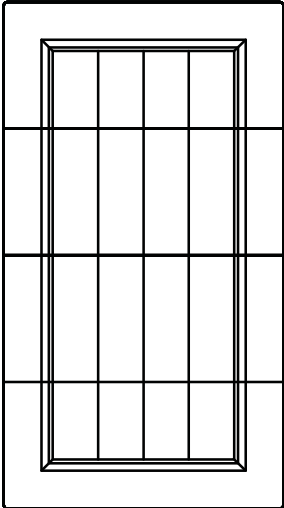
End Elevation (FO)
Standard Width 61.7mm



Minimum top & bottom split rail drawer height is 123mm
Minimum middle split rail drawer height is 95mm
Minimum top & bottom open drawer height is 85mm
Minimum middle open drawer height is 50mm



Split Rail Drawer Bank



Open Drawer Bank

Arborform Doors

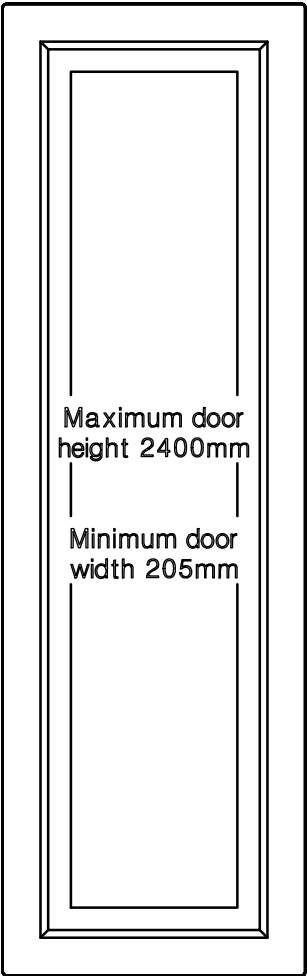
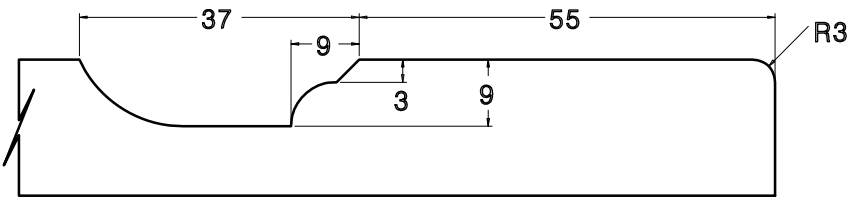


Waiwera

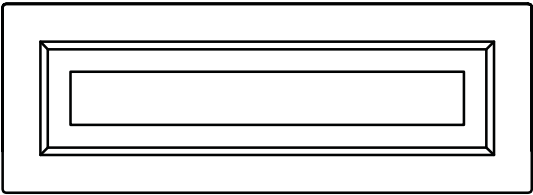
Style 2

Edges: 3mm Radius

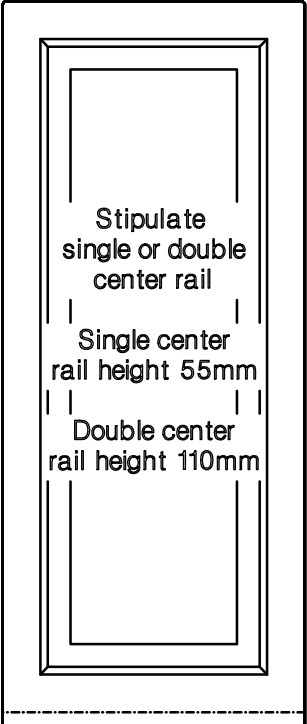
Corners: 3mm Radius



Doors



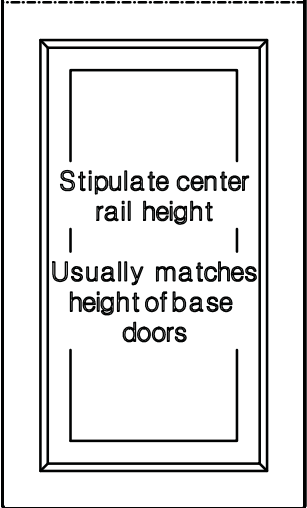
Minimum Door Height 205mm



Stipulate
single or double
center rail

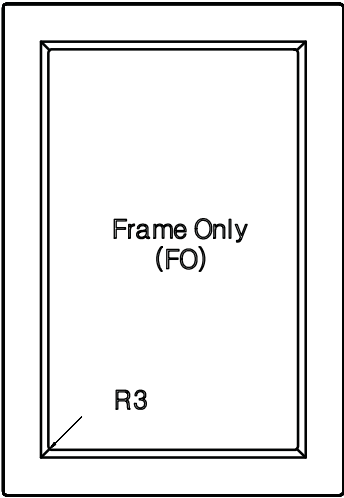
Single center
rail height 55mm

Double center
rail height 110mm



Stipulate center
rail height
Usually matches
height of base
doors

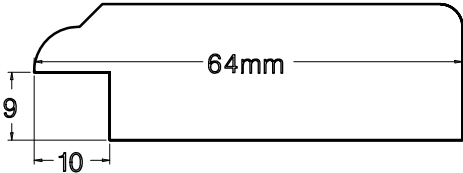
Pantry Door



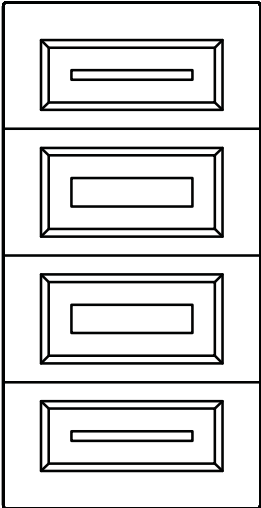
Frame Only
(FO)

R3

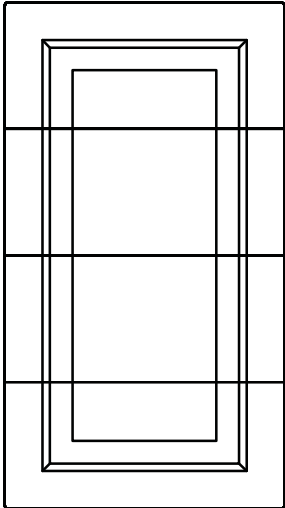
End Elevation (FO)
Standard Width 64mm



Minimum top & bottom split rail drawer height is 177mm
Minimum middle split rail drawer height is 149mm
Minimum top & bottom open drawer height is 112mm
Minimum middle open drawer height is 50mm



Split Rail Drawer Bank



Open Drawer Bank

Arborform Doors

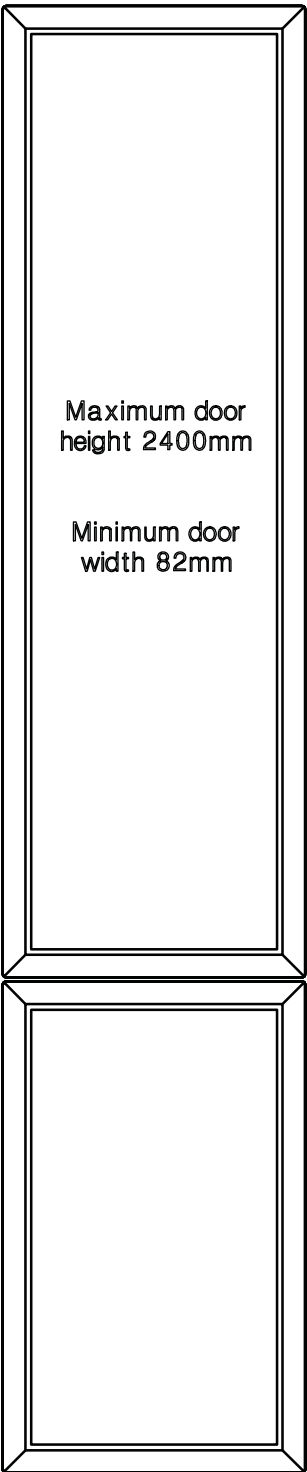
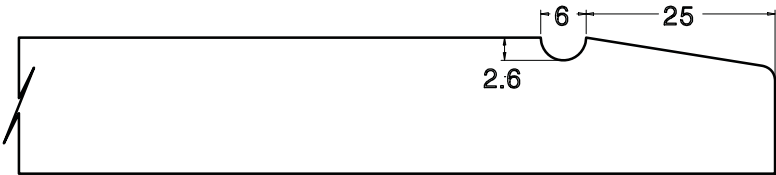


Whangamata

Style 1

Edges: 25mm Bevel

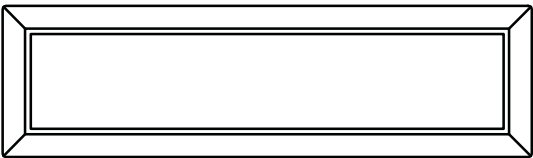
Corners: 3mm Radius



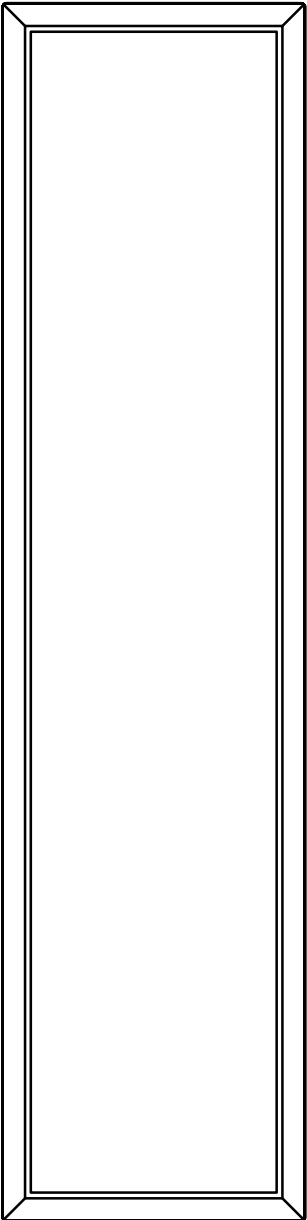
Maximum door height 2400mm

Minimum door width 82mm

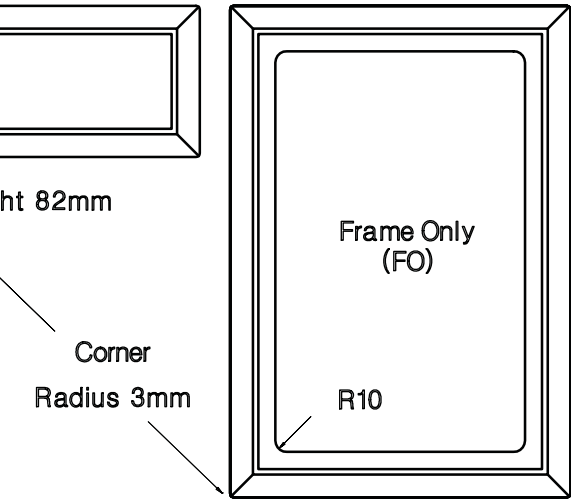
Split doors



Minimum Door Height 82mm



Pantry Door

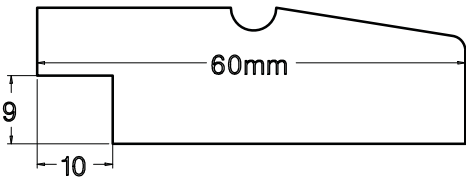


Corner Radius 3mm

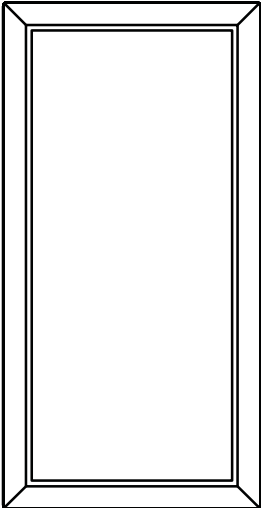
Frame Only (FO)

R10

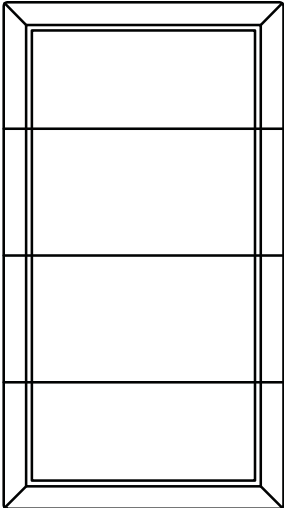
End Elevation (FO)
Standard Width 60mm



Minimum top & bottom drawer height is 51mm
Minimum middle drawer height is 50mm



Door



Drawer Bank

Arborform Doors

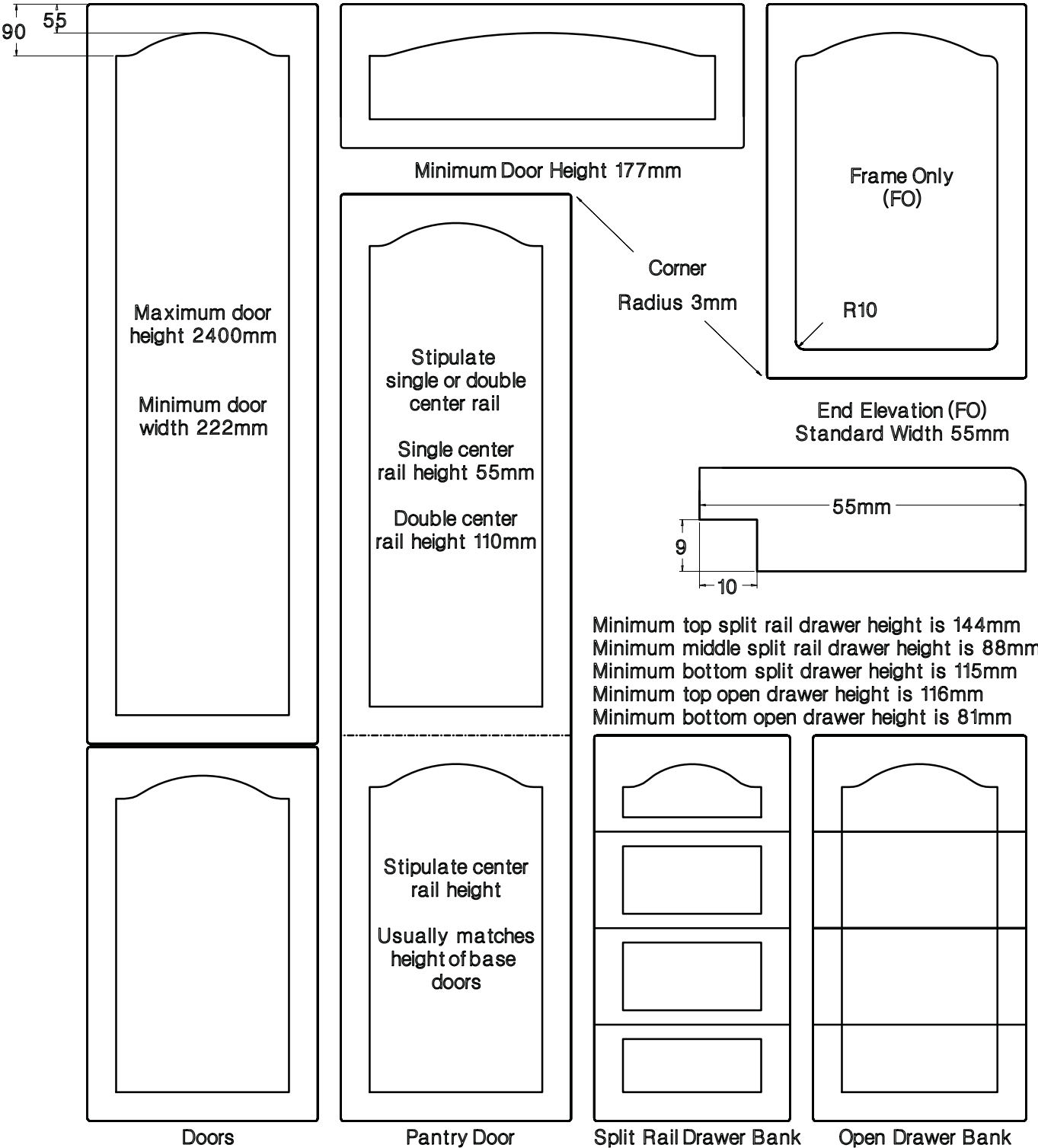
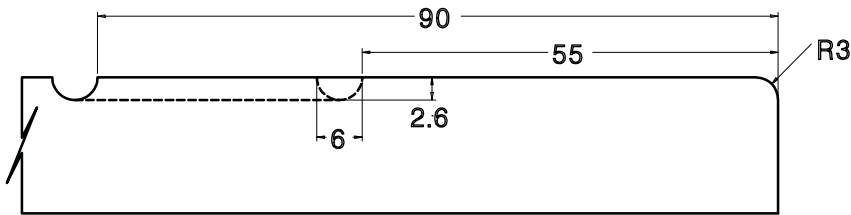


Whitianga

Style 1

Edges: 3mm Radius

Corners: 3mm Radius



Arborline Cabinet Doors

Arborline Cabinet Doors

Section C



LEADING THE WAY IN QUALITY AND CRAFTSMANSHIP

Arborline Timber Cupboard Guarantee

1. All Arborline products are guaranteed in terms of the Consumer Guarantees Act.
2. In addition to all other statutory rights and remedies the consumer has, Arborline voluntarily guarantees all its doors for 5 years against defects in materials or workmanship subject to:
 - (a) compliance by the consumer or consumer's agent with the terms regarding care and treatment of doors.
 - (b) Arborline is not liable for faults or defects occurring for reasons outside its control.
3. Such Guarantees will be met at the option of Arborline either by repair or replacement or by an appropriate monetary refund.
Arborline Doors will not cover any costs for reinstatement of a door. e.g. re hanging, re painting etc.

Care and treatment of doors

IMPORTANT: Doors must be sealed completely on all 6 edges or WARRANTY IS VOID

1. Doors are supplied sanded and ready for use. However, a light sand to corners and sharp edges with fine grit paper (180-240 grit) prior to sealing is recommended.
2. Doors exposed to sunlight should not be painted in dark colours as this can cause heat build up leading to shrinkage and cracking of the doors.
3. Doors must be sealed completely (on all 6 surfaces) by appropriate paint or varnish finish within 3 days of delivery of the doors.
 - (a) Sealant manufacturers recommendations should be followed closely.
 - (b) A complete waterproof skin should be maintained always.
5.
 - (a) Some shrinkage or expansion can occur from seasonal changes in temperature and humidity.
 - (b) Minor warping or twisting can also occur normally and is not considered a defect.
 - (c) Colour and grain variations in timber occur naturally and are not considered a defect.

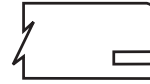
If you choose to ignore these recommendations the warranty is void.

Arborline Cupboard Standard Profiles

Inside Edge Moulding



Arborline



Square



English

Moulded Outside Edges



A



S



E



B

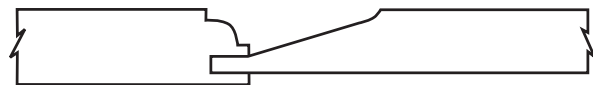


T

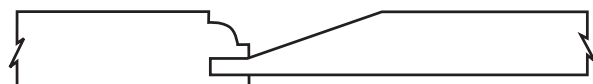


Scallop

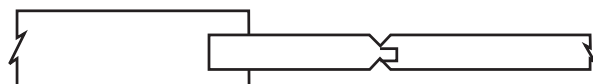
Panel Moulds



1



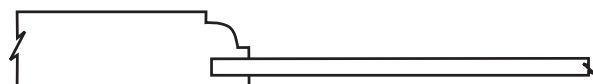
2



3



4



5

Note: This is Arborline's standards range, other options available on request.

Arborline Doors

Arborline Exterior Doors

Section D



MASTERS OF STYLE AND CRAFTSMANSHIP



Arborline Exterior Timber Doors

Timber Pricing

Arborline Products manufacture exterior and interior solid timber doors, French doors, Cavity sliders, Louvre doors, shutters and solid timber tops and mouldings.

Each door is individually produced by experienced craftsman with total flexibility to customise your design to your requirements from almost any species of timber available.

Prices vary according to timber selected, style of door and quantity required. For a competitive price please fax through a detailed drawing or email our quote department on:

Fax: 07 847 8222

Email: sales@arborline.co.nz

Arborline Timber Guarantee

1. All Arborline products are guaranteed in terms of the Consumer Guarantees Act.
2. In addition to all other statutory rights and remedies the consumer has, Arborline voluntarily guarantees all its doors for 5 years against defects in materials or workmanship subject to:
 - (a) compliance by the consumer or consumer's agent with the terms regarding care and treatment of doors.
 - (b) Arborline is not liable for faults or defects occurring for reasons outside its control.
3. Such Guarantees will be met at the option of Arborline either by repair or replacement or by an appropriate monetary refund.
Arborline Doors will not cover any costs for reinstatement of a door. e.g. re hanging, re painting etc.

Care and treatment of doors

IMPORTANT: Doors must be sealed completely on all 6 edges or WARRANTY IS VOID

1. Doors are designed for sheltered exterior use and should not be exposed to driving rain or extended periods of direct sunlight.
 2. Doors are supplied sanded and ready for use. However, a light sand to corners and sharp edges with fine grit paper (180-240 grit) prior to sealing is recommended.
 3. Doors exposed to sunlight should not be painted in dark colours as this can cause heat build up leading to shrinkage and cracking of the door.
 4. Doors must be sealed completely (on all 6 surfaces) by exterior paint or marine varnish within 3 days of delivery of the door.
 - (a) Sealant manufacturers recommendations should be followed closely.
 - (b) A complete waterproof skin should be maintained always.
 5.
 - (a) Some shrinkage or expansion can occur from seasonal changes in temperature and humidity.
 - (b) Minor warping or twisting up to 6mm can also occur normally and is not considered a defect.
 - (c) Colour and grain variations in timber occur naturally and are not considered a defect.
- If you choose to ignore these recommendations the warranty is void.**